Owner's Manual & Assembly Guide



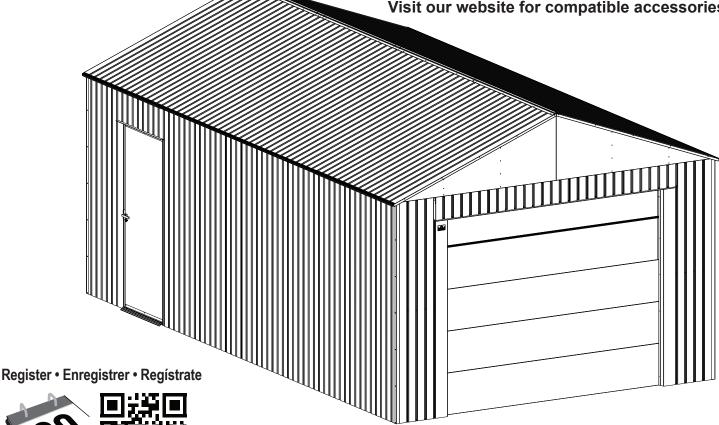
Gloves must be worn at all times to reduce risk of injury!

733330423

Steel Garage

Model No. GRF1210CST ☐ GRF1220CST ☐

arrowshed.com Visit our website for compatible accessories



ShelterLogic.com/product-registration

BUILDING DIMENSIONS

† Size rounded off to the nearest foot

Size	142.13" x 119.30" 361,0 cm x 303,0 cm
Additional per Extension	142.13" x 60" 361,0 cm x 152,4 cm

Approx.†	Storage	Exterior Dimensions (Roof Edge)		Interior Dimensions			Door Opening	
Size	Area	Width	Depth	Height	Width	Depth	Height	Width Height
12' x 10'	116 Sq. Ft. 1043 Cu. Ft	146.13"	123.56"	123.48"	141.13"	118.30"	122.23"	28.30" 78.35" (Roll Up Door) 95.00" 83.66"
3,7 m x 3,0 m	10,8 m ² 29,5 m ³	371,2cm	313,8 cm	313,6 cm	358,5 cm	300,5 cm	310,5 cm	71,9 cm 199,0 cm (Roll Up Door) 241,3 cm 212,5 cm

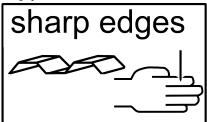
- GB: Assembly manual in additional languages available online. Scan QR code below to access.
- FR: Manuel de montage disponible en ligne dans d'autres langues. Pour y accéder, scannez le code QR ci-dessous.
- DE: Montageanleitung in zusätzlichen Sprachen online verfügbar. Scannen Sie den QR-Code unten, um darauf zuzugreifen.
- IT: Manuale dell'assemblea in altre lingue disponibile online.

 Per accedere effettua la scansione del codice QR in basso.
- DT: Samlingshåndbog i yderligere sprog til rådighed online. Scan QR kode nedenunder for at få adgang.
- SK: Na internete je k dispozícii návod na zostavenie v ďalších jazykoch. Dostanete sa k nemu naskenovaním kódu QR.
- CZ: Návod k montáži v dalších jazycích je k dispozici v online verzi. přístup získáte po naskenování QR kódu níže.
- DE: Monteringsmanual på ytterligare språk tillgängliga online. Skanna QR-kod nedan för att komma åt.
- RM: Manualul de asamblare în alte limbi disponibile online. Scanați codul de mai jos pentru a accesa.



SAFETY & MAINTENANCE

Safety precautions MUST be followed at all times throughout the construction of your building!



Care must be taken when handling various pieces of your building since many contain sharp edges. Please wear work gloves, eye protection and long sleeves when assembling or performing any maintenance on your building.

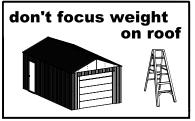


Practice caution with the tools being used in the assembly of this building. Be especially familiar with the operation of all power tools.



Do NOT attempt to assemble your building on a windy day. The large panels can catch the wind like a "sail", causing them to be whipped around making construction difficult and unsafe.

Do NOT attempt to assemble your building before double checking that you have all the parts indicated on the parts list as well as all hardware. Any building left partially assembled may be seriously damaged by even light winds.



NEVER concentrate your weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.



Keep children and pets away from the worksite during construction and until the building is completely assembled. This will help avoid distractions and any accidents which may occur.

IMPORTANT NOTE ON ANCHORING

- Your building MUST be anchored to prevent wind damage. See anchoring page for more info.
- You must also have a temporary anchoring system in place in case you need to take a break from assembly.

Exterior Care:

For a long lasting finish, clean the exterior surface. We recommend washing with a mild soap solution. DO NOT use power washing to clean your shed.

Combustibles and corrosives must be stored in air tight containers designed for chemical and/or combustible storage. Corrosive chemicals such as fertilizers, pesticides and herbicides should be cleaned off the interior and exterior surfaces immediately. Rust caused by chemical damage is not covered by the warranty.

Rust protection precautions may help to stop rust from developing, or stop it quickly as soon as it appears.

- · Avoid nicking or scraping the coating surface, inside and out.
- Keep roof and base perimeter free of debris and leaves which may accumulate and retain moisture. These can do double damage since they give off acid as they decay.
- Touch up scrapes or nicks and any area of visible rust as soon as possible. Make sure the surface is free of moisture, oils, dirt or grime and then apply an even film of high quality touch-up paint.
- Various paint manufacturers provide products for rust treatment and coverage. If surface rust does appear on your shed we recommend treating those areas as soon as possible, following the paint supplier of your choice instructions.
- Our customer service department can provide the paint tinting formula for matching the color of your shed. We also have touch-up paint available for repairing small nicks and scratches.

Roof: Keep the roof clear of leaves and snow. Heavy amounts of snow on the roof can damage the building making it unsafe to enter.

Fasteners: Regularly check fasteners and retighten as necessary.

General: Wash off inked part numbers on coated panels with soap and water.

Please note, Manufacturer cannot be held responsible for any consequences due to buildings that are not installed per these instructions, or for damage due to weather conditions or acts of God.

Keep these assembly instructions and owner's manual for future reference.

ASSEMBLY TIPS & TOOLS

Watch the Weather Closely: Be sure the day you choose to install your building is dry and calm. Do **NOT** attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

Use Teamwork: Two or more people are required to assemble your building. One person can hold the parts or panels in place while the other person fastens them together and handles the tools. This makes the process of assembling your building faster and safer.

Tools and Materials: Here is a list of some basic tools and materials you will need to assemble your building. Decide which method of anchoring and the type of base you will use to make a complete list of the materials you will need.



- Work Gloves
- Safety Glasses
- Nut Driver or Wrench
- Step Ladder 8'
- Power Drill (Cordless, Variable Speed)
- Pliers
- Utility Knife or Scissors
- Carpenter's Level
- Tape Measure
- Clamp
- Spray Lubricant



- Square
- String (for squaring the frame)
- Awl (to align holes)



- Lumber and/or Concrete
- Hammer and Nails
- Spade or Shovel
- Hand Saw or Power Saw

How to Select and Prepare Your Building Site: Before you start to assemble your building, you will want to decide on a good location. The best location is a level area with good drainage.

- Allow enough working space so it is not difficult to move parts into position for assembly. Also, there needs to be enough space outside the building to be able to fasten the panel screws from the outside.
 - Before assembling any parts, your base should be constructed and an anchoring system should be ready to use.

Base

The Base For Your Building

Concrete Slab

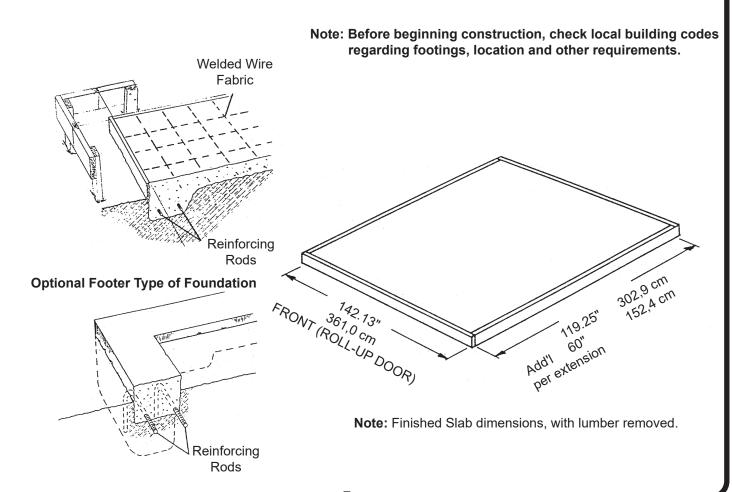
The slab should be at least 4" (10,2 cm) thick. It must be level and flat to provide good support for the frame. The following are the recommended materials for your base.

- □ 2 x 4's (38 mm x 89 mm) (will be removed once the concrete cures)
- ☐ Concrete ☐ Sheet of 6 mil plastic
- ☐ We recommend for a proper strength concrete to use a mix of:
- 1 part cement \square 3 parts pea sized gravel \square 2 1/2 parts clean sand

Prepare the Site/Construct a Base

- 1. Dig a square, 6" (15,2 cm) deep into the ground (remove grass).
- 2. Fill up to 4" (10,2 cm) in the square with gravel and tamp firm.
- 3. Cover gravel with a sheet of 6 mil plastic.
- 4. Construct a wood frame using four planks of 2x4 (38 mm x 89 mm) lumber.
- 5. Pour in concrete to fill in the hole and the frame giving a total of 4" (10,2 cm) thick concrete. Be sure surface is level.

Allow 3 - 5 hours for construction and a week for concrete curing time.



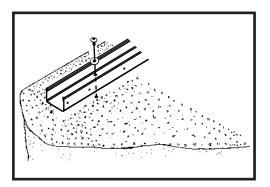
Anchoring

Anchoring Down The Building

It is important that the entire floor frame be anchored after the building is erected. Below are recommended ways of anchoring.

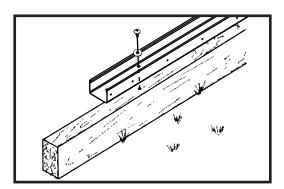
Anchoring into Concrete:

For poured concrete slab or footing or patio blocks: Use 1/4" x 2" (6 mm x 51 mm) Lag Screws.



Anchoring into Wood:

Use 1/4" (6 mm) Wood Screws. There are 1/4" (6 mm) dia. holes provided in the frames for proper anchoring.



HARDWARE LIST...

Key No.	Part No.	Part Description	Qty.	List	Hardware Views by Key No.				
1	65103	Hex Nut (#8-32)	18						
2	65101	Square Nut (1/4-20)	10						
3	65106	Square Nut (#10-32)	240						
4	65943	Bolt (Bare) (#10-32 x 7/16) (10 mm)	140		[4, 5, 6] [7				
5	65943	Bolt (Wall Color) (#10-32 x 7/16) (10 mm)	64						
6	65943	Bolt (Roof Color) (#10-32 x 7/16) (10 mm)	36						
7	66783	Flathead Bolt (#8-32x1/2)	18						
8	66611	Tapping Screw (Bare) (#10AB x 1/2) (13 mm)	244		11 12 13				
9	66611	Tapping Screw (Wall Color) (#10AB x 1/2) (13 mm)	380						
10	66611	Tapping Screw (Roof Color) (#10AB x 1/2) (13 mm)	246						
11	65989	Hex Head Bolt (#1/4-20x1/2)	10						
12	65020	Flat Washer	8		15 16				
13	66646	Washer Sheet	18						
14	6228	Track Support	2						
15	60H	Corner Cap	4						
16	30026	Peak Cap	2		17 18 19				
17	30005	VHB Tape	1						
18	30018	Alcohol Wipe Packet	2						
19	66609	Hinge	3						
20	7003	Left Shear Plate	6		21 22				
21	7004	Right Shear Plate	6						
22	7022	Eave Bracket	4						
23	804860	Self-Drilling Screw	8						
24	30028	Nameplate	1		24				
Key		Part Extension 1205M		1					
No.	No.	Description	Qty.	List					
3	65106	Square Nut (#10-32)	44						
4	65943	Bolt (Bare) (#10-32 x 7/16) (10 mm)	34		The fasteners used in each step are shown actual size at the top of each page. If you				
6	65943	Bolt (Roof Color) (#10-32 x 7/16) (10 mm)	10		are unsure which fastener to use, hold it				
8	66611	Tapping Screw (Bare) (#10AB x 1/2) (13 mm)	132		to the picture and use the one that matche				
9	66611	Tapping Screw (Wall Color) (#10AB x 1/2) (13 mm)	90		BB - Bare Bolt				
10	66611	Tapping Screw (Roof Color) (#10AB x 1/2) (13 mm)	128		WB - Wall Bolt				
13	66646	Washer Sheet	6		RB - Roof Bolt				
14	6228	Track Support	2		BS - Bare Screw WS - Wall Screw				
20	7003	Left Shear Plate	6		RS - Roof Screw				
21	7004	Right Shear Plate	6		N - Nut				

Nut Washer

7022

Eave Bracket

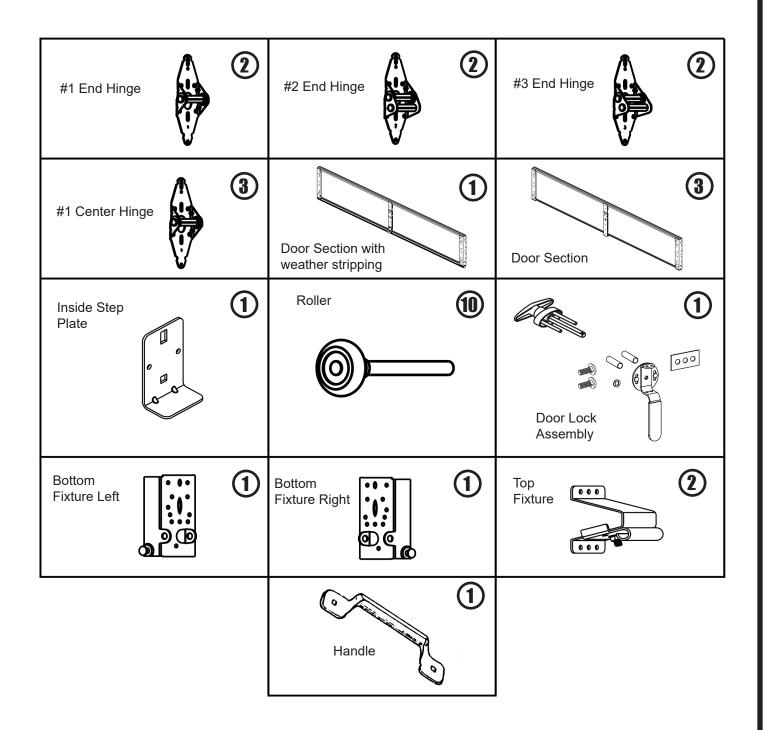
PARTS LIST...

Assembly Part Key No.	Part Number	Description	C1	C2	C3	Extension 1205M
1	6372	Gable Strut			2	
2	6380	Gable Brace Outer			4	
3	6381	Gable Brace Mid			4	1
4	6382	Gable Brace Center		1	2	1
5	7942	Right Gable		2		
6	7943	Left Gable		2		
7	11446	Ridge Beam			12	1
8	11150	Right Rear Frame		1	2	
9	11151	Frame, Side Floor		<u> </u>	2	<u> </u>
10	11152	Channel, Side Wall	2			
11	11153	Panel, Wall Corner Narrow	4	 	-	+
12	11447	Ridge Beam	7			6
13	11155	Floor Side Frame			-	2
14	11156	Corner Support Structural		 	8	
15	11157	Panel, Wall Full		10		4
16	11158	Frame, Front Floor			3	
17	11159	Channel, Side Wall				2
18	11160	Panel, Wall Half	1	1		1
19	11161	Header Angle		2		1
20	11439	Channel, Header			2	
21	11163	Channel, Mid Wall				2
22	11165	Channel, Mid Wall			2	
23	11166	Panel, Wall Half	3			2
24	11168	Panel, Wall Corner	4			
25	11169	Panel, Wall Half	1			
26	11170	Panel, Wall Full		1		
27	11171	Panel, Jamb Left		1		
28	11172	Panel, Wall Full		4		
29	11173	Panel, Wall Half	1			
30	11174	Panel, Roof Full		8		4
31	11175	Panel, Roof Half				2
32	11176	Channel, Side Door	1			<u> </u>
33	11177	Door Stop	2			
34	11178	Panel, Roof Corner Right	2			
35	11179	Column, Front			2	

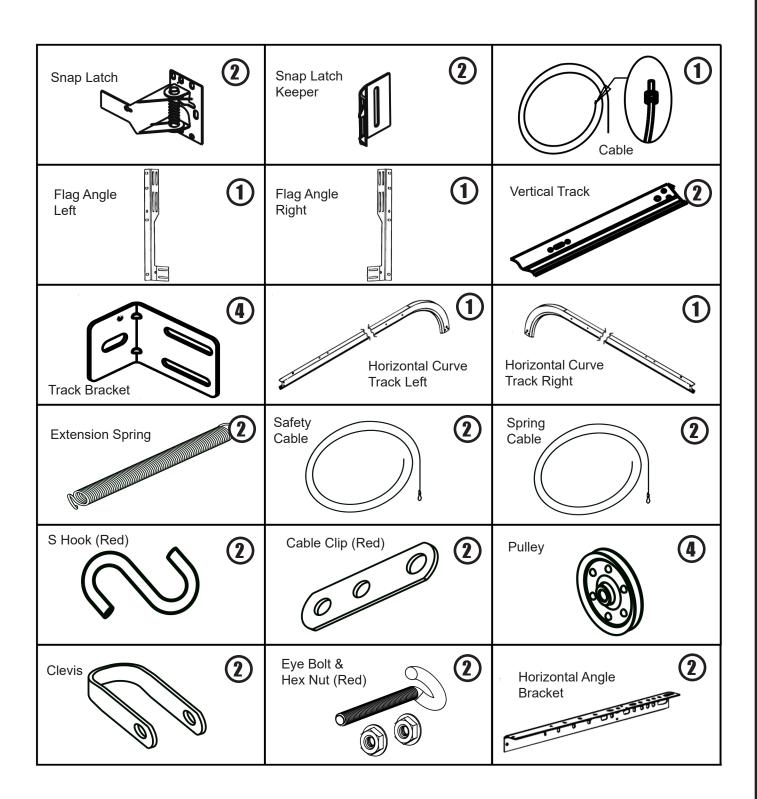
PARTS LIST...

Assembly Par Key No.	t Part Number	Description	C1	C2	C3	Extension 1205M
36	11180	Frame, Rear Right			1	
37	11181	Header Angle Side		1		
38	11182	Panel, Jamb Right	1	1		
39	11183	Track Strut			2	
40	11184	Frame, Side			1	
41	11185	Panel, Jamb Right		1		
42	11186	Truss, Column	3			2
43	11187	Chord, Truss Upper	2	1		2
44	11436	Chord, Truss Lower Outside	2	<u> </u>		2
45	11435	Chord, Truss Lower	1	+		1
46	11434	Chord, Diagonal Outer	2	-		2
		+				
47	11191	Chord, Truss Upper	2	-		2
48	11437	Chord, Truss Diagonal	2	<u> </u>		2
49	11193	Panel, Door		1		
50	11195	Door Brace, Vertical	2	-		
51	11196	Channel, Door Horizontal	2		4	
52	11197	Support, Door Track		1	4	
53	11200 11201	Panel, Door Back	-	1	1	
55	11201	Lintel	-	2	1	
56	11202	Ridge Cap Outside Trim, Side Roof Inside	1	2		2
57	11203	Trim, Side Roof Outside	4	+		2
58	11204	Ridge Cap Inside	+	+	-	1
59	11207	Panel, Wall Half	1	 		1
60	11207	Support, Right Track	1		1	
61	11290	Lintel	1		1	
62	11291	Ramp	1	<u> </u>	1	
63	30002	Handle, Side Door Assembly		<u> </u>	1	
64	80141	Frame, Side Floor Left	1		2	
65	80143	Channel, Side Wall Left	2	1	<u> </u>	
66	80145	Frame, Front Floor Left	1		3	
67	80147	Channel, Mid Wall Left	1		1	
68	80149	Frame, Rear Left			1	
69	80151	Panel, Roof Corner Left	2			
70	80153	Panel, Jamb Left	1			
71	80159	Left Rear Frame			2	
72	80161	Panel, Wall Half	1			
73	80191	Support, Left Track			1	
74	11445	Strut, Gable			2	2
75	11438	Channel, Header Support			1	
76	69835	Edge Trim (Green)	1	4		

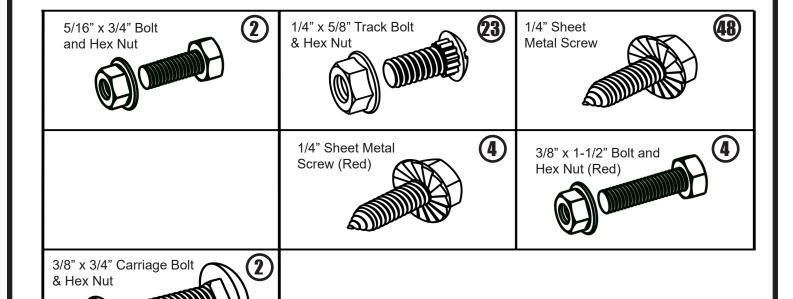
Components for Garage Door (GD)



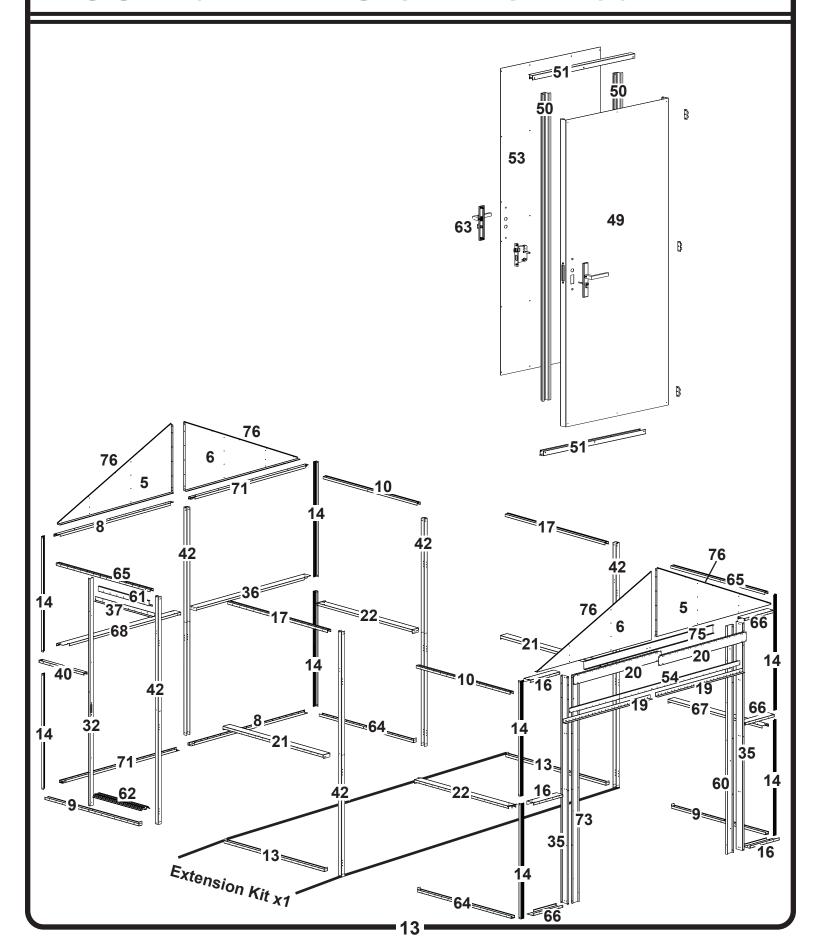
Components for Garage Door (GD)



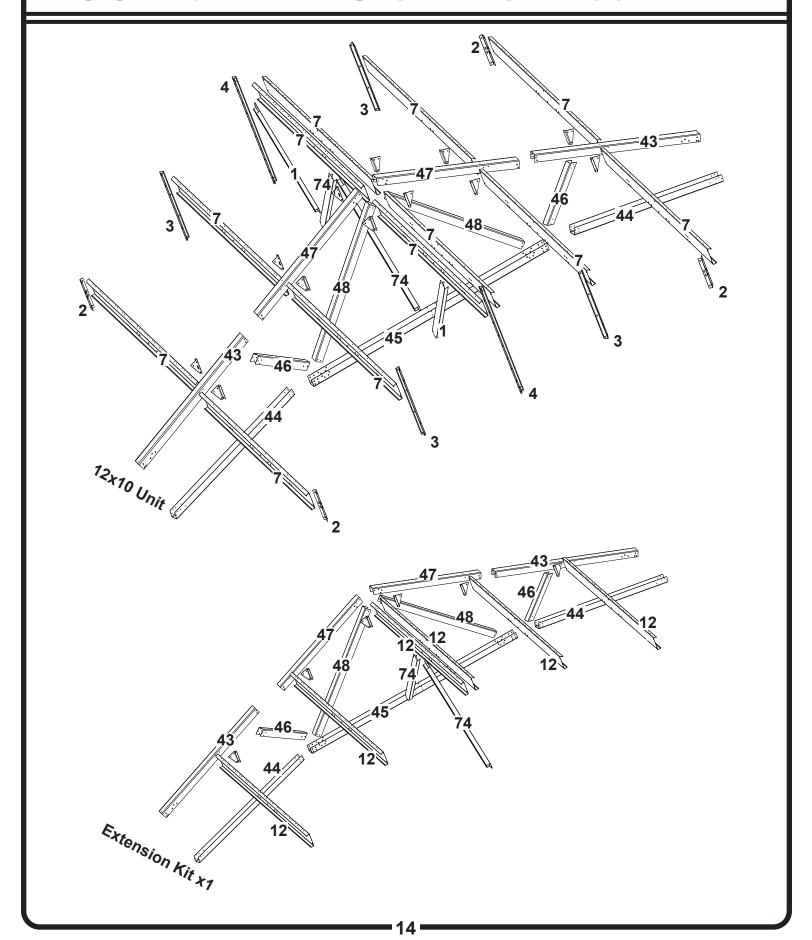
Hardware for Garage Door (GD)



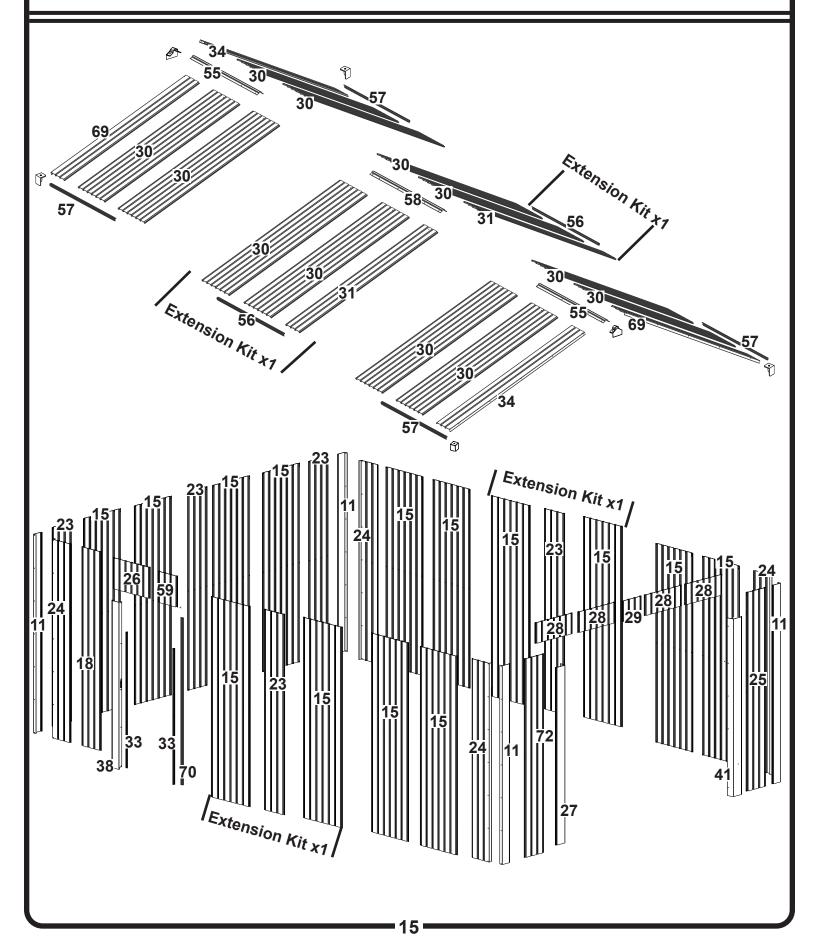
ASSEMBLY OVERVIEW



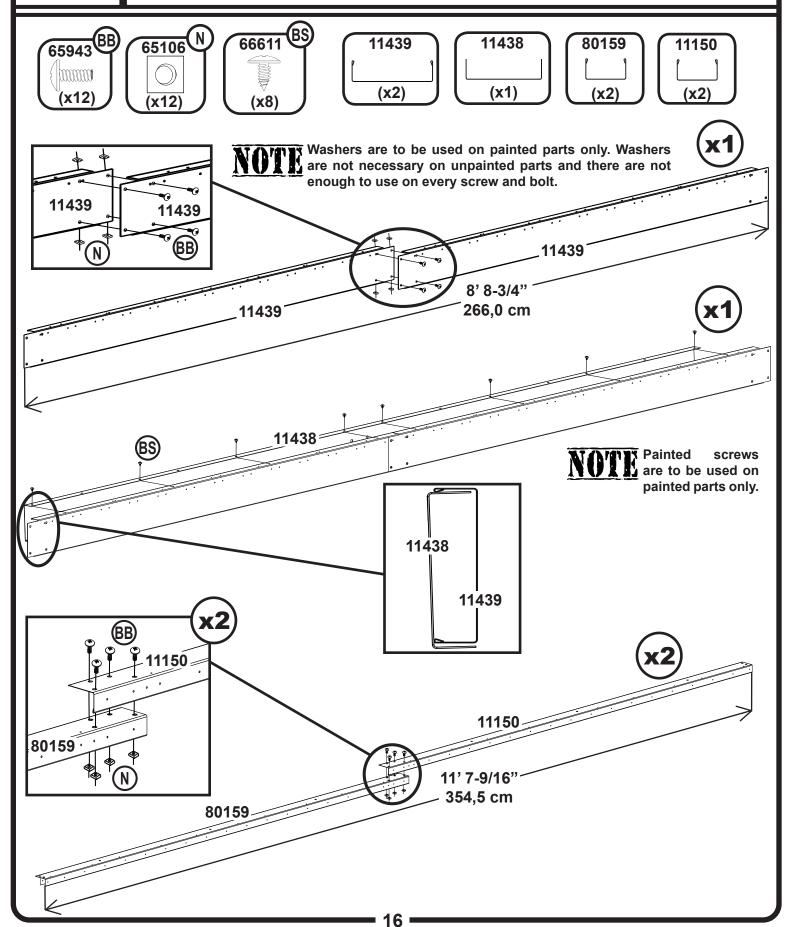
ASSEMBLY OVERVIEW



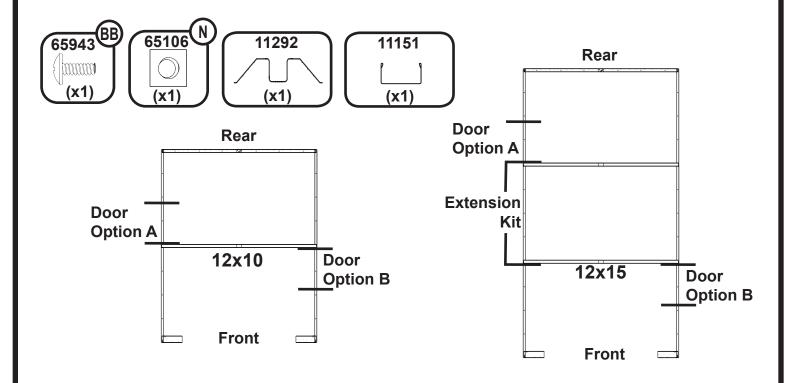
ASSEMBLY OVERVIEW



Step 1A

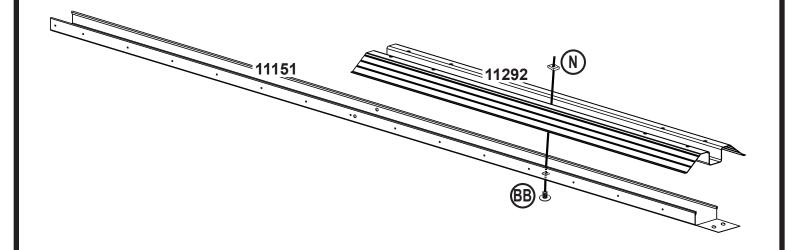


Step 1B

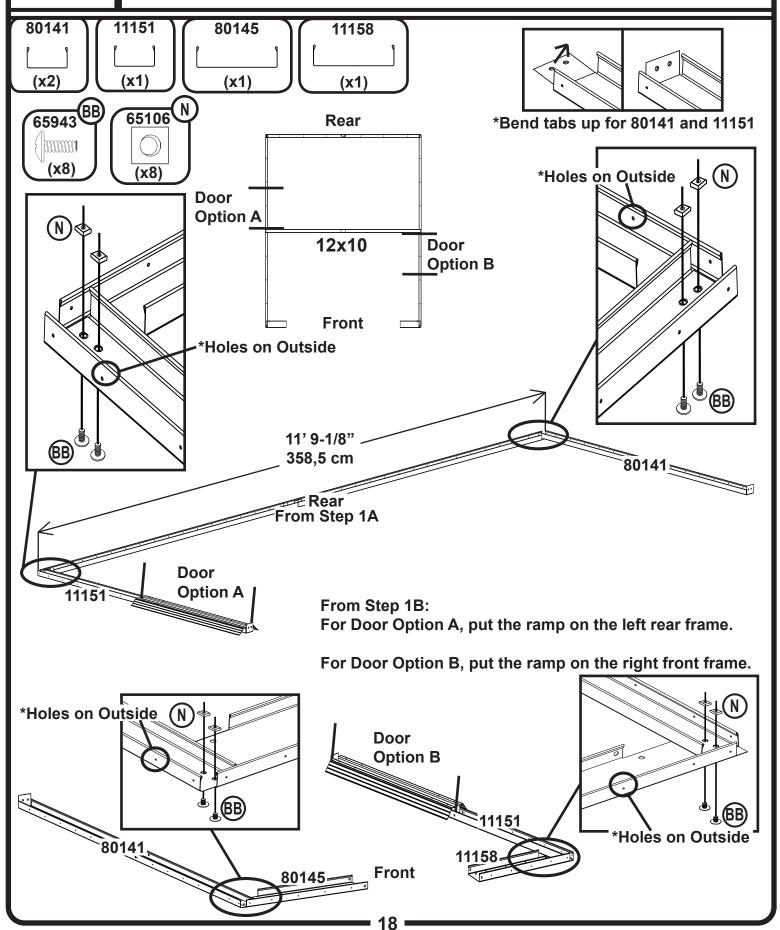


For Door Option A, put the ramp on the left rear frame.

For Door Option B, put the ramp on the right front frame.

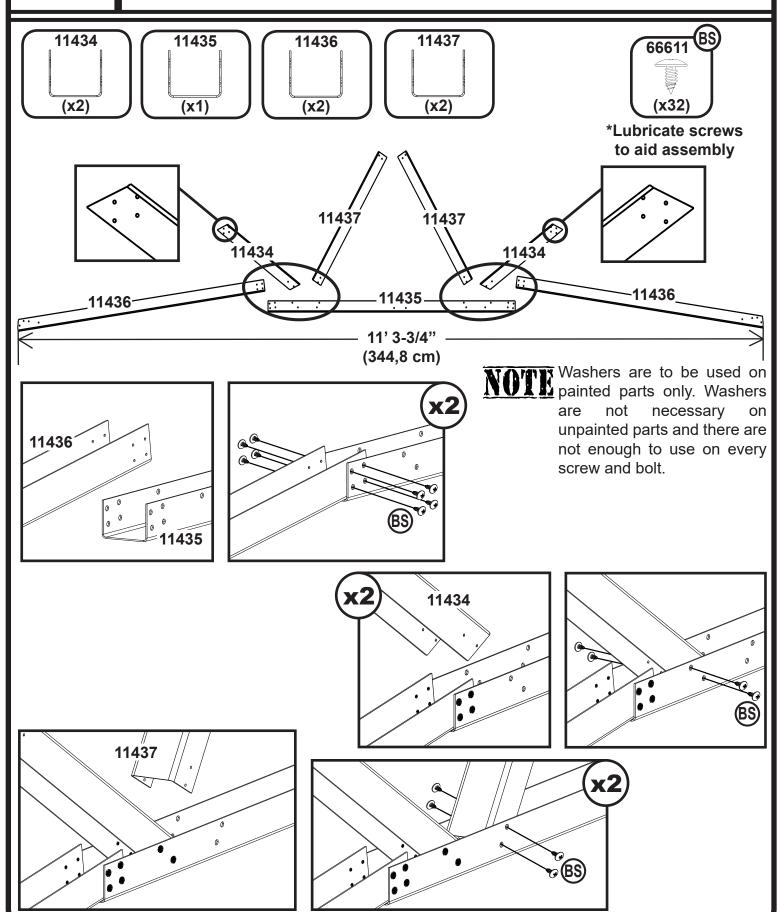


Step 1C

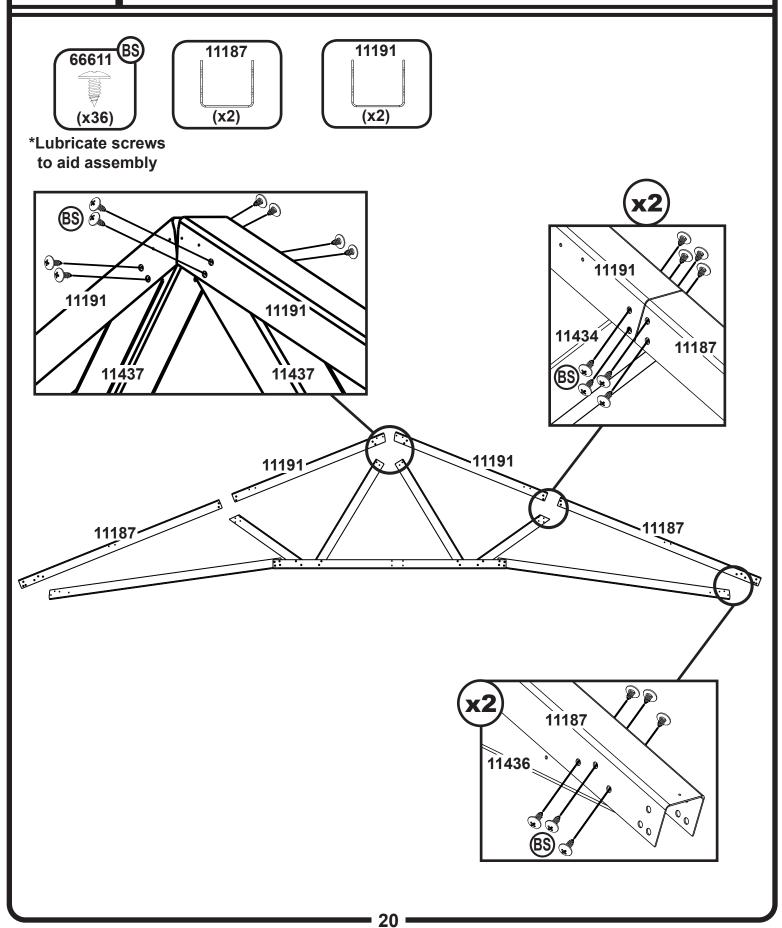


Step 2A

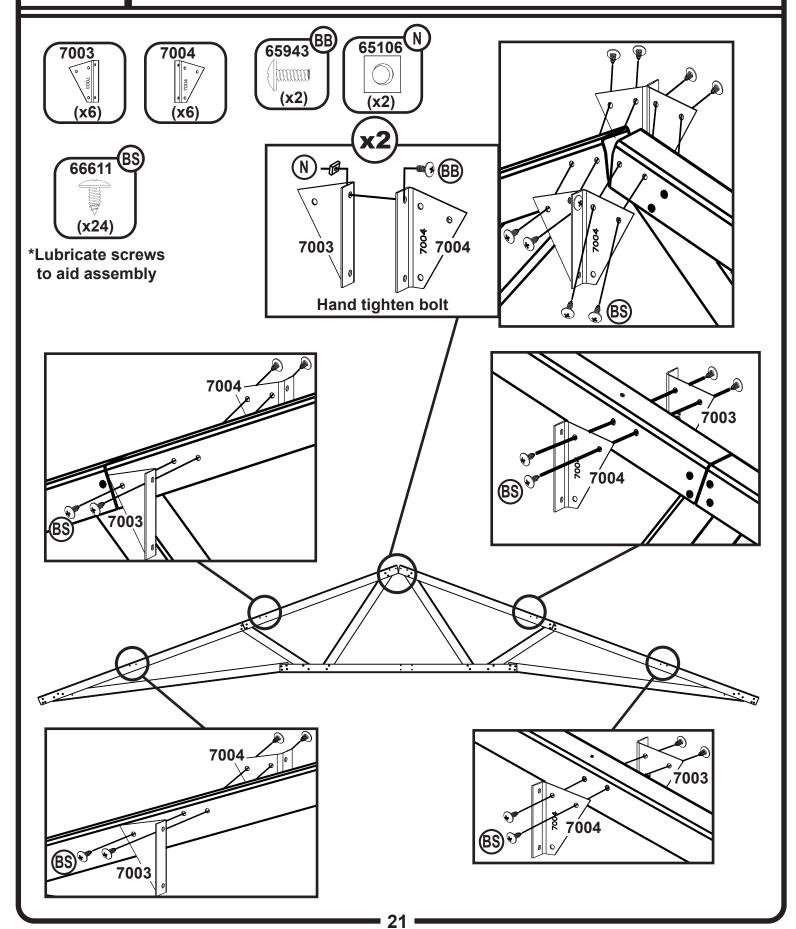
12x10 x1 Extension x1



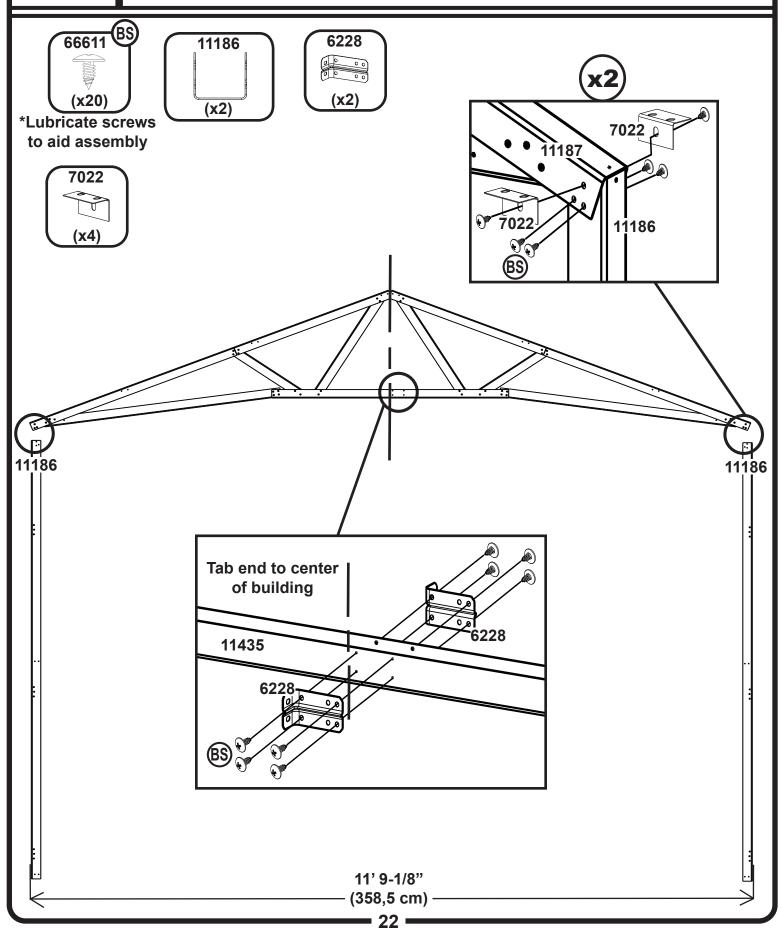
Step 2B



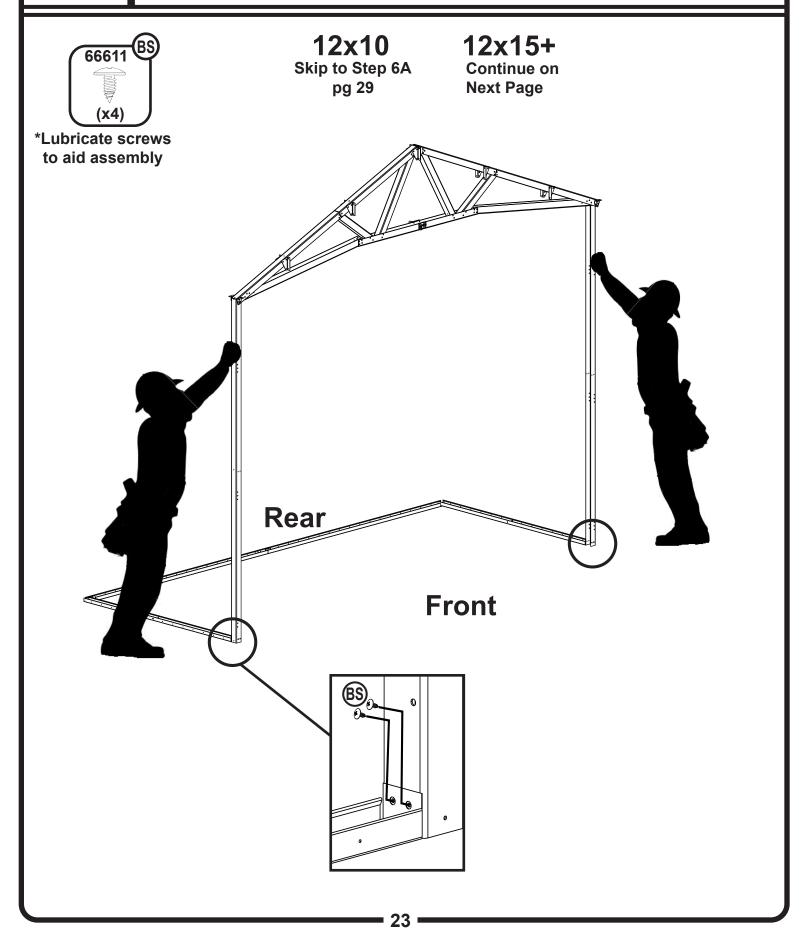
Step 2C



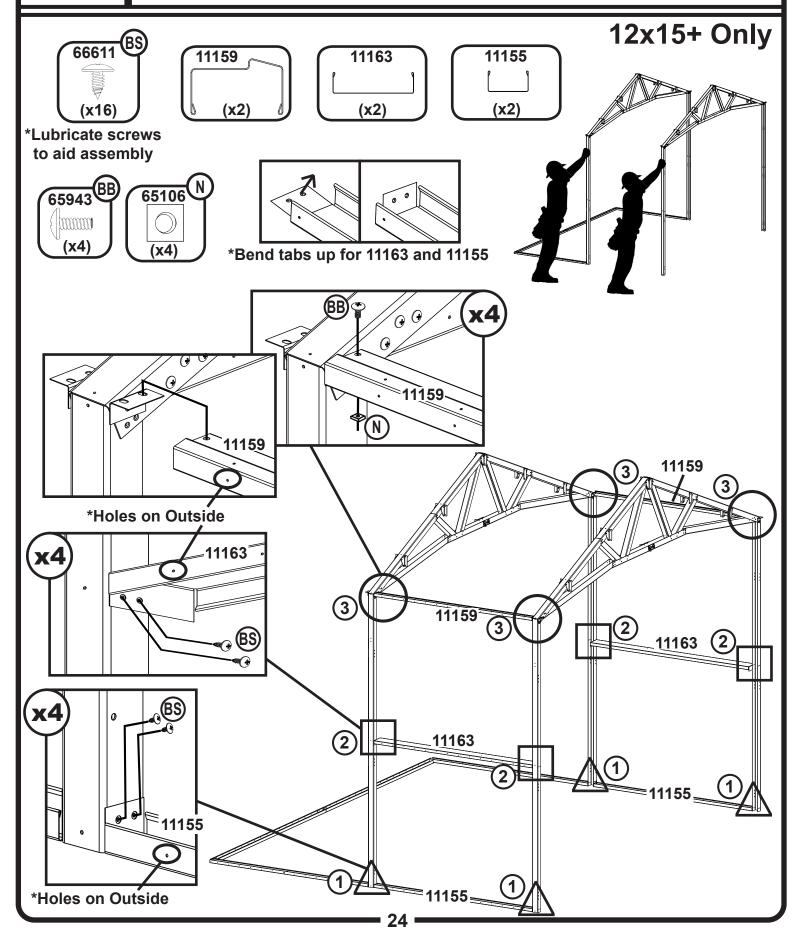
Step 2D



Step 3A

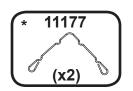


Step 3B



Step 3C

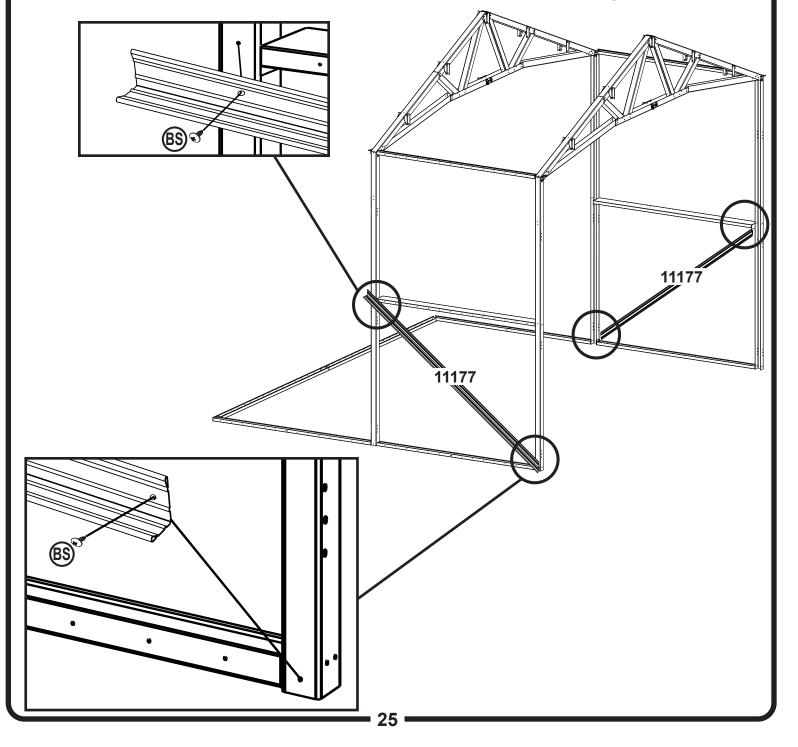




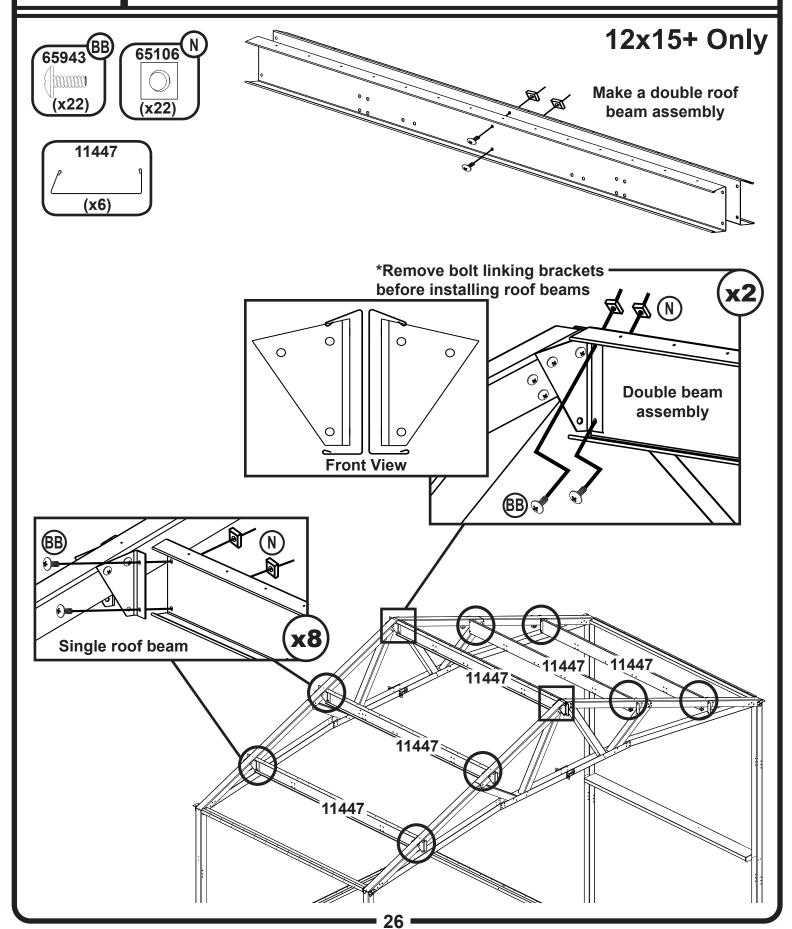
12x15+ Only

*Lubricate screws to aid assembly

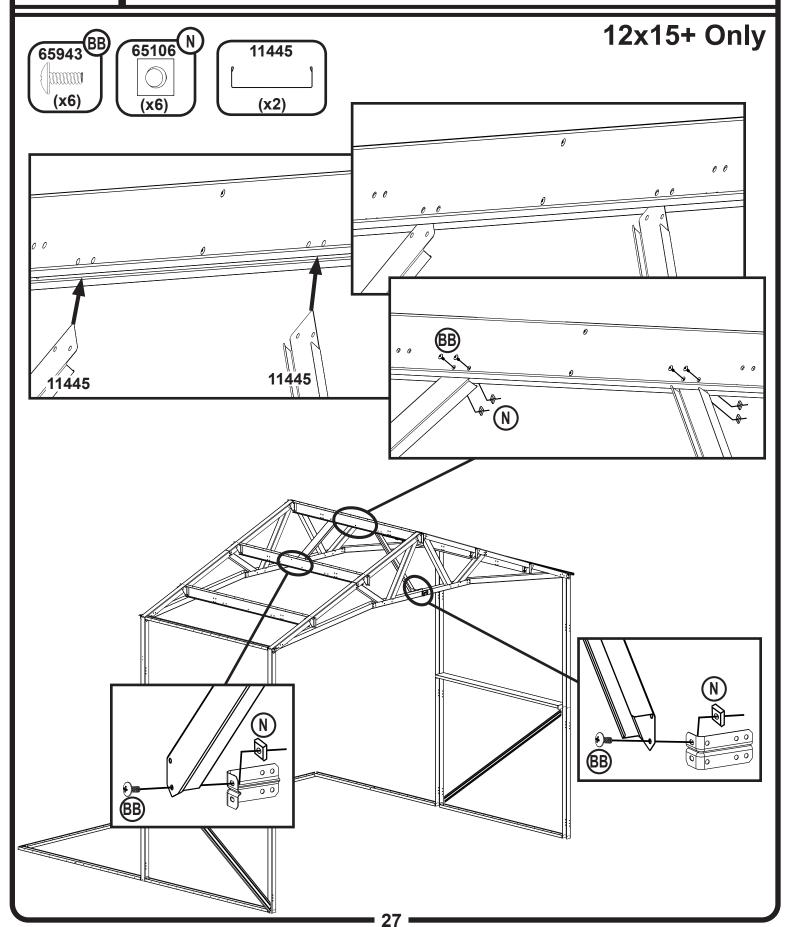
*11177 is for temporary use in this step and is used in a later step



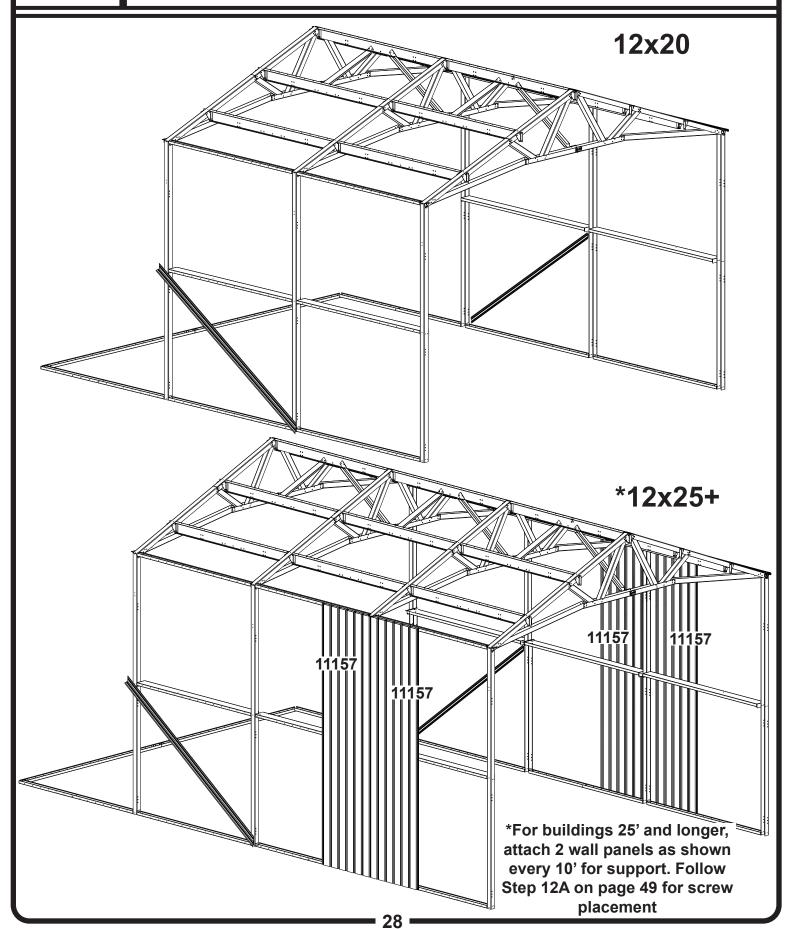
Step 4A



Step 4B



Step 5



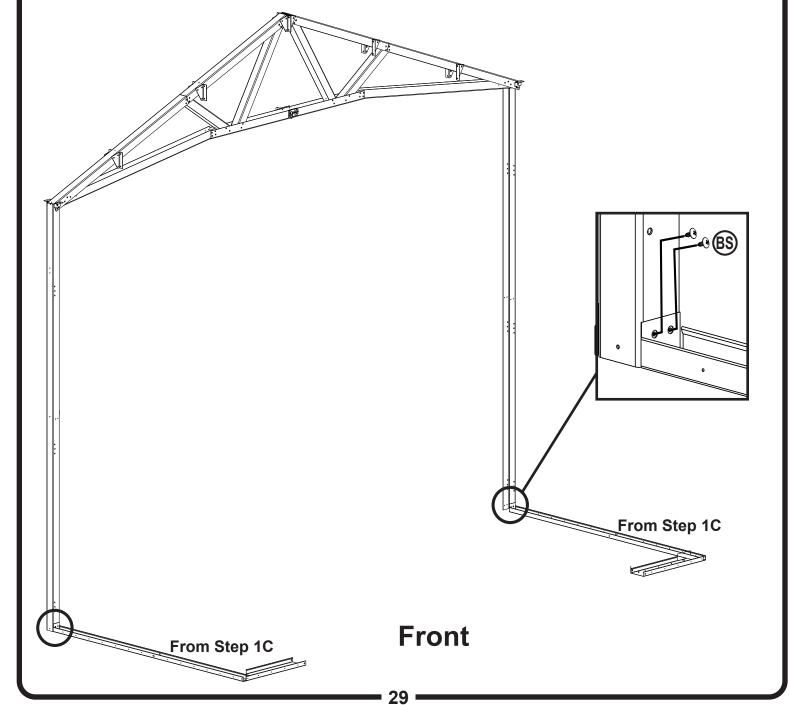
Step 6A

66611 BS (x4)

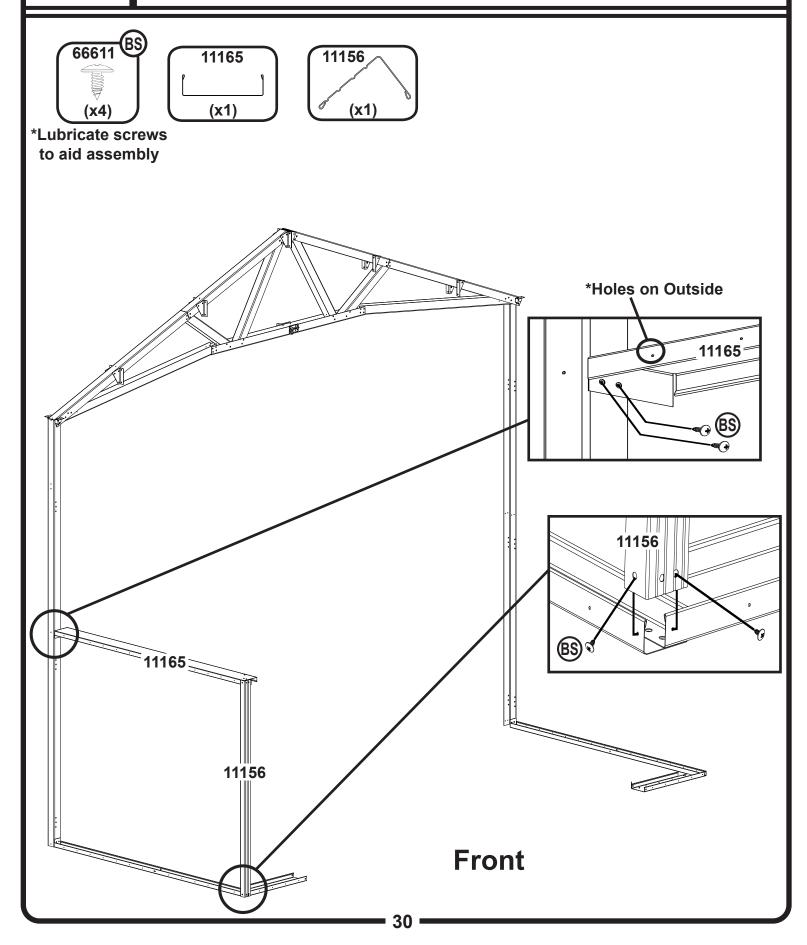
*Lubricate screws to aid assembly

12x10+ Continued

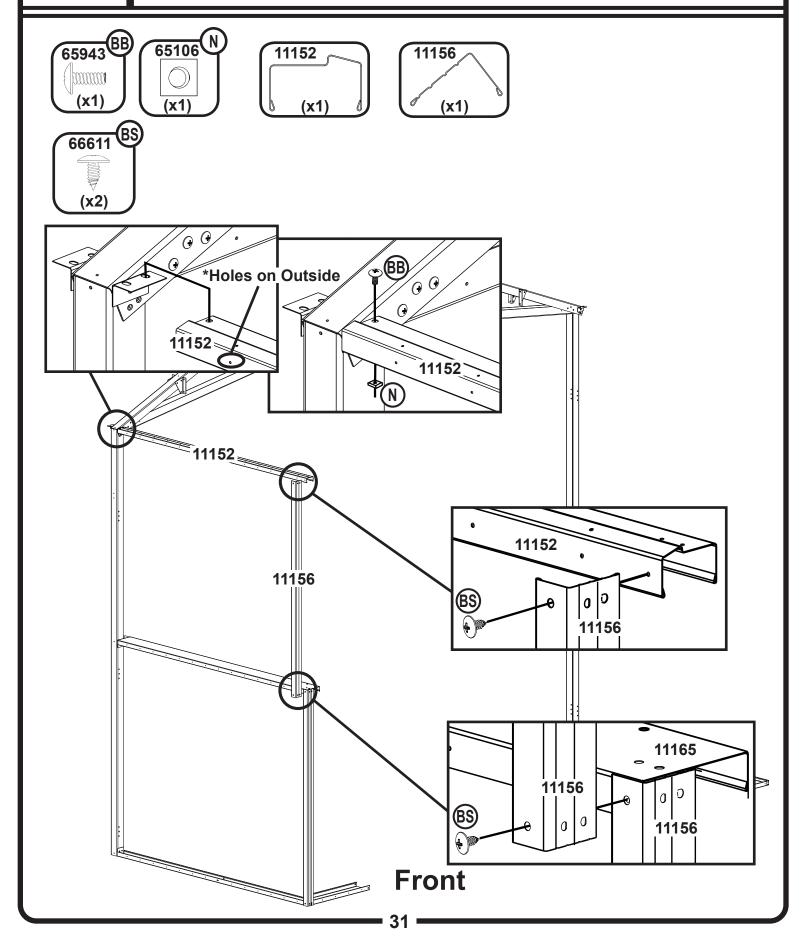
Continue supporting truss for 12x10 until frame is complete



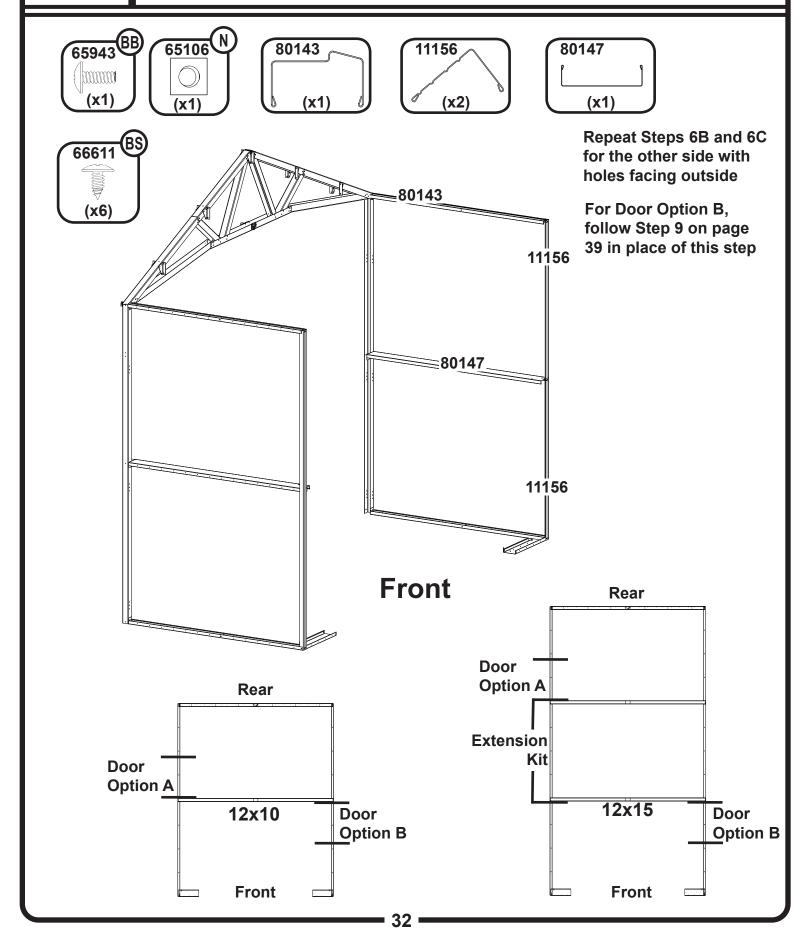
Step 6B



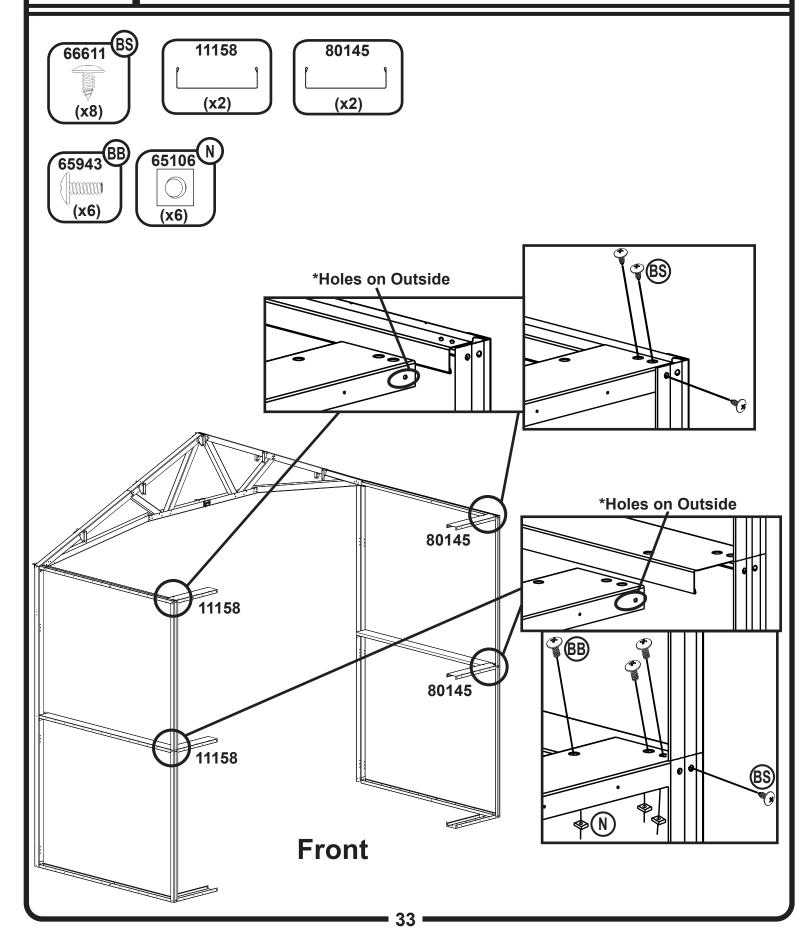
Step 6C



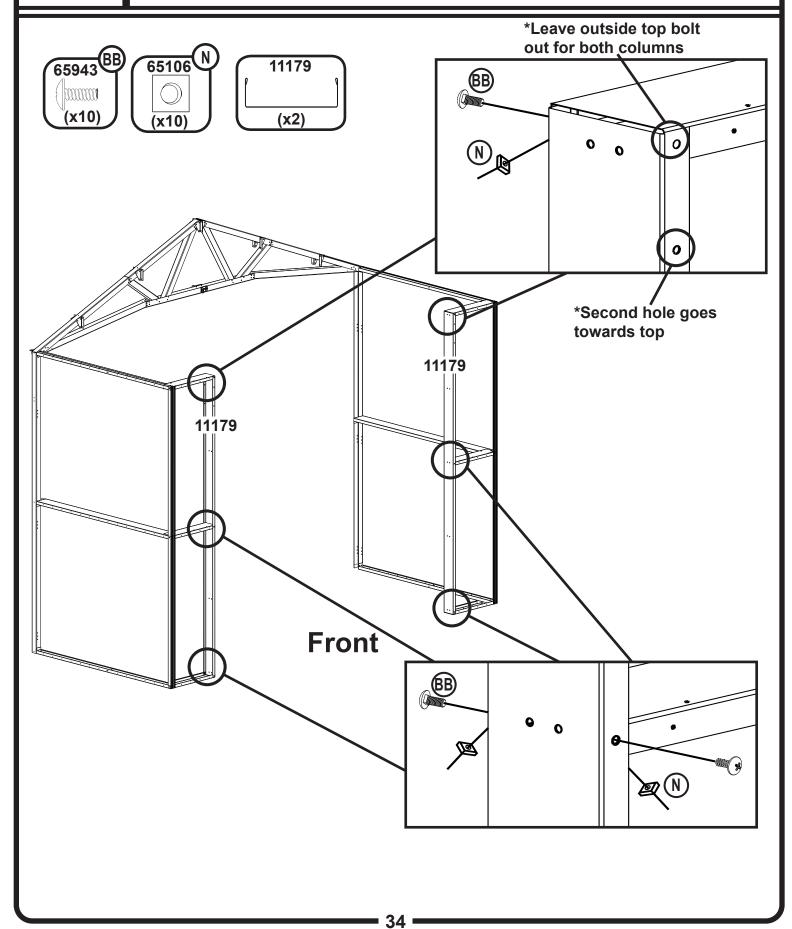
Step 6D



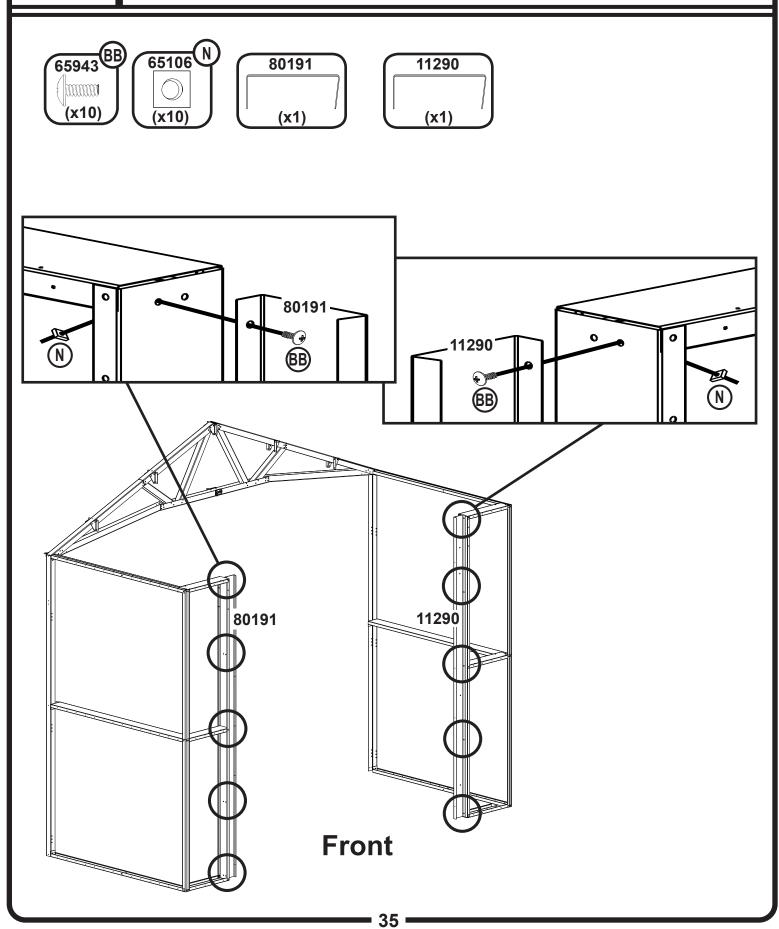
Step 6E



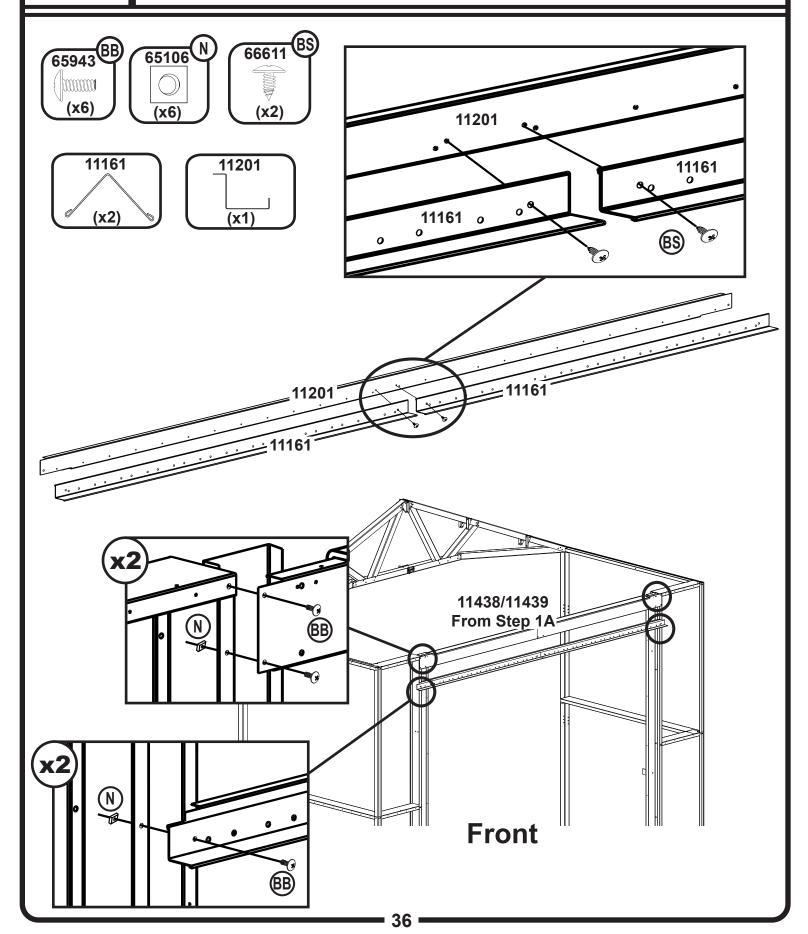
Step 7A



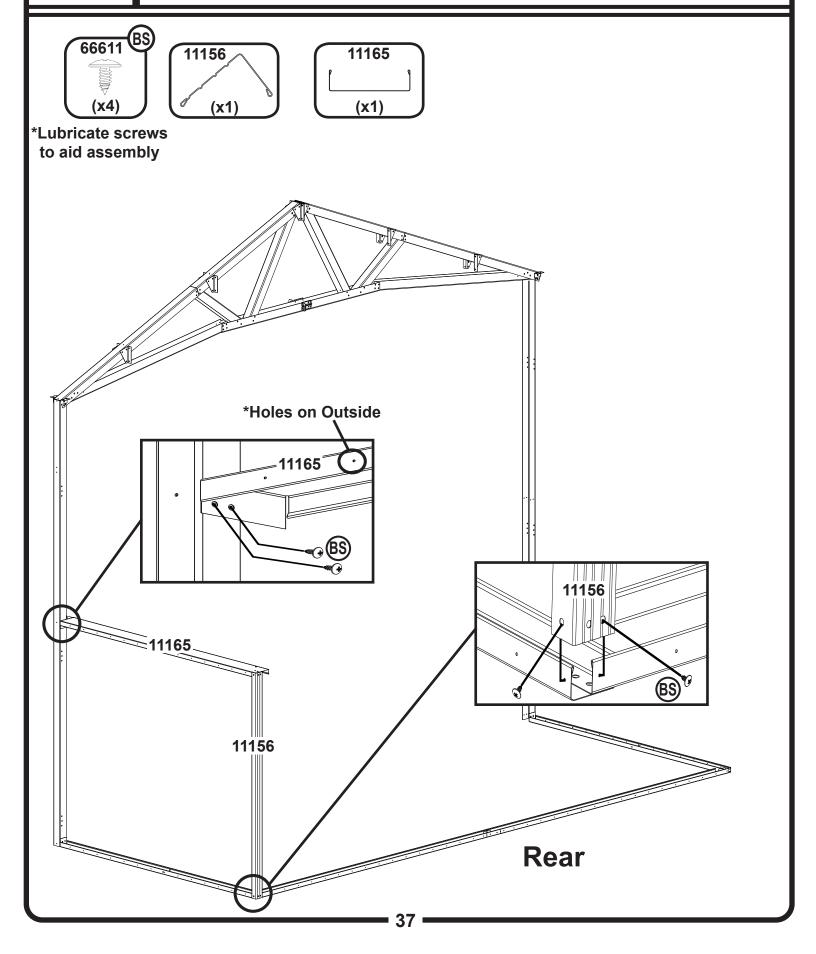
Step 7B



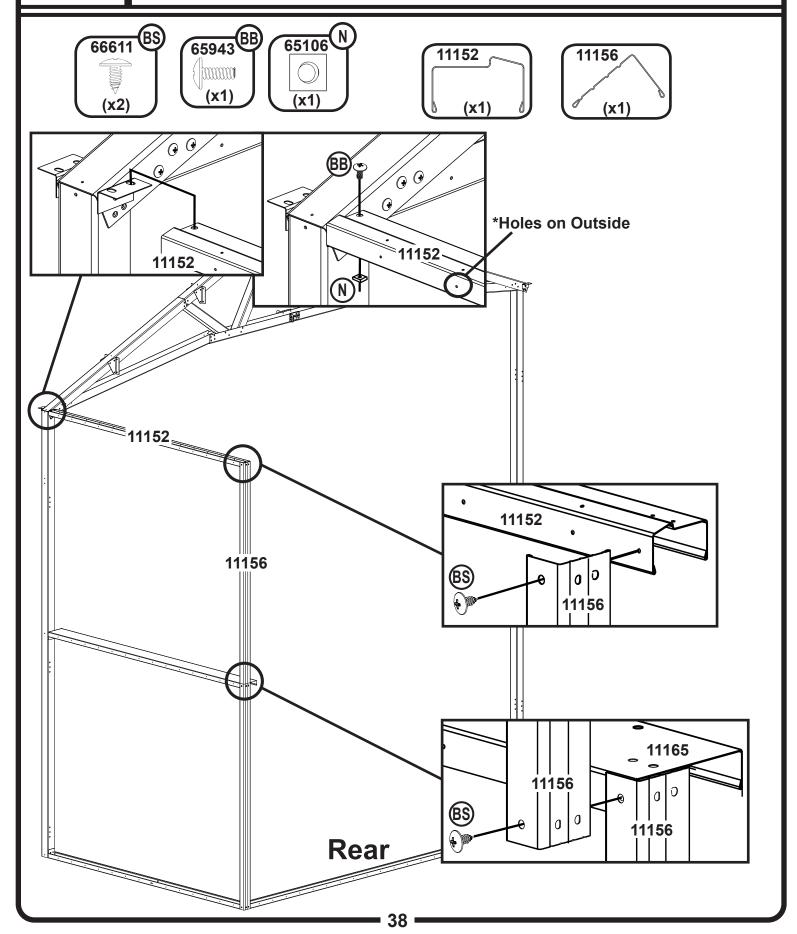
Step 7C



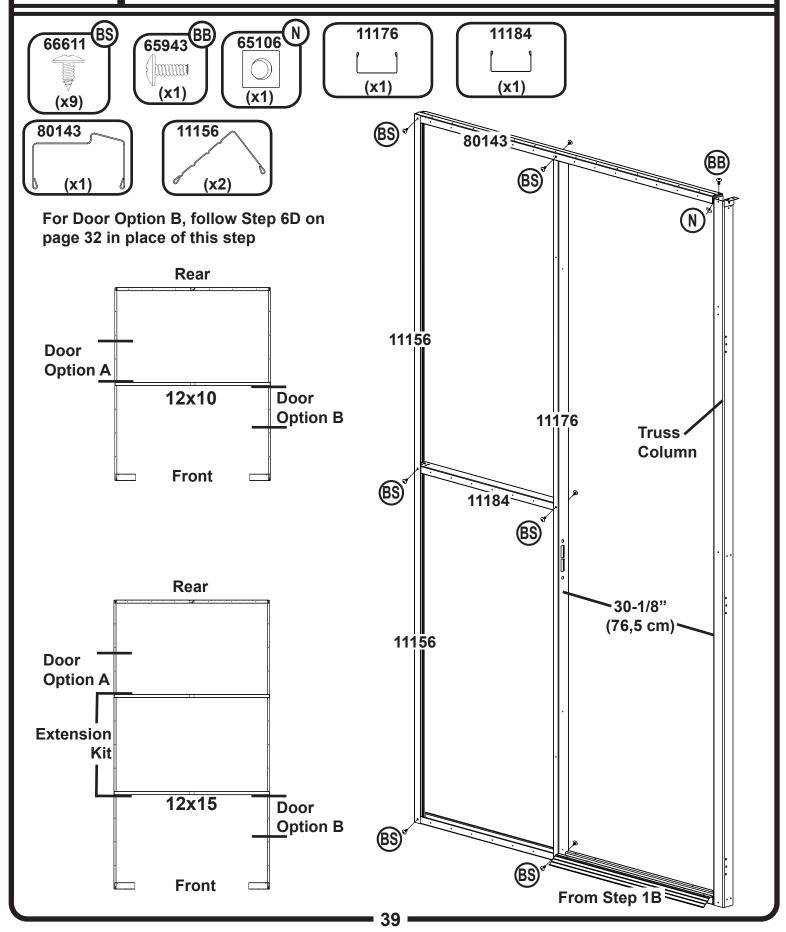
Step 8A



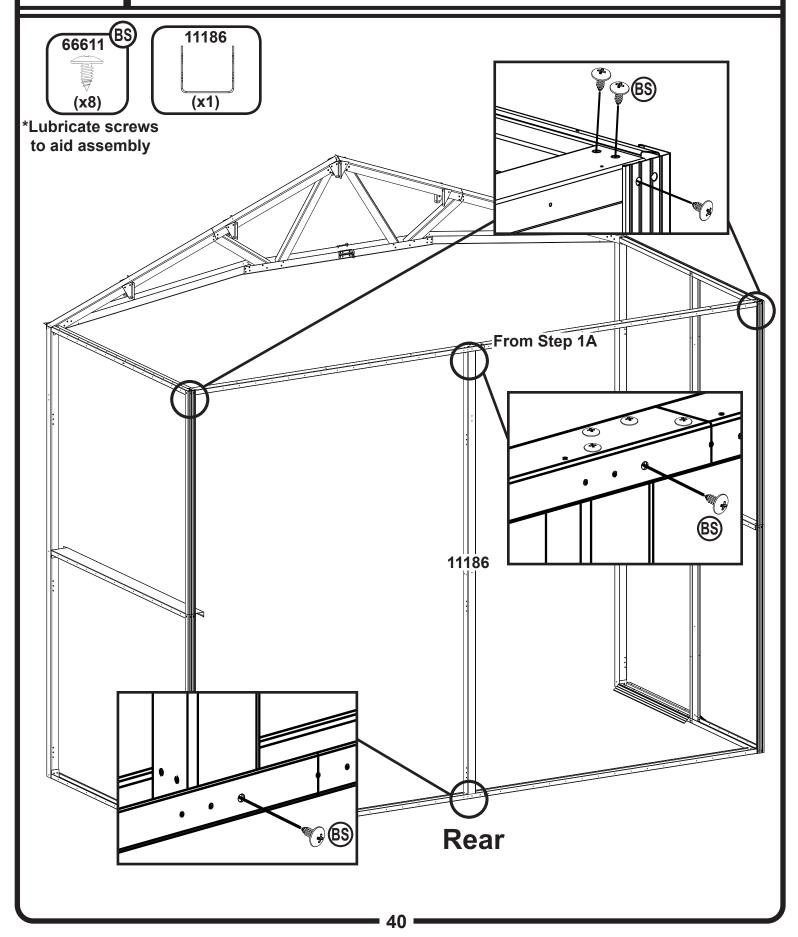
Step 8B



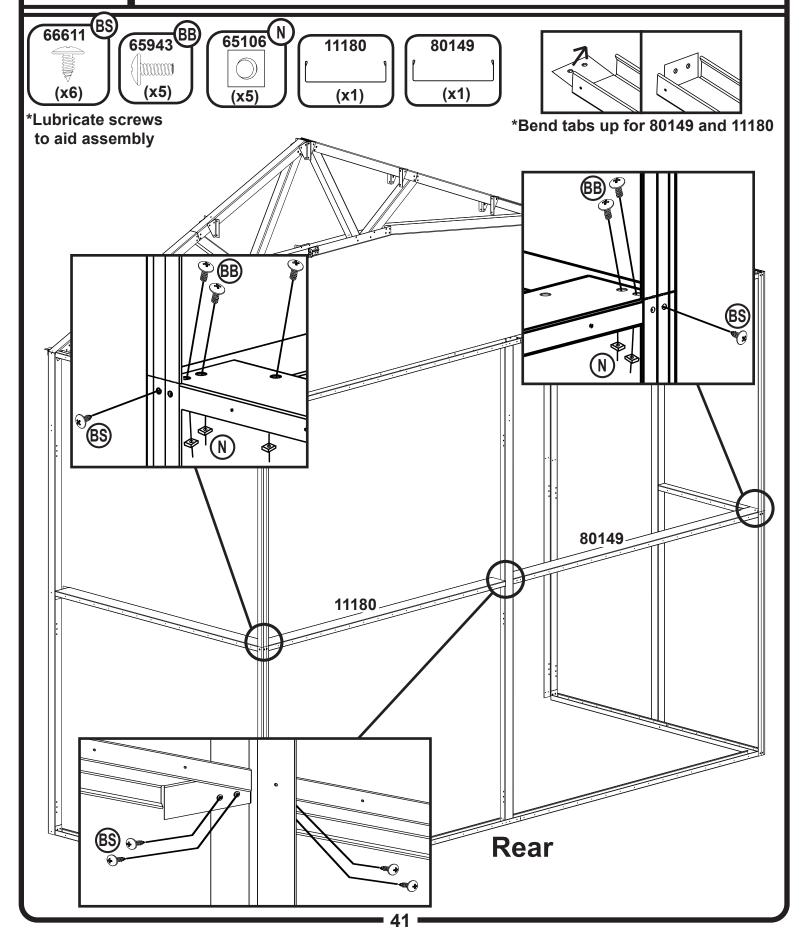
Step 9



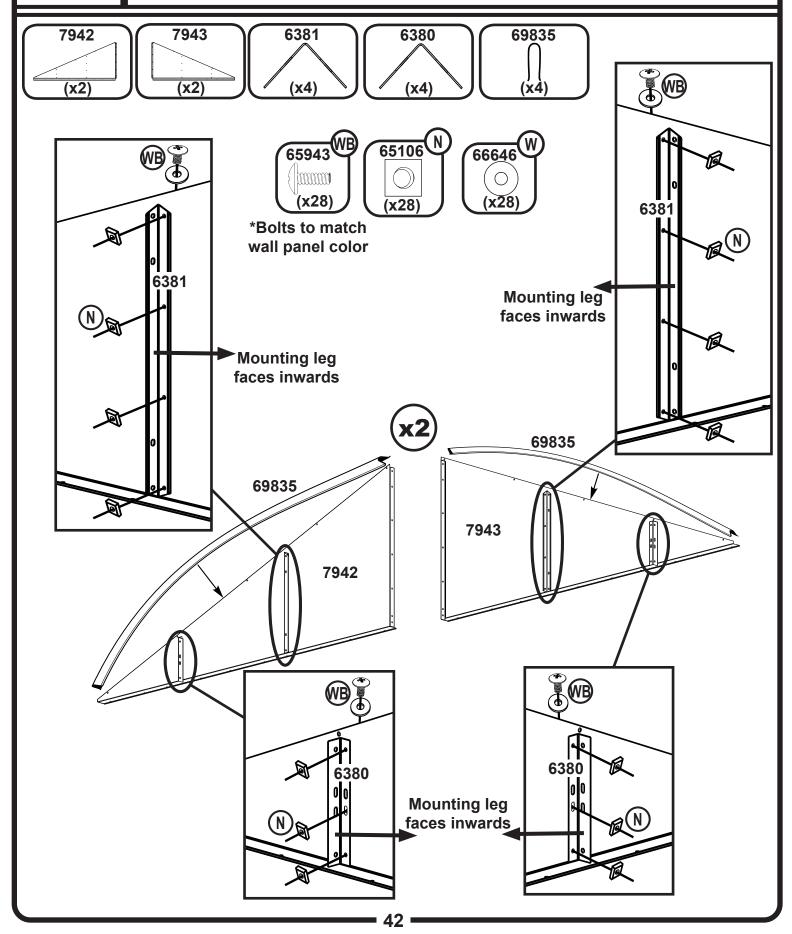
Step 10A



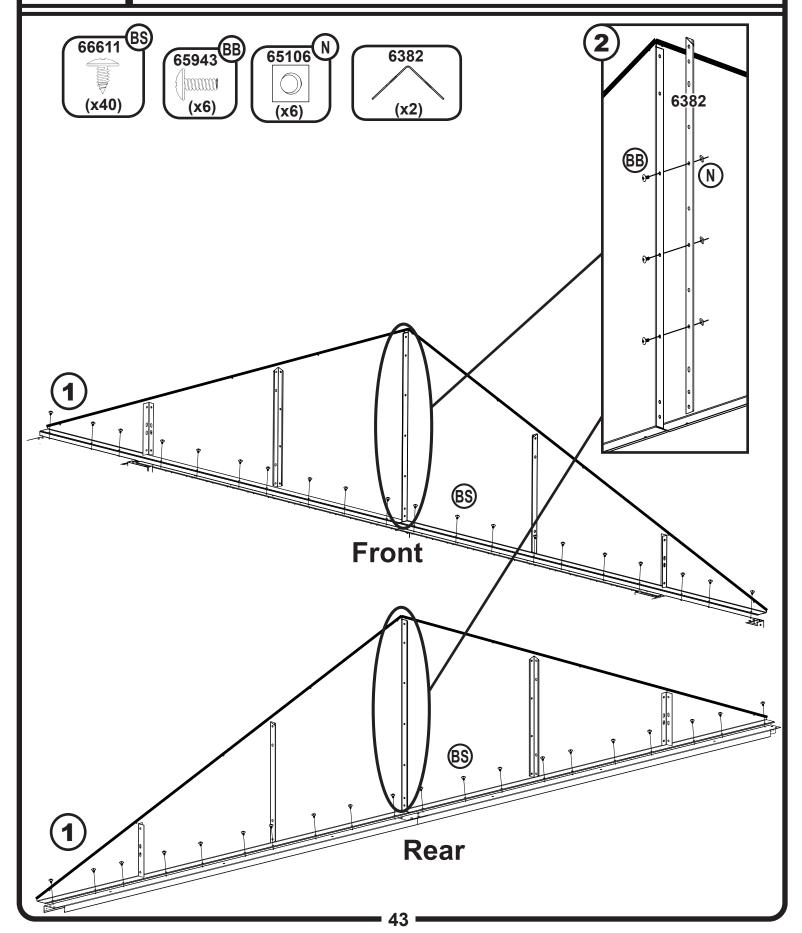
Step 10B



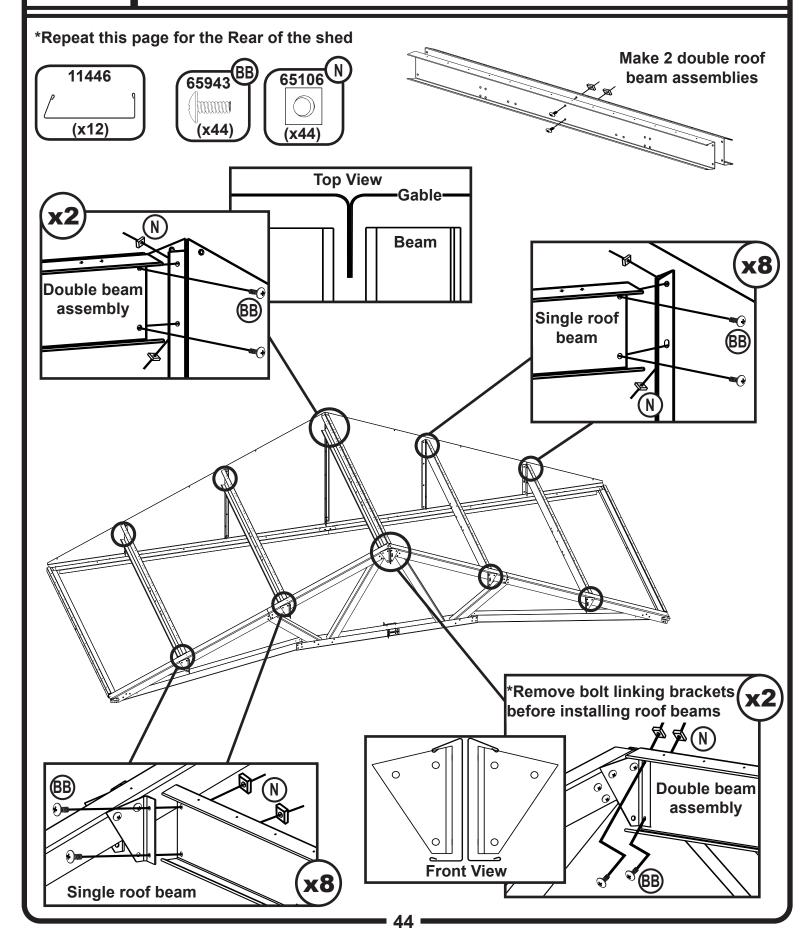
Step 11A



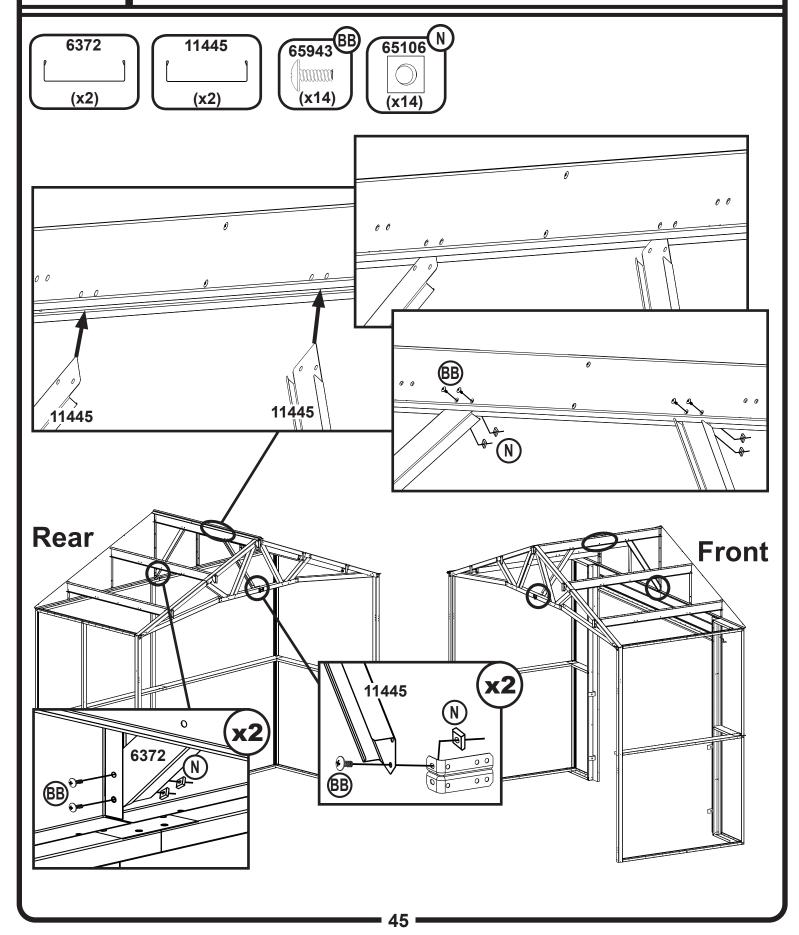
Step 11B



Step 11C

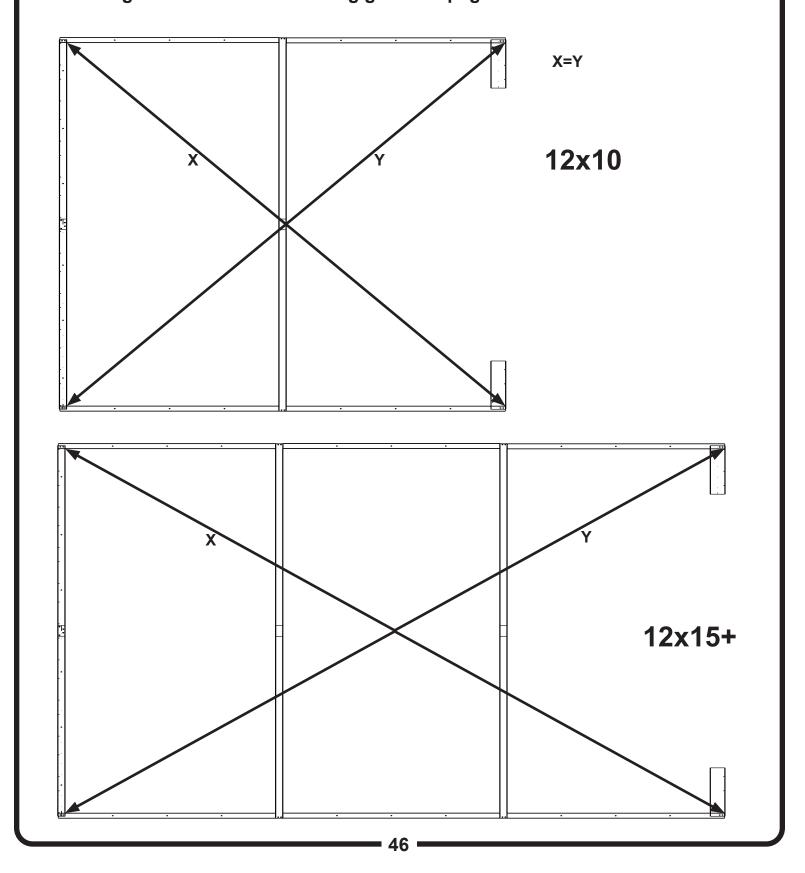


Step 11D



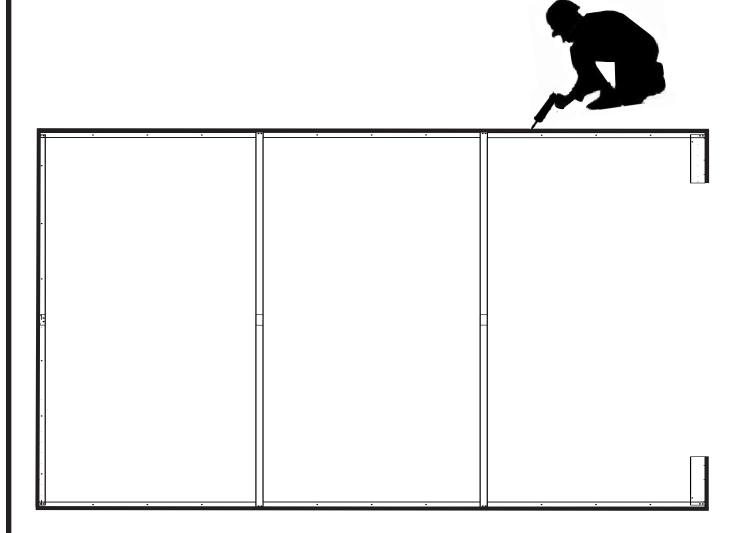
Squaring and Anchoring

Measure the diagonals to make sure the building is square. Use this time to anchor the building down. See the anchoring guide on page 6.

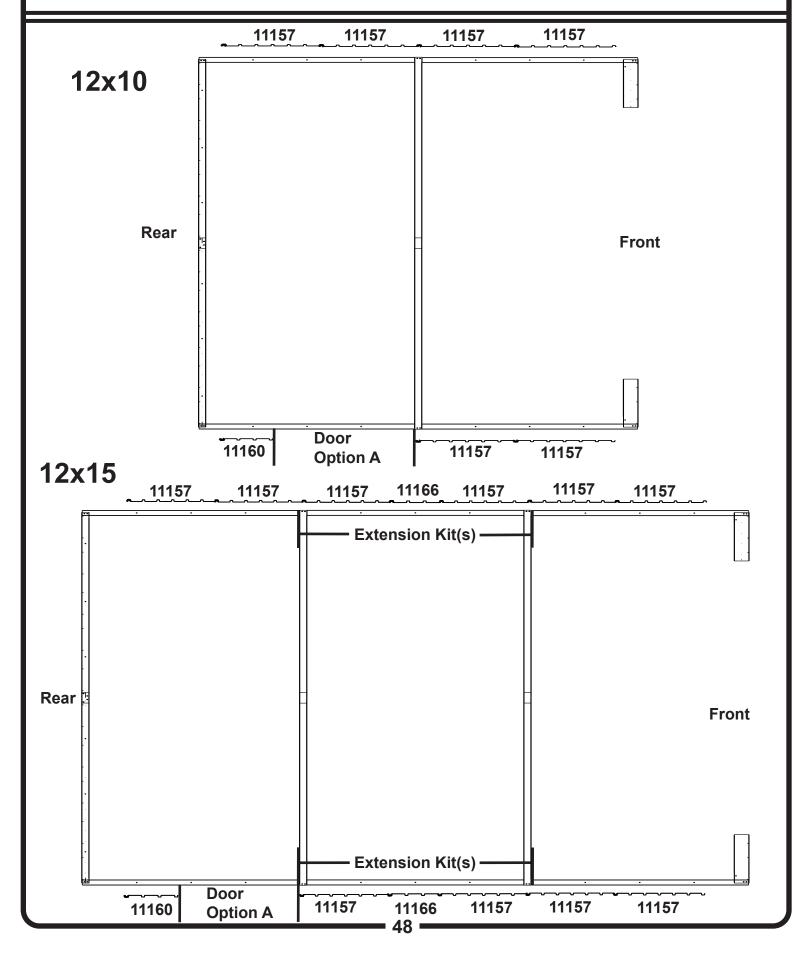


OPTIONAL CAULK APPLICATION

To reduce water infiltration, apply caulk around the perimeter of the shed before installing panels.



Side Panel Orientation

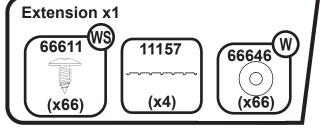


Step 12A









*For 12x15'+ sheds, remove the bracing from step 3C on page 25. Set that piece aside for later use.

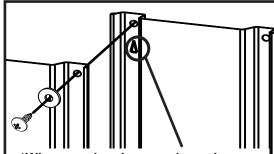
*Lubricate screws

to aid assembly

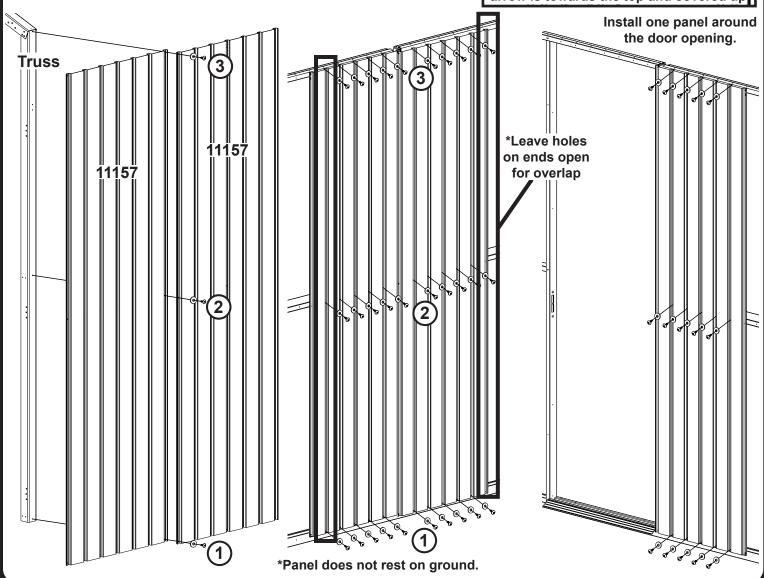
Washers are to be used on painted parts only. Washers are not necessary on unpainted parts and there are not enough to use on every screw and bolt.

Painted screws are to be used on painted parts only. Make sure painted screws match wall color.

Install 2 overlapping panels to each of the trusses. Leave gaps in between until all of the trusses are covered. Do this for each side of the shed.



*When overlapping panels, make sure arrow is towards the top and covered up



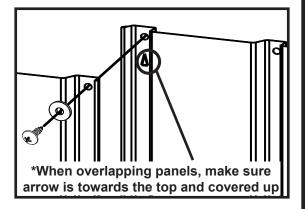
Step 12B



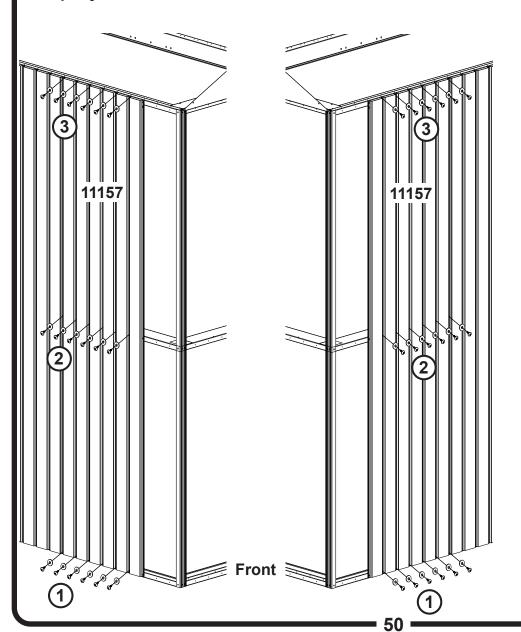


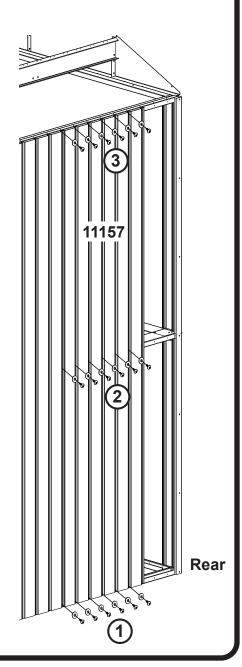


Painted screws are to be used on painted parts only. Make sure painted screws match wall color.



Continue installing panels up to each of the corners except by the door.





Step 12C

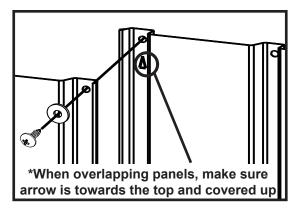


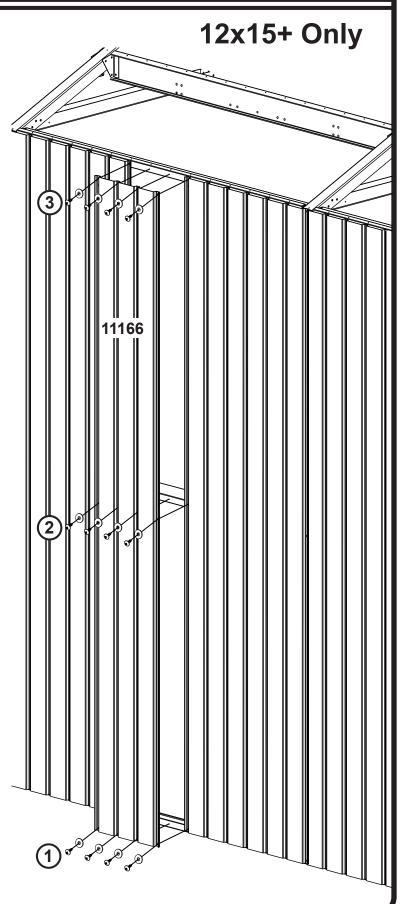




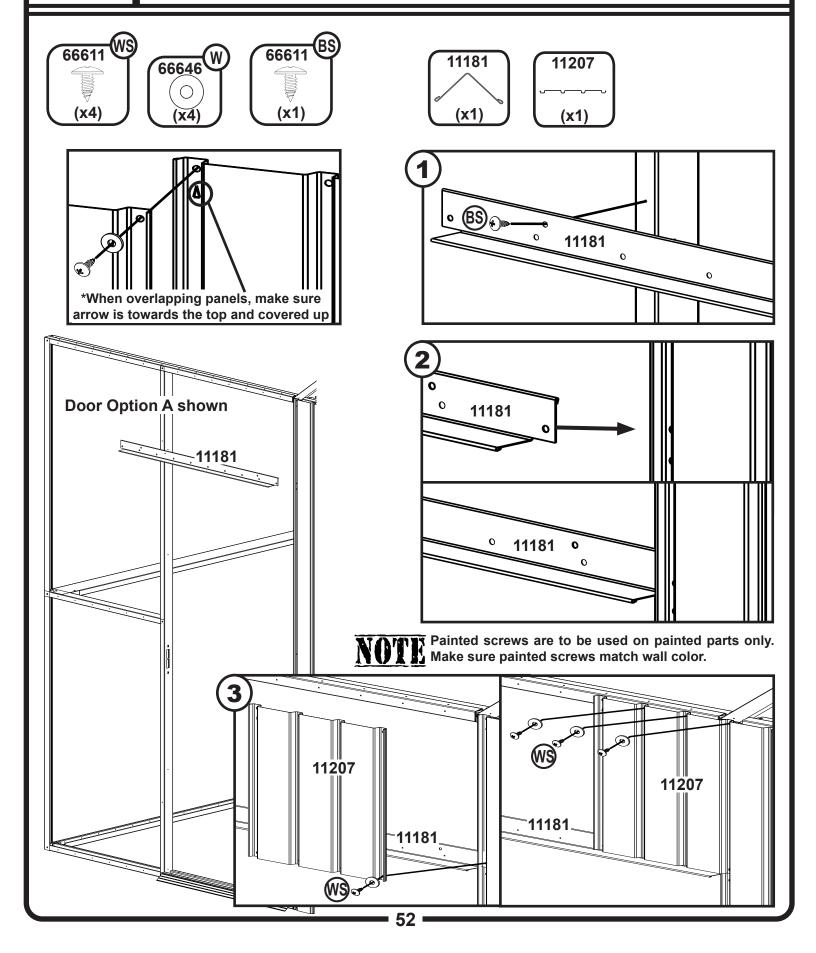
Painted screws are to be used on painted parts only. Make sure painted screws match wall color.

Install Panels to cover each of the gaps except around door

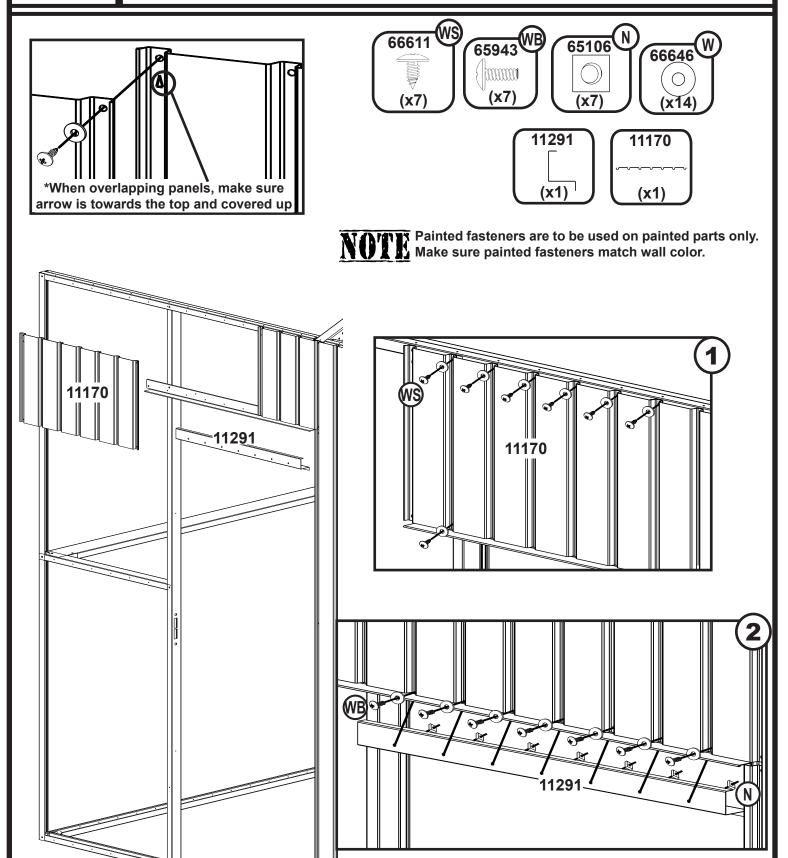




Step 13A



Step 13B



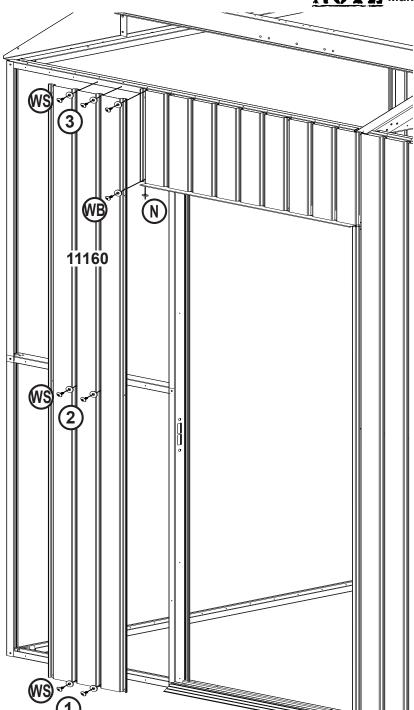
53 •

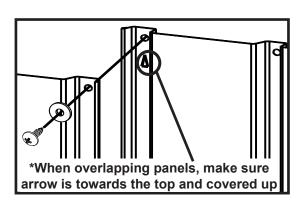
Step 13C



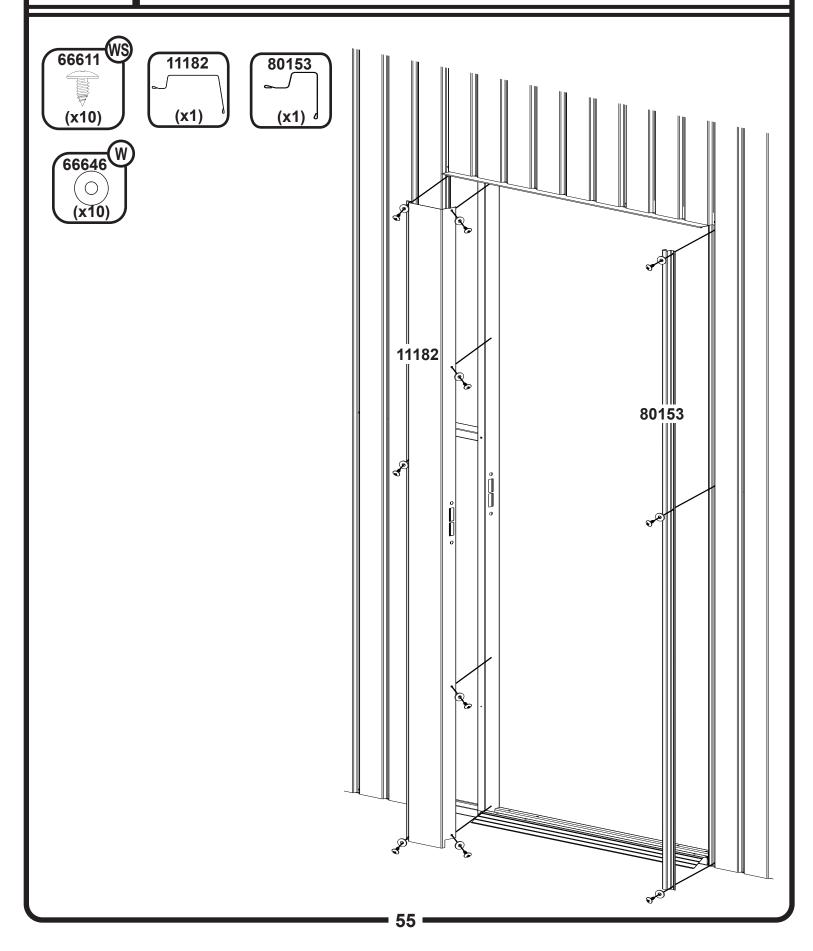
Painted fasteners are to be used on painted parts only.

Make sure painted fasteners match wall color.

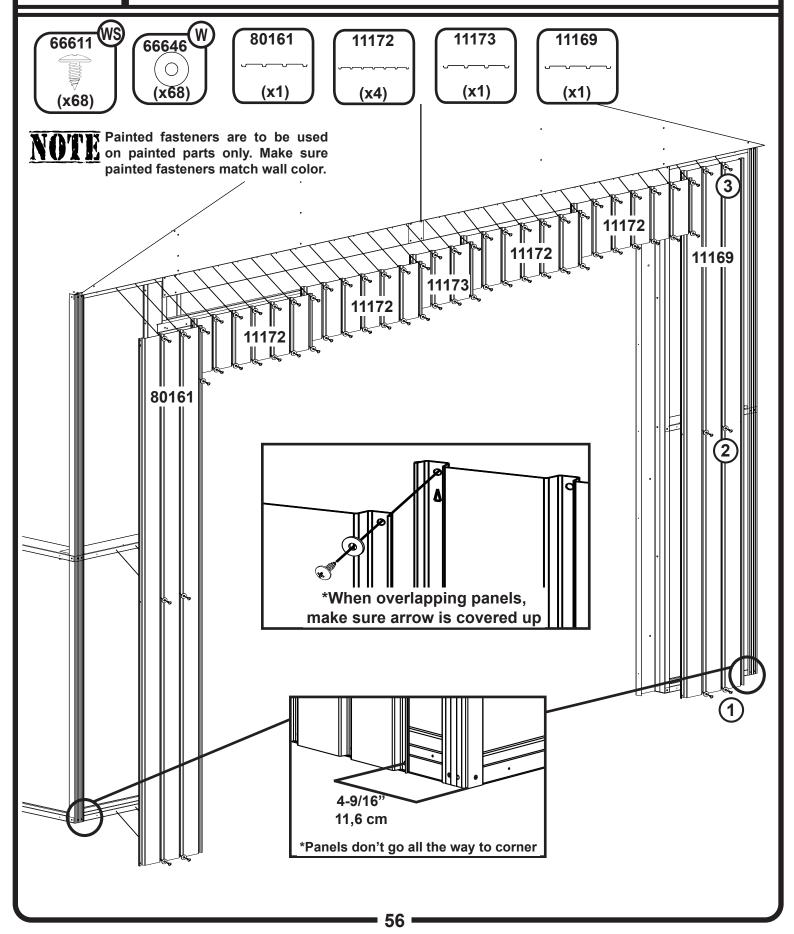




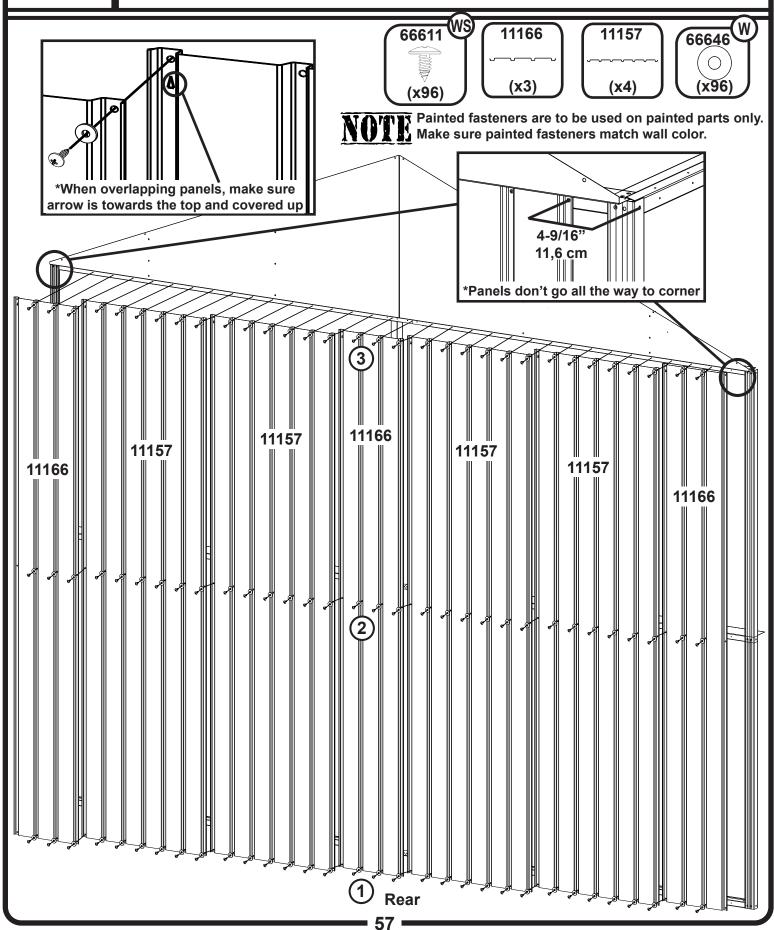
Step 13D



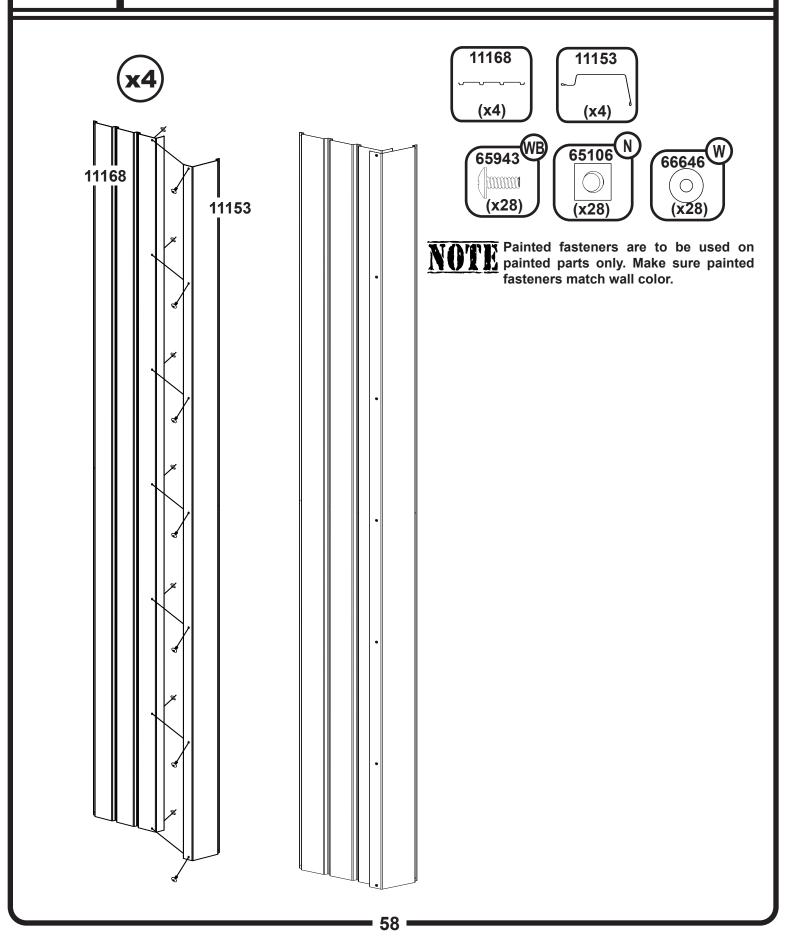
Step 14



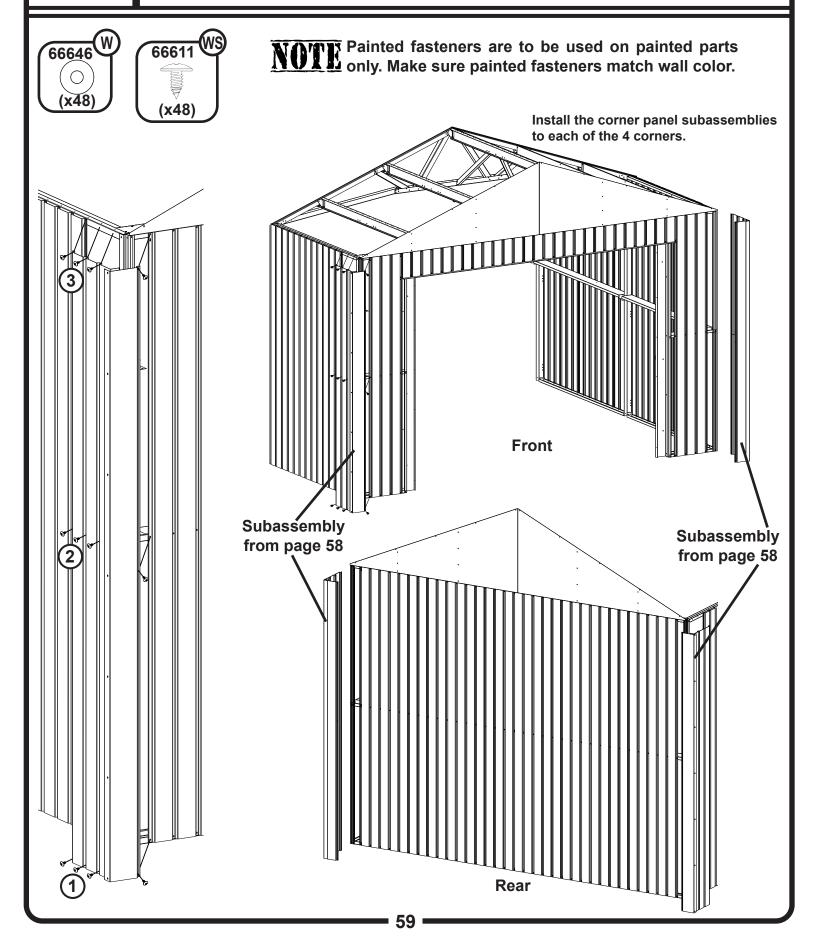
Step 15



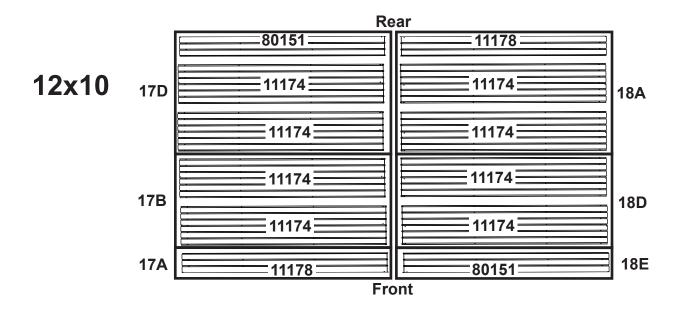
Step 16A

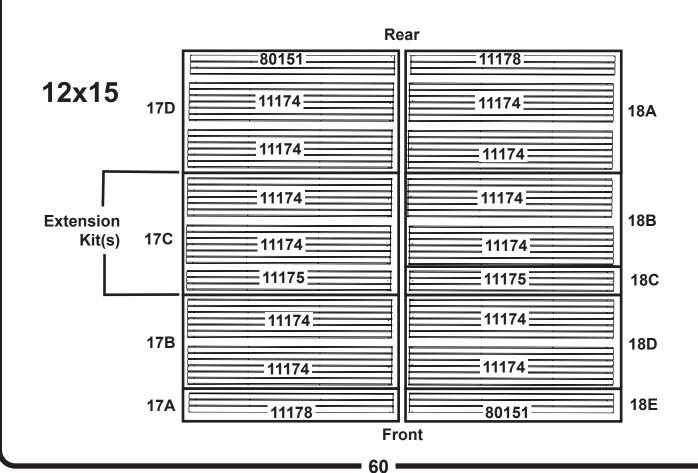


Step 16B

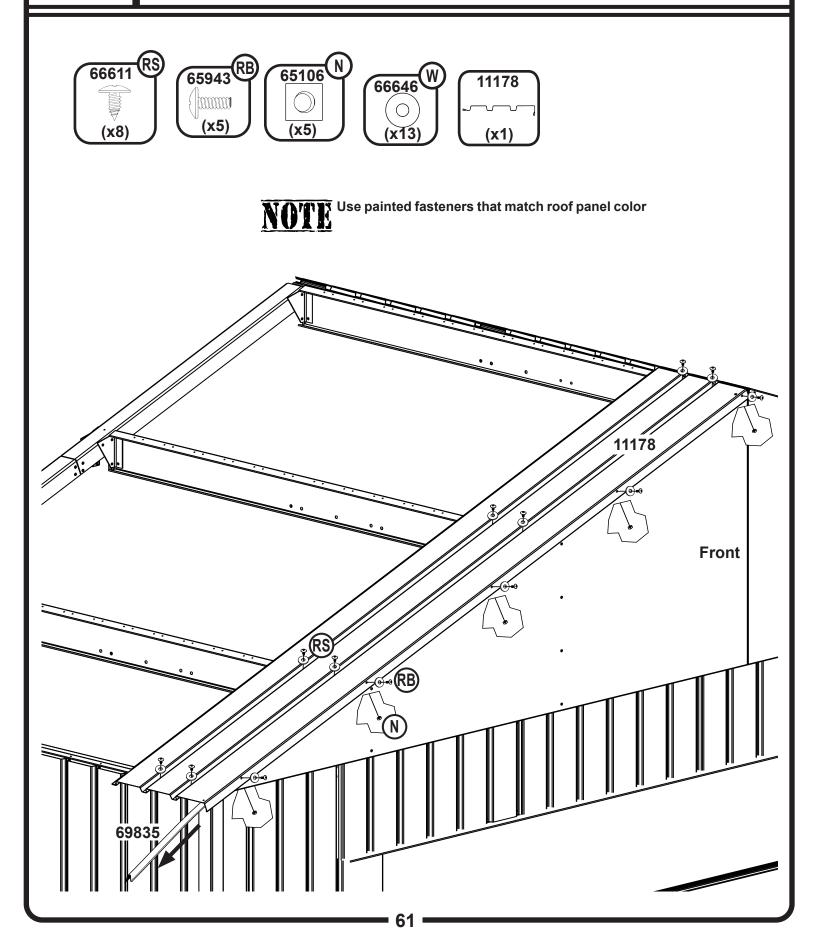


Roof Panel Orientation





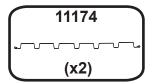
Step 17A



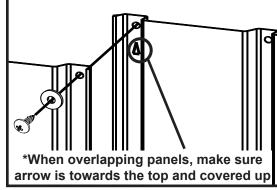
Step 17B

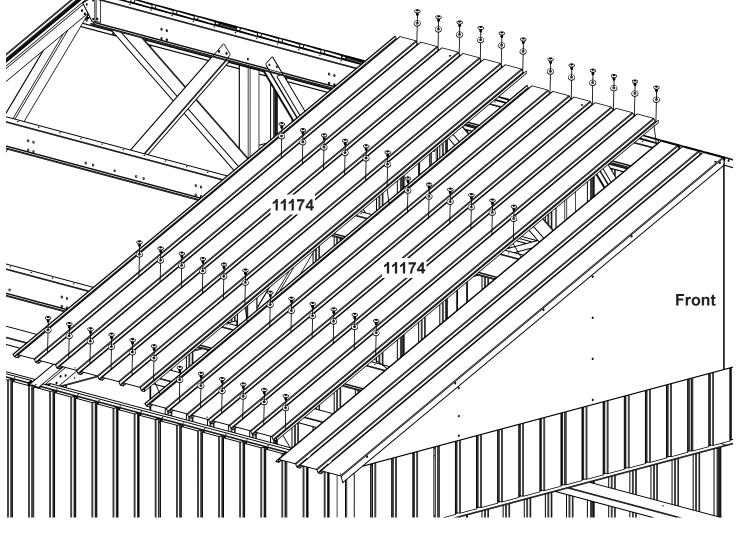






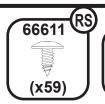
North Use painted fasteners that match roof panel color





Step 17C

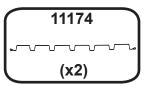
Extension x1







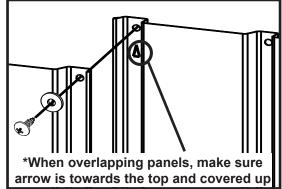


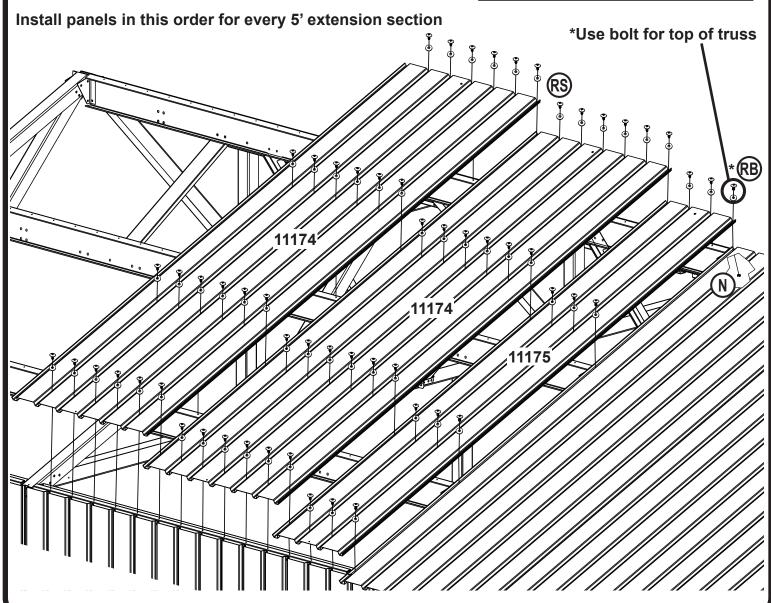


12x15+

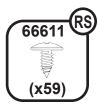
*Lubricate screws to aid assembly

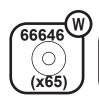
NOTE Use painted fasteners that match roof panel color



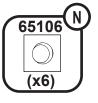


Step 17D

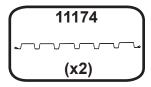




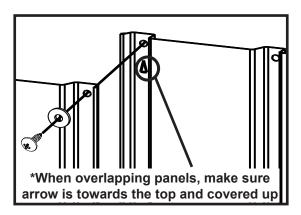


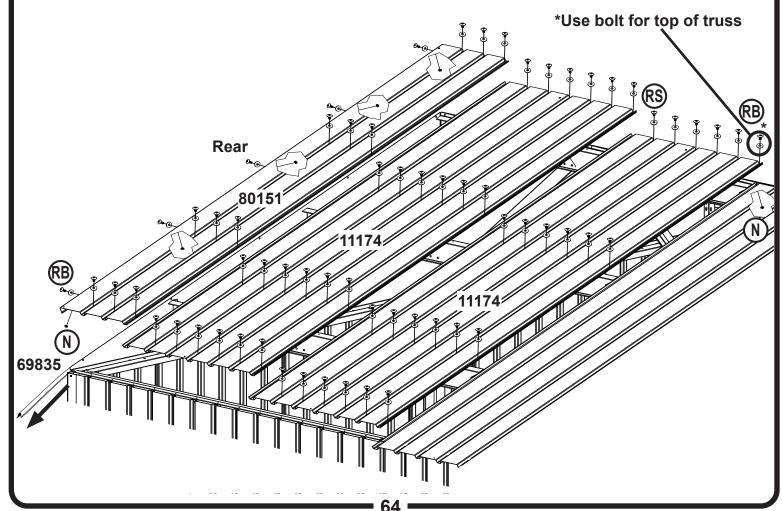




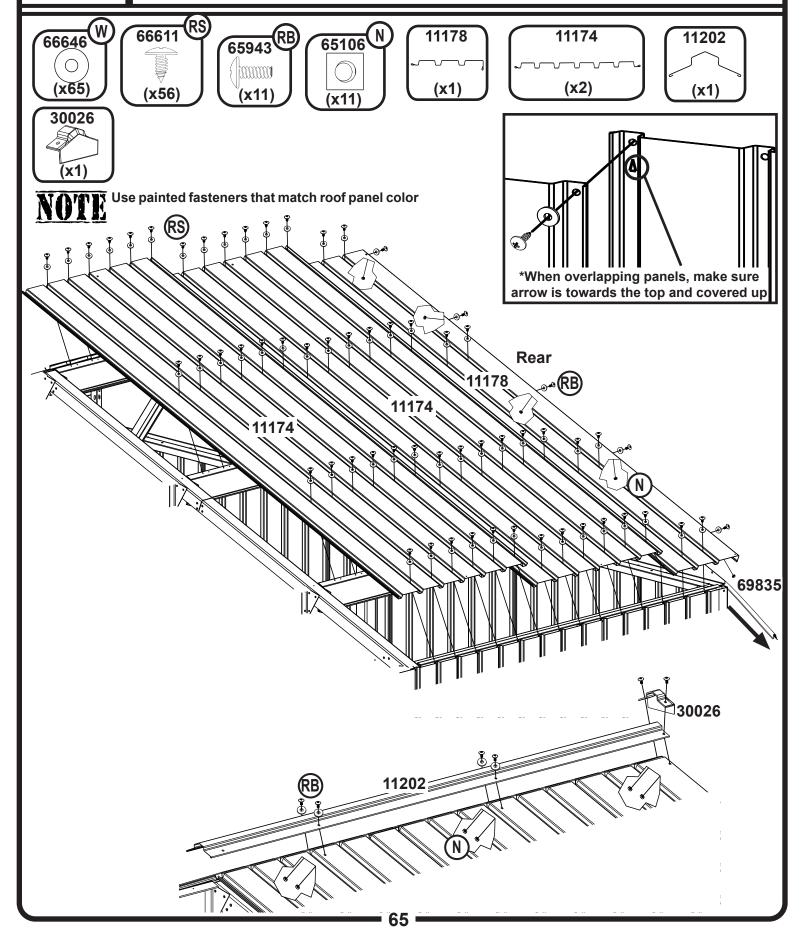


NOTE Use painted fasteners that match roof panel color



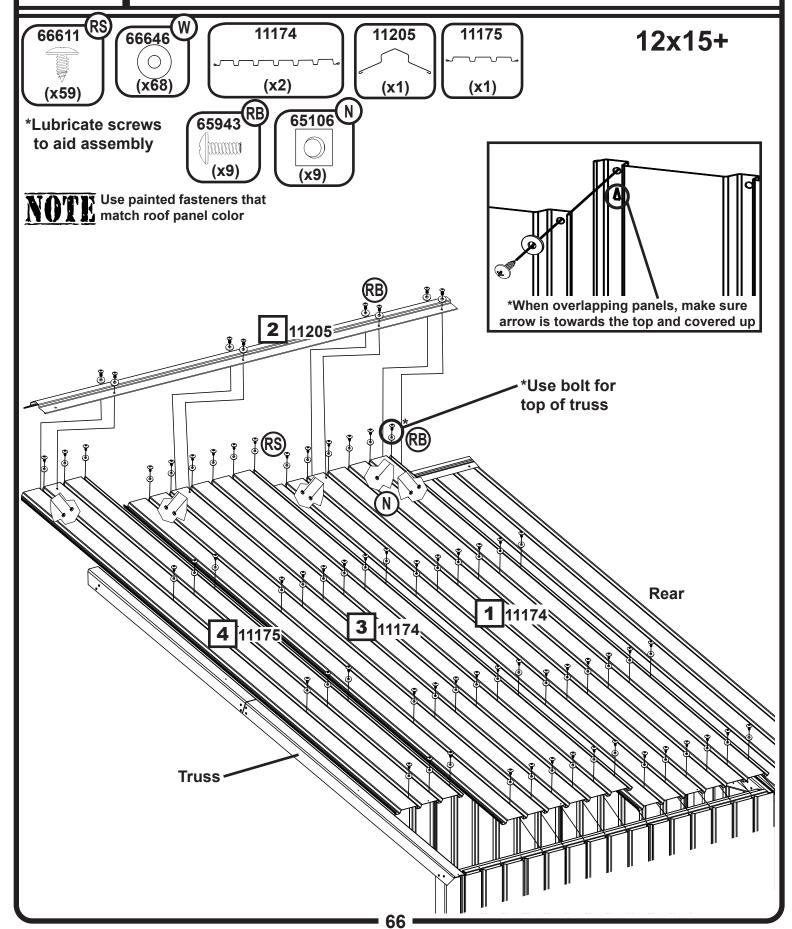


Step 18A

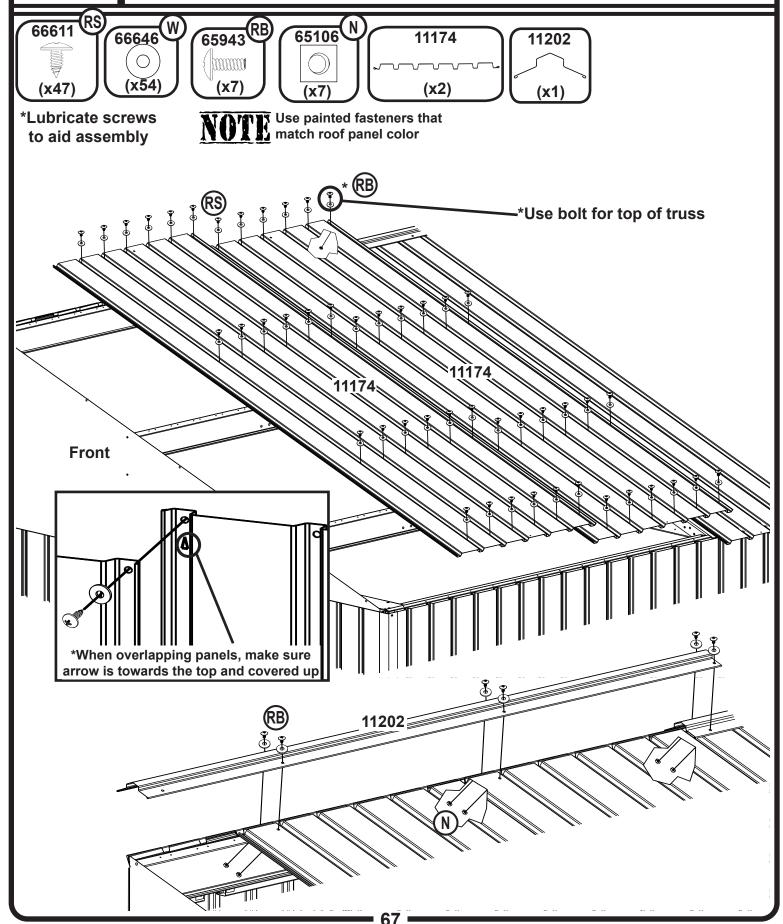


Step 18B

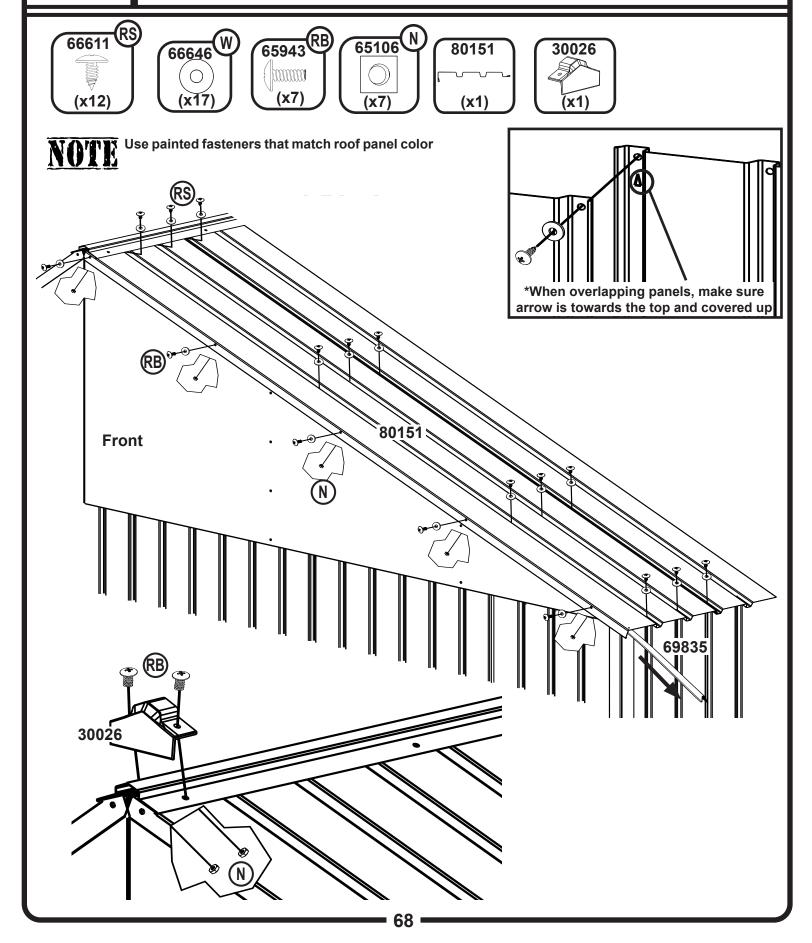
Extension x1



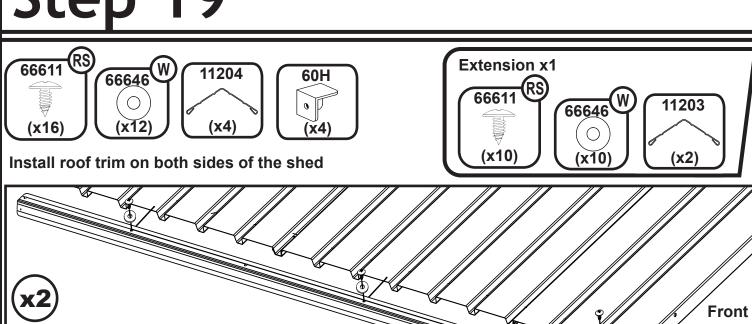
Step 18C

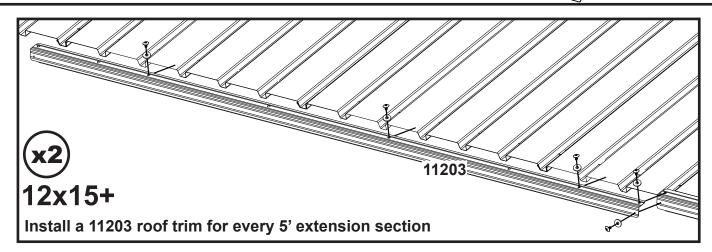


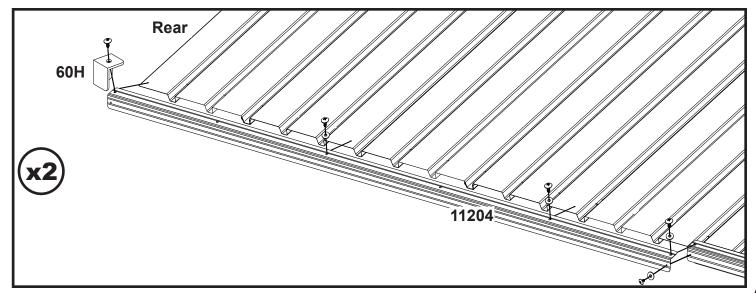
Step 18D



Step 19

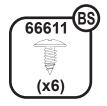






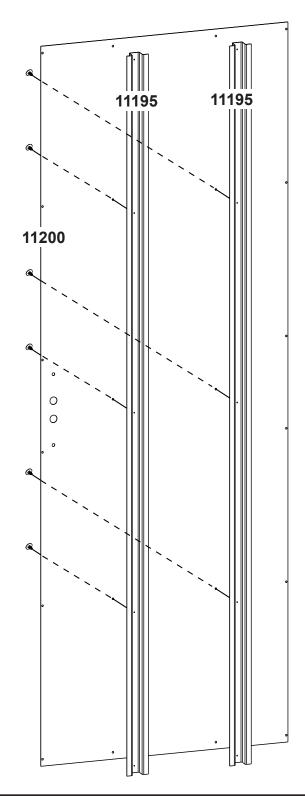
- 69 ·

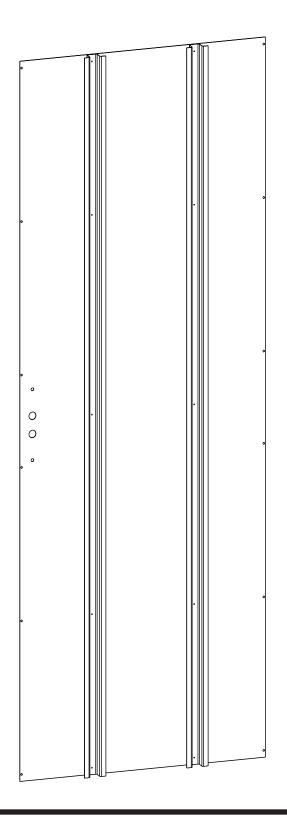
Step 20A



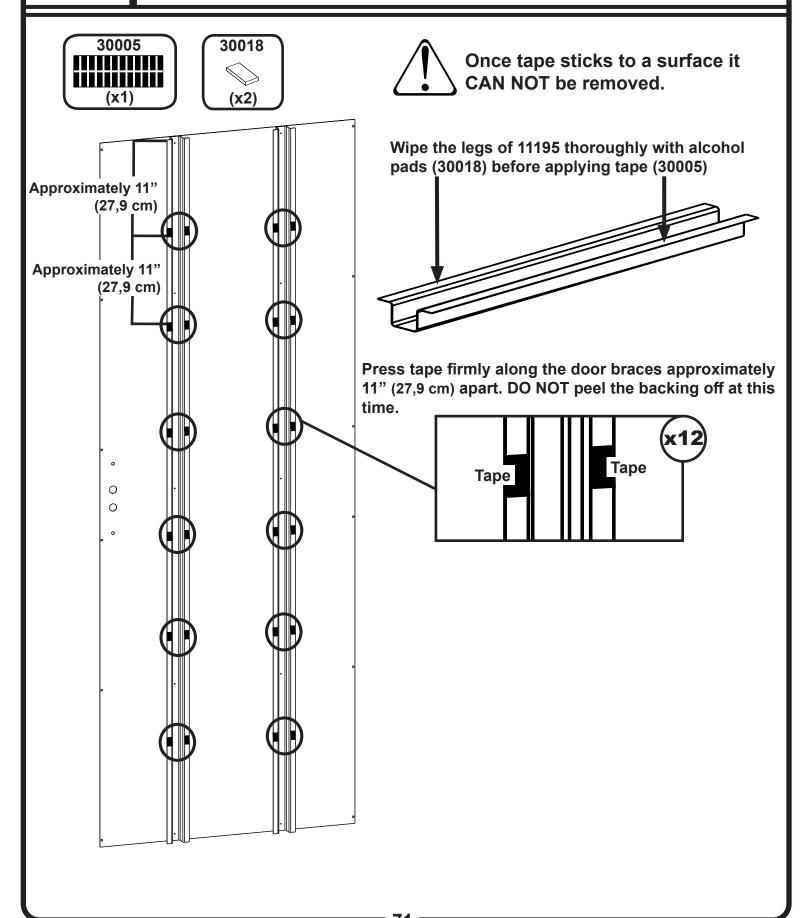




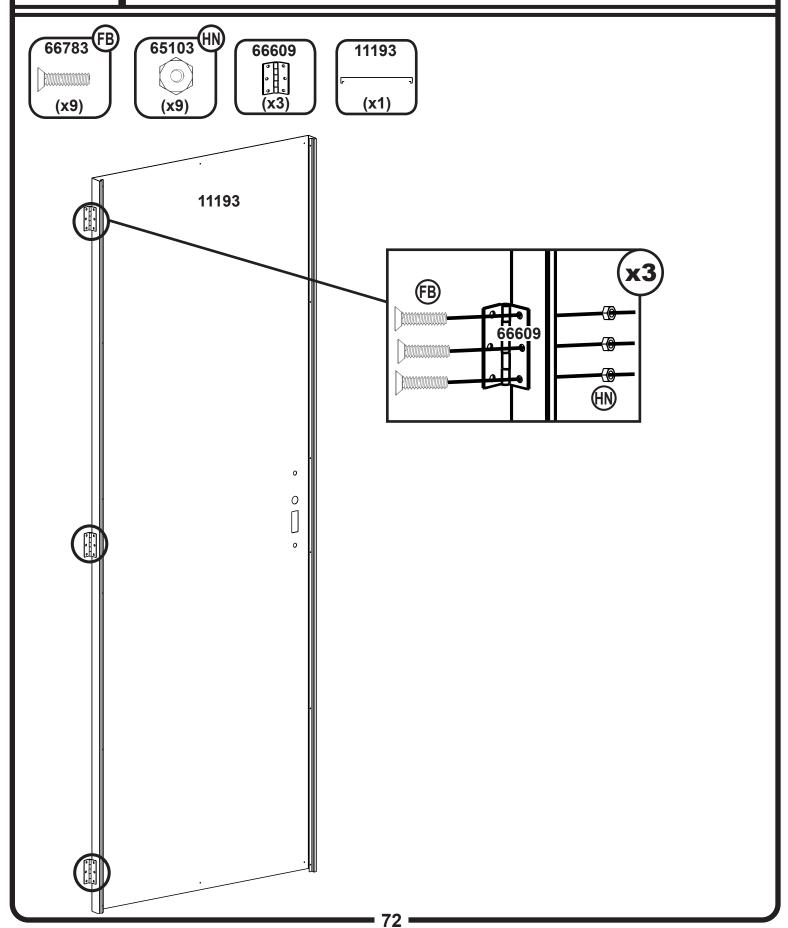




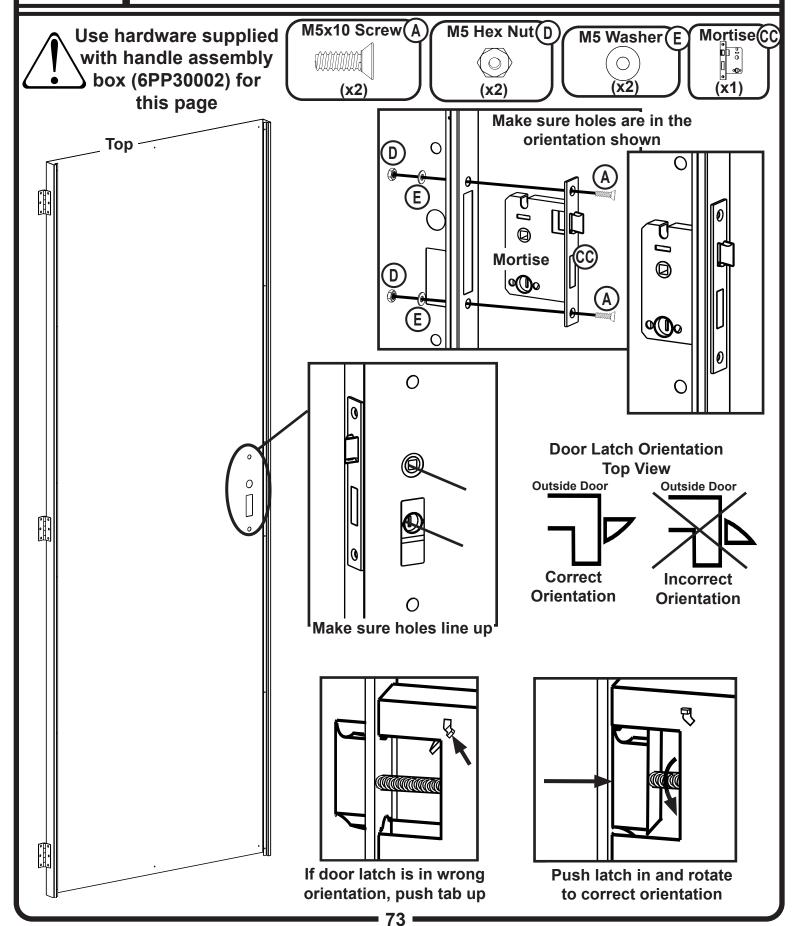
Step 20B



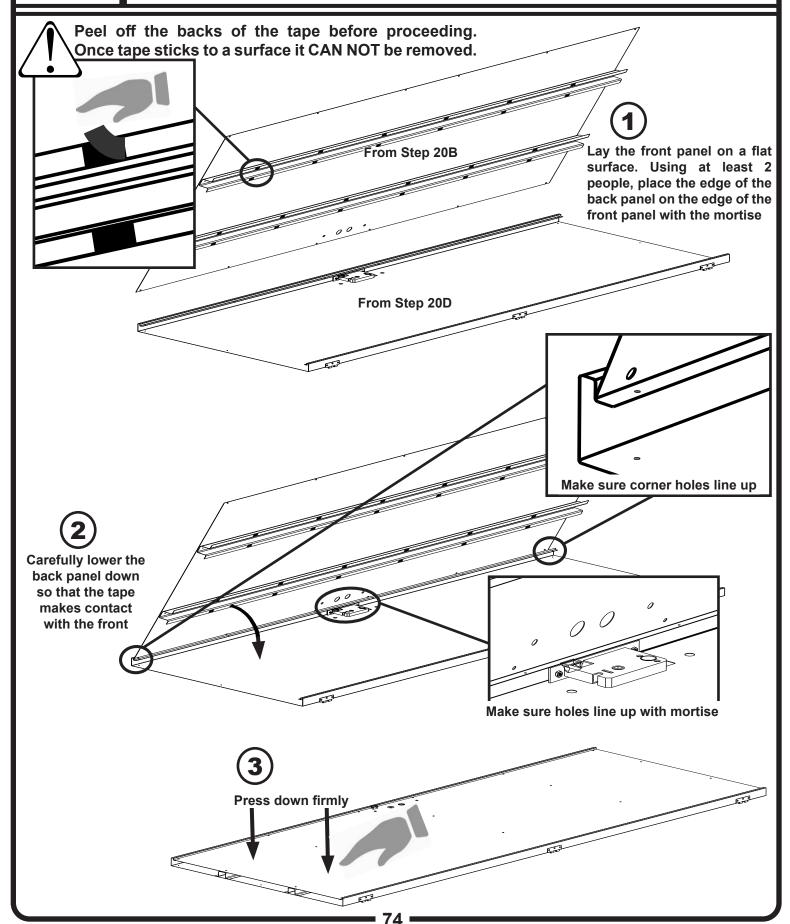
Step 20C



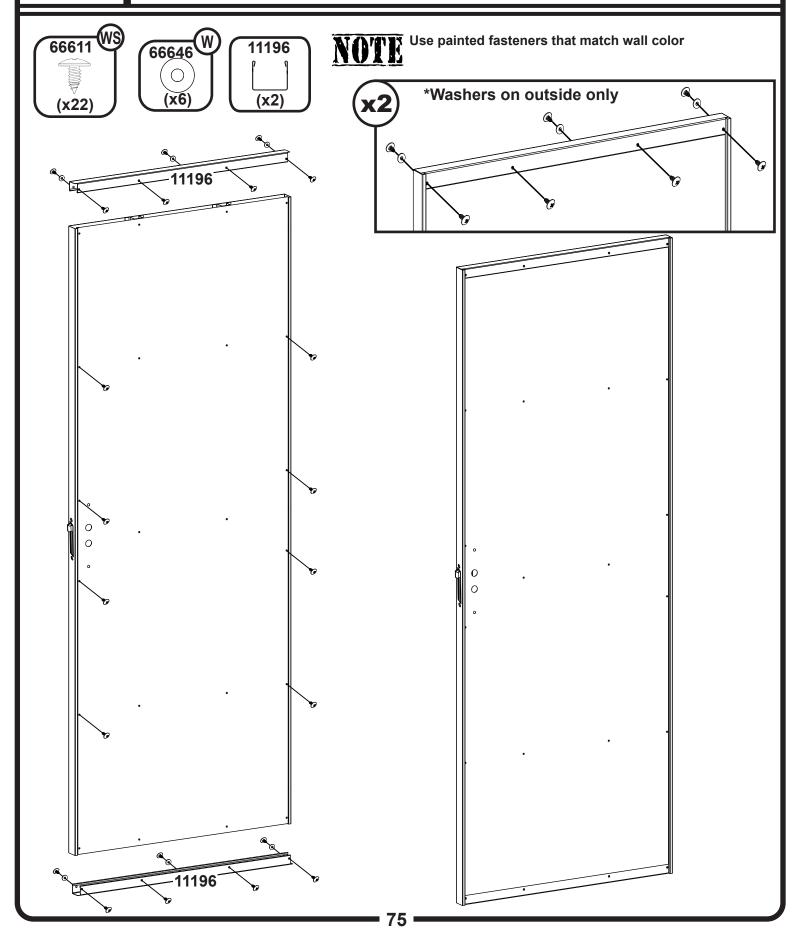
Step 20D



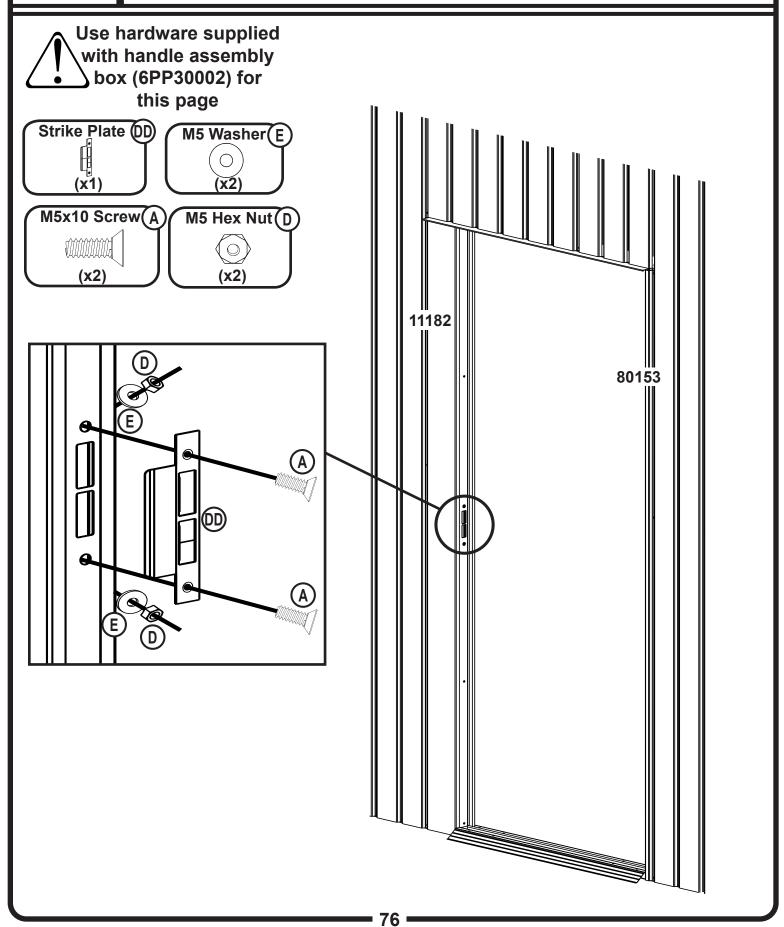
Step 20E



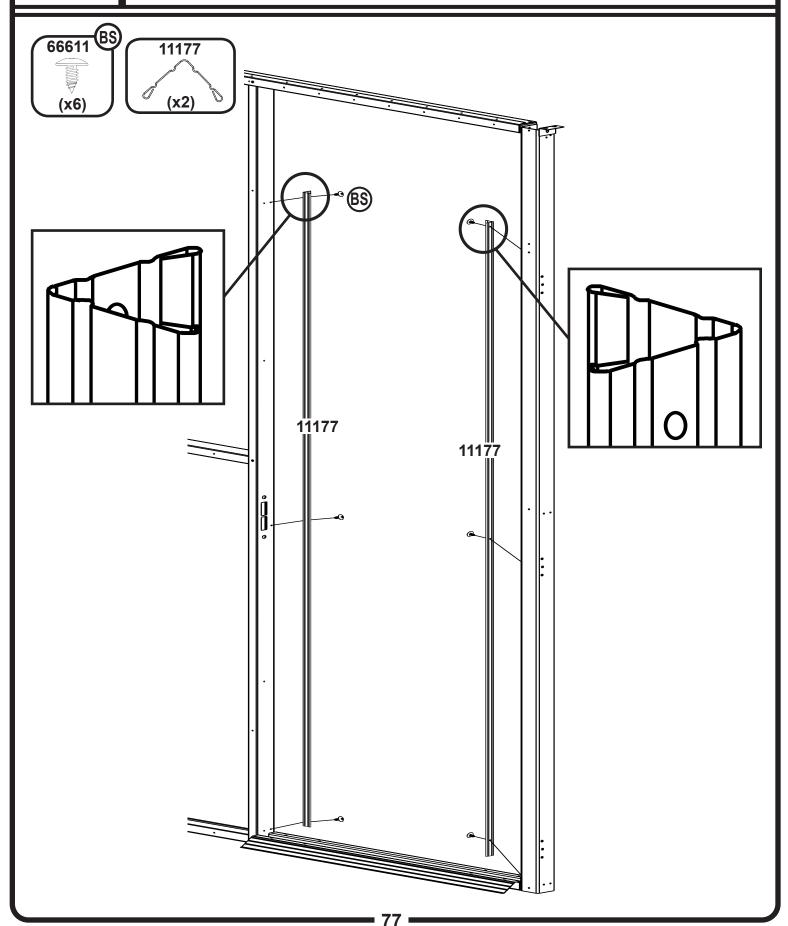
Step 20F



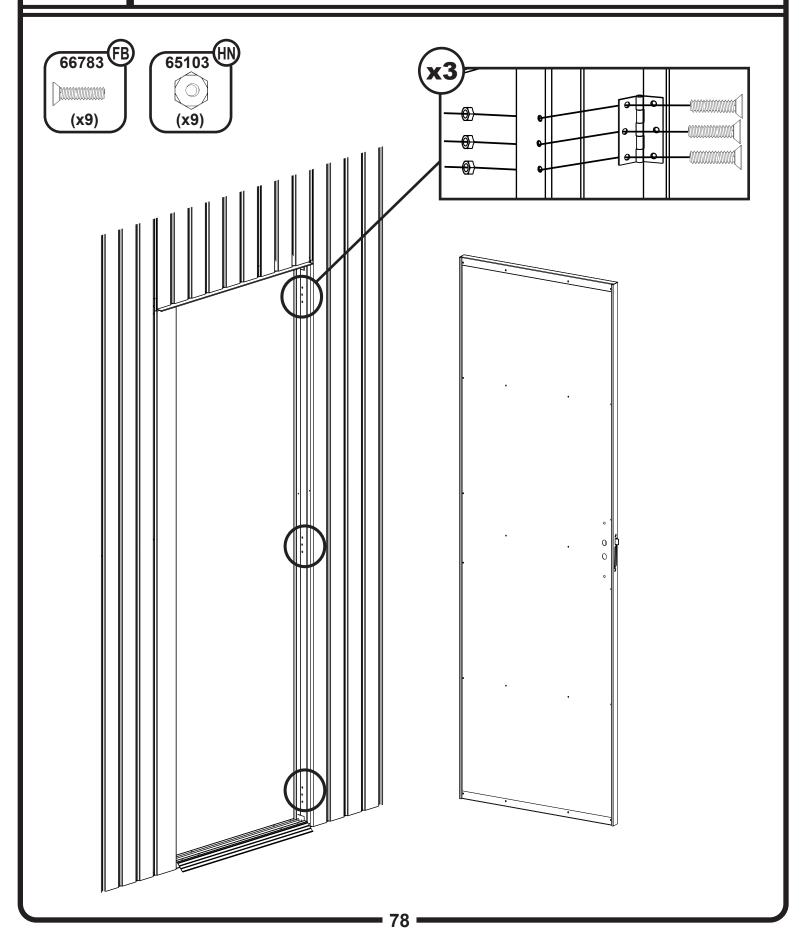
Step 21A



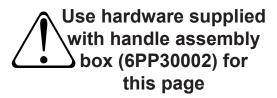
Step 21B

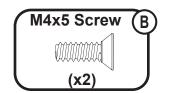


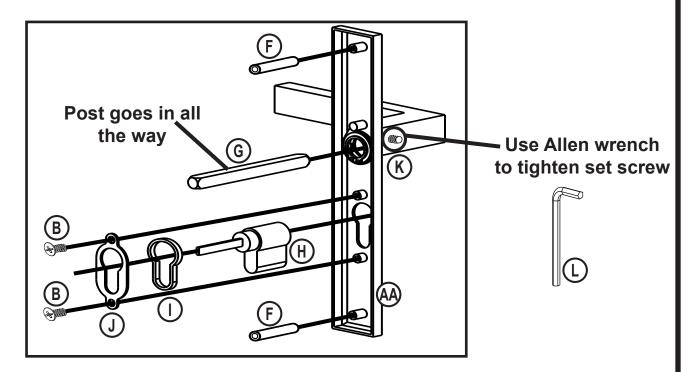
Step 21C

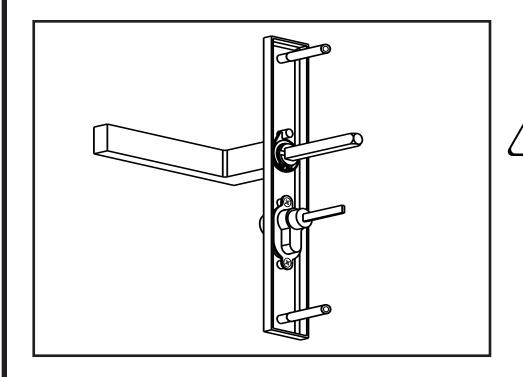


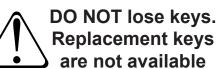
Step 22A



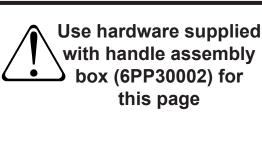


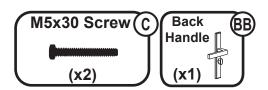


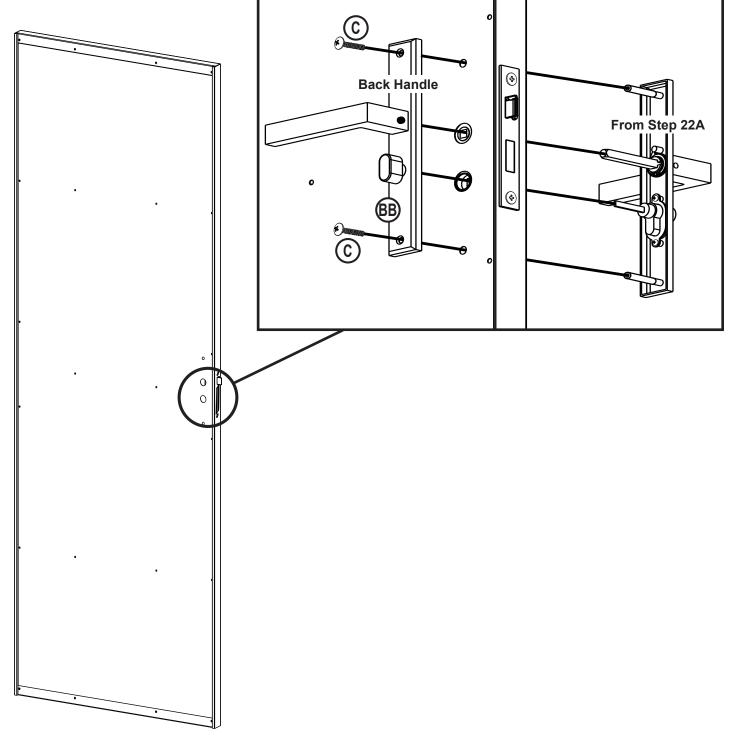




Step 22B





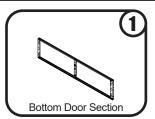


Step 23A: Bottom Panel







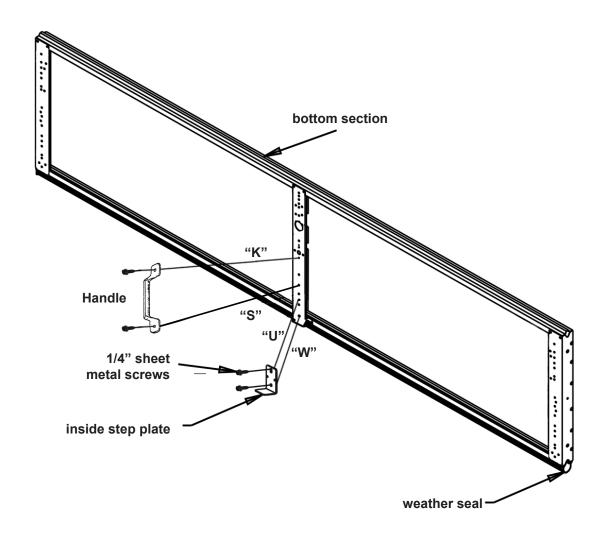


Bottom Gripping Point/Step Plate Kit

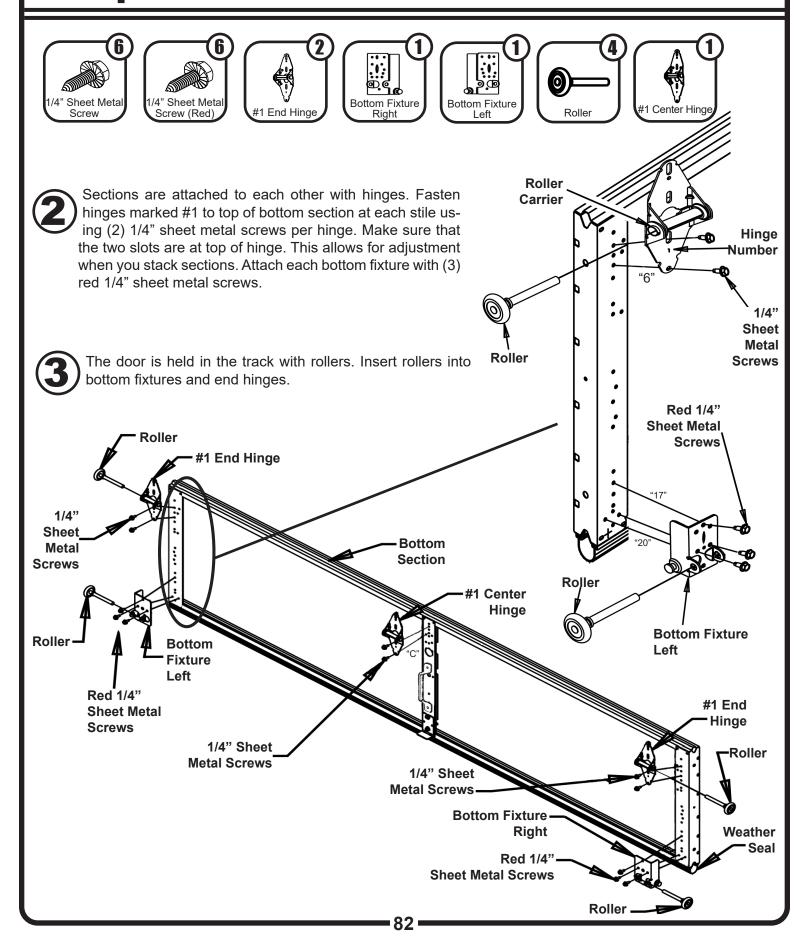
Look for the section with weather seal attached to it. This is the bottom section. Set it on table face down (the face is the outside of the door).



Use screws to attach the Inside Step Plate and handle to the Bottom Section

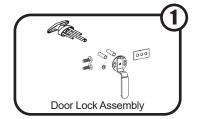


Step 23B: Bottom Panel

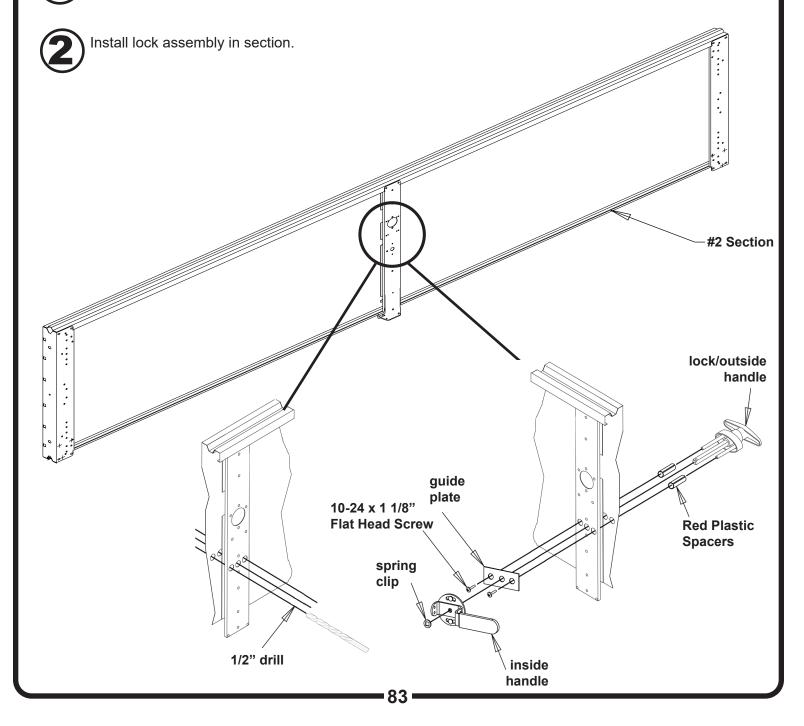


Step 24A: #2 Panel





Drill one 1/2" center hole and two 3/8" side holes through the #2 section, as shown below. Drill completely through the section.

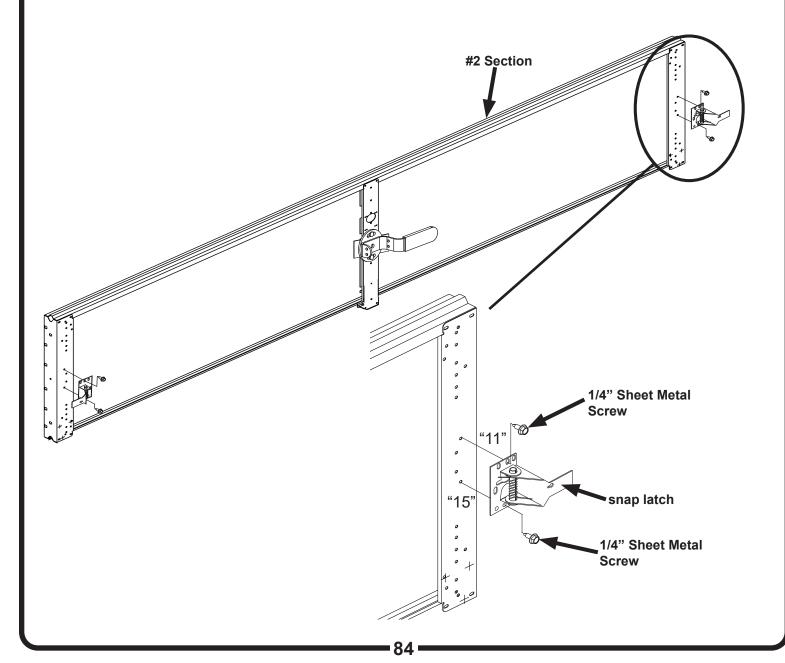


Step 24B: #2 Panel





Attach a snap latch assembly to each end stile using two 1/4" sheet metal screws.



Step 24C: #2 Panel



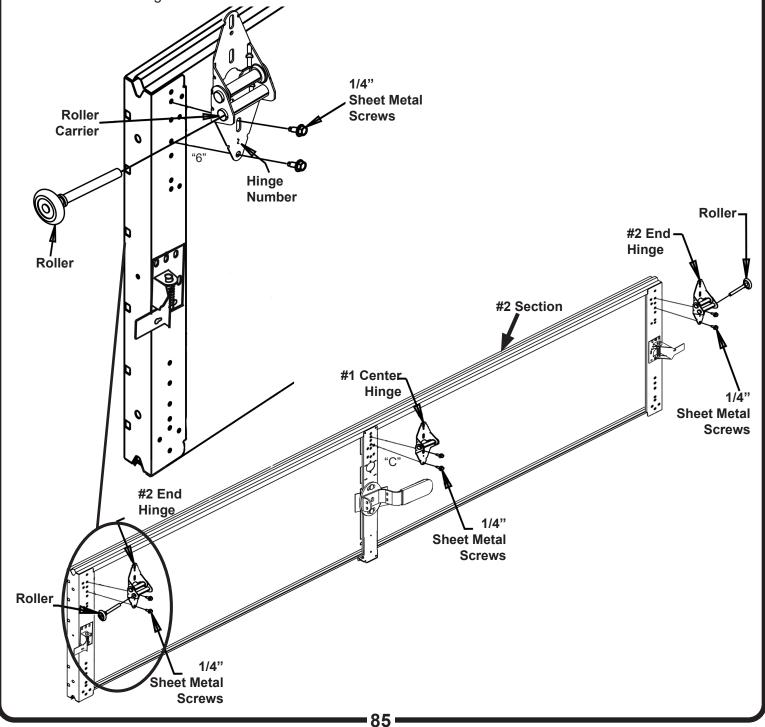






4

Fasten end hinges marked #2 to top of section on each end stile. Use (2) 1/4" sheet metal screws per hinge. Make sure that the two slots are at top of hinge. Insert a roller into each end hinge as shown. Attach #1 center hinge.



Step 25: #3 Panel





Sheet Metal Screws







Fasten end hinges marked #3 to top of section on each end stile. Use (2) 1/4" sheet metal screws per hinge. Make sure that the two slots are at top of hinge. Insert a roller into each end hinge as shown. Attach #1 center hinge. 1/4" **Sheet Metal** Roller **Screws** Carrier Hinge Number Roller-#3 End Hinge Roller #3 Section #1 Center Hinge **Sheet Metal Screws** #3 End Hinge 1/4" **Sheet Metal Screws** Roller

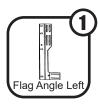
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Step 26a: Track Installation

You will need for this page:











Prepare the Vertical Tracks.

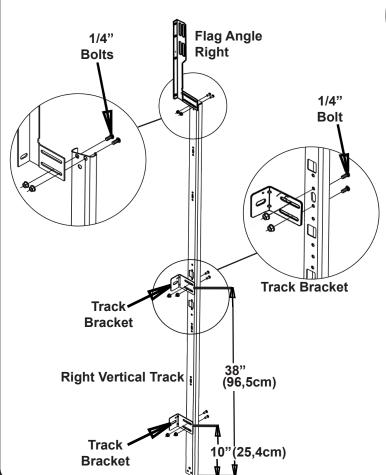


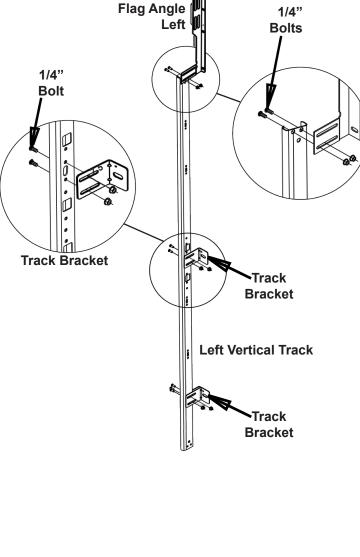
The top of the vertical track must pitch back from the jamb for door to seal properly. This spacing is set by use of 2 slot universal track brackets. Attach but **do not fully tighten** brackets to track with 1/4" x 5/8" track bolts and nuts. The detail is shown with two different track brackets.

Always place heads of bolts to inside of the track. This will prevent rollers from striking bolts.



The flag angle mounts to the top of the track with (2) 1/4" x 5/8" track bolts and nuts. This bracket joins the vertical and horizontal tracks as well as the angle attached to the horizontal track. Leave bolts loose at this time. You will adjust the track after it is installed to the jambs.





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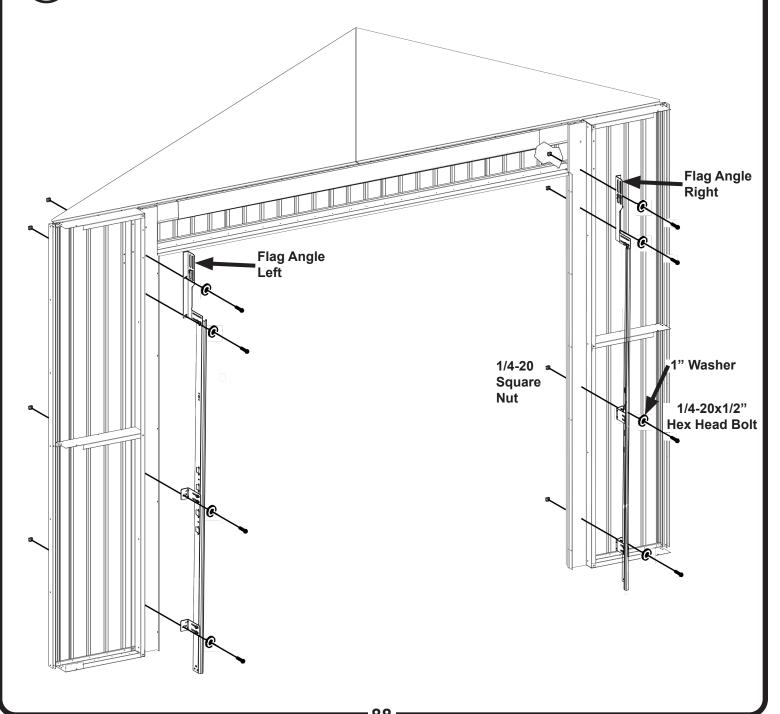
Step 26B: Track Installation







Fasten the vertical track and flag angle assembly to the door jamb using 1/4" Bolt and Hex Nut with 1" Washer. Follow the orientation as shown below. Do this for both the right and left vertical tracks.



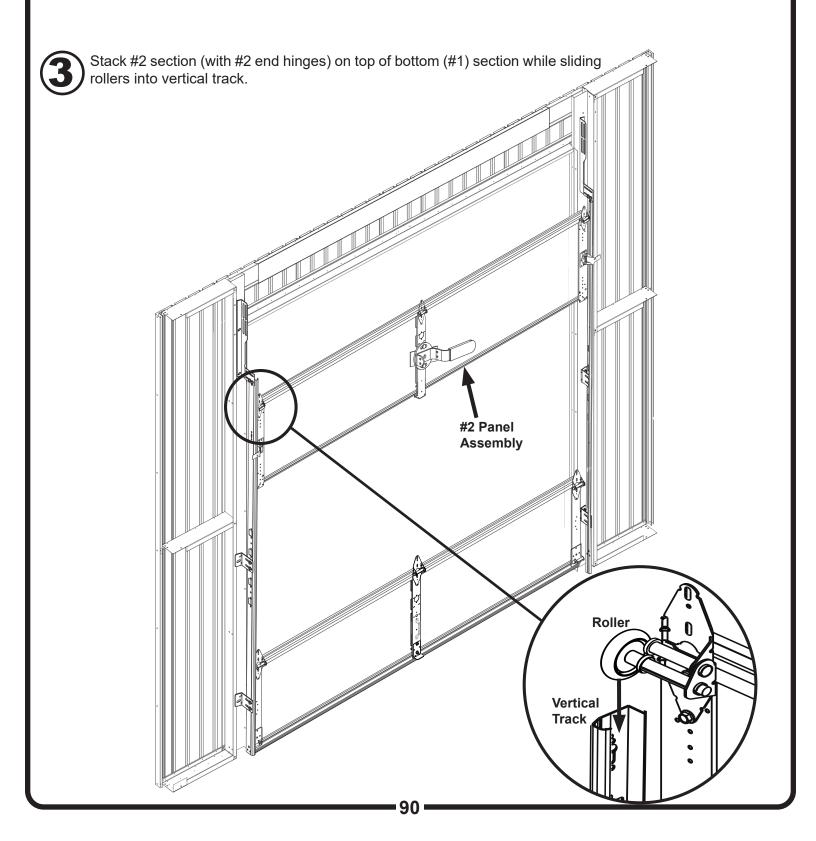
Step 27A: Insert Panels

Assemblies from Step 23: Bottom Panel Subassembly Insert the bottom section into the doorway. Slide the rollers into the vertical track as shown. Center and level bottom section in opening. If there is a gap on one end at the floor then the track will not rest on the floor by the same amount. Check this when vertical tracks are in place. **Bottom Panel Assembly** Roller Vertical Track

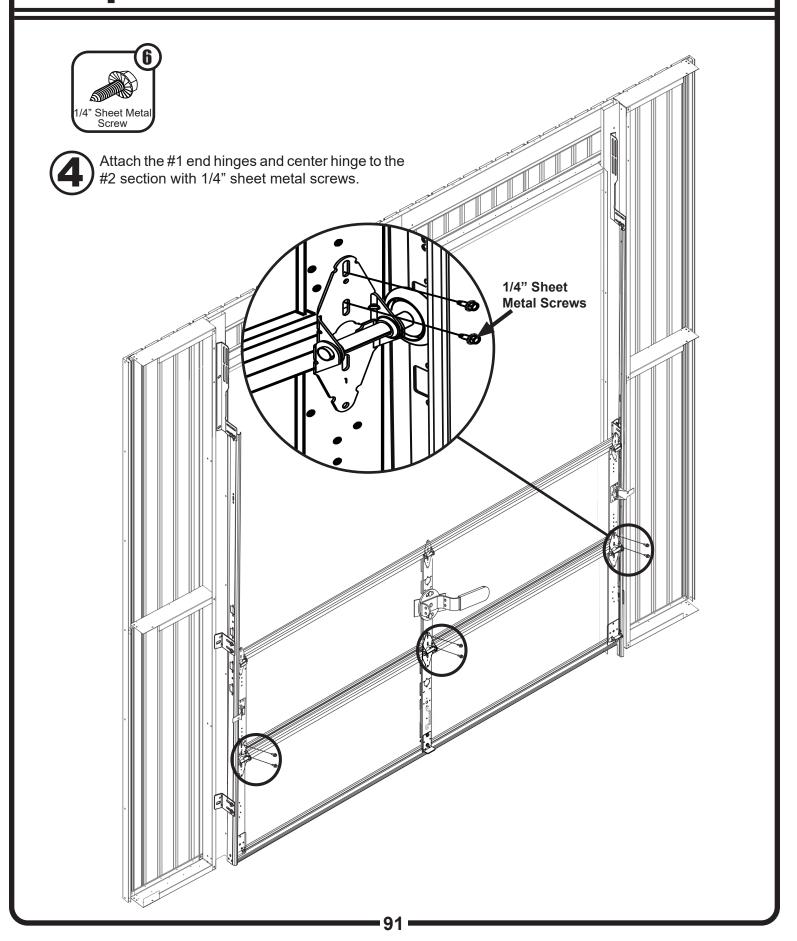
Step 27B: Insert Panels

Assemblies from Step 24:

#2 Panel Subassembly



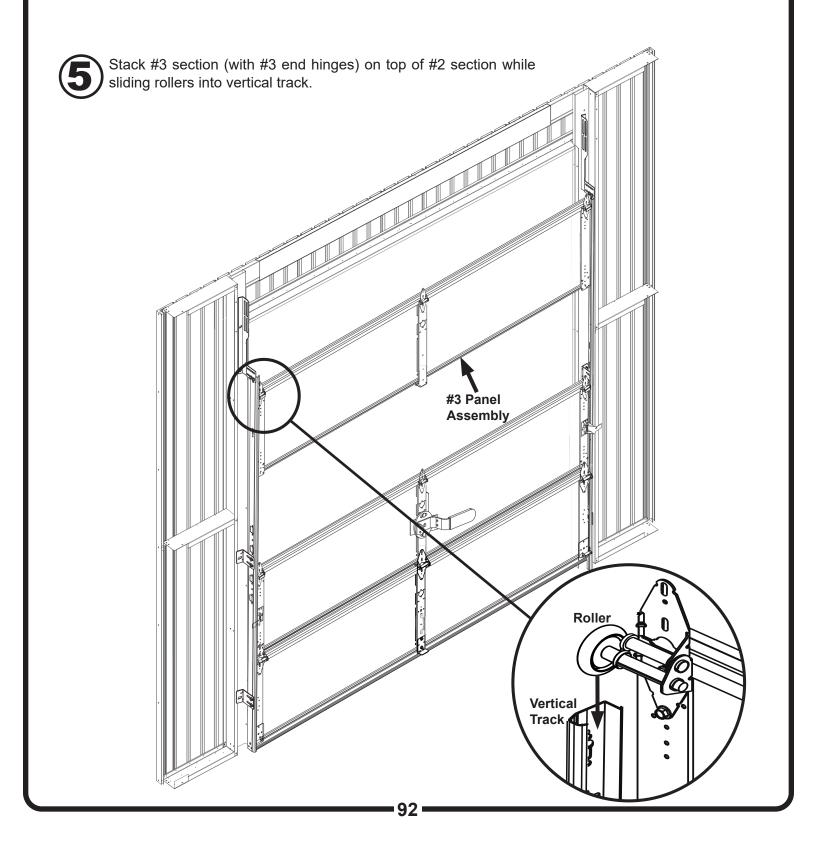
Step 27C: Insert Panels



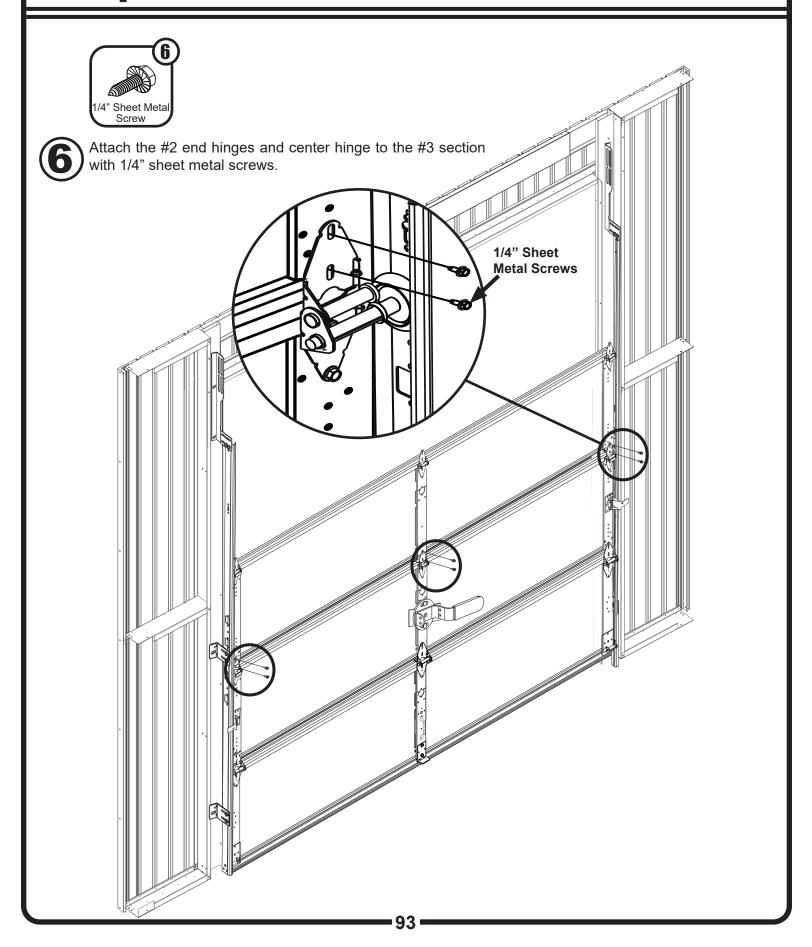
Step 27D: Insert Panels

Assemblies from Step 25:

• #3 Panel Subassembly



Step 27E: Insert Panels

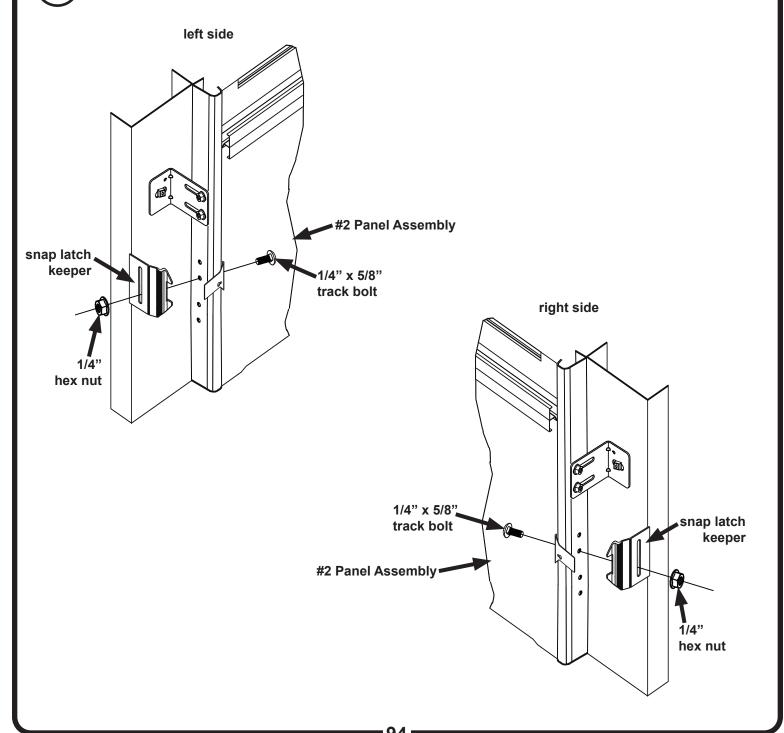


Step 28: Snap Latch Keeper

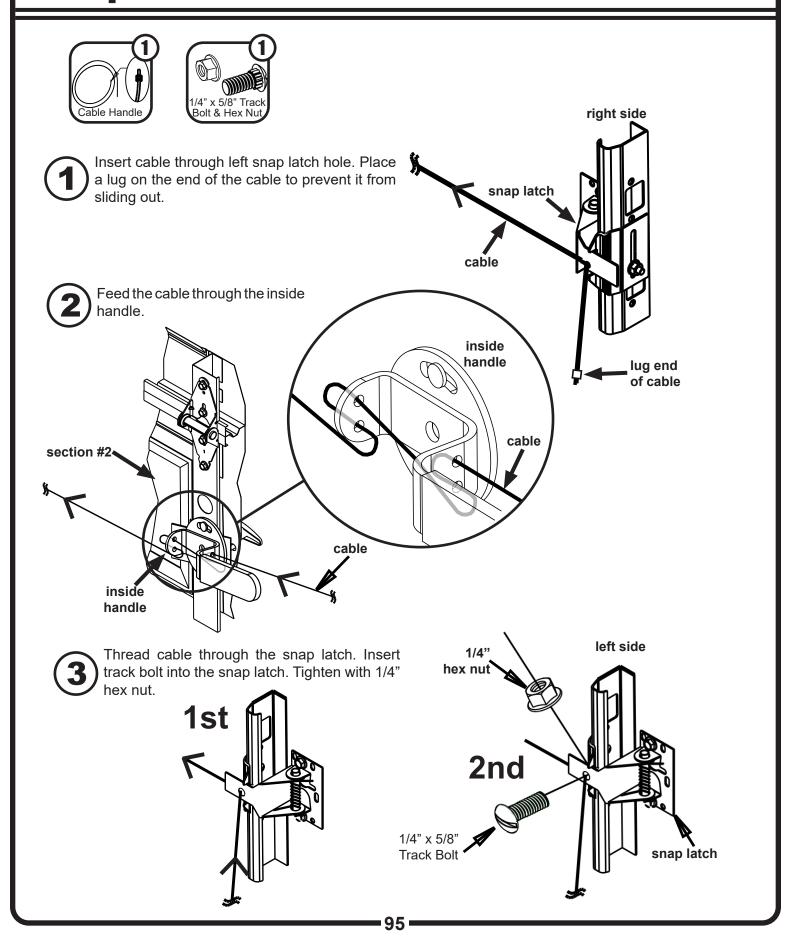




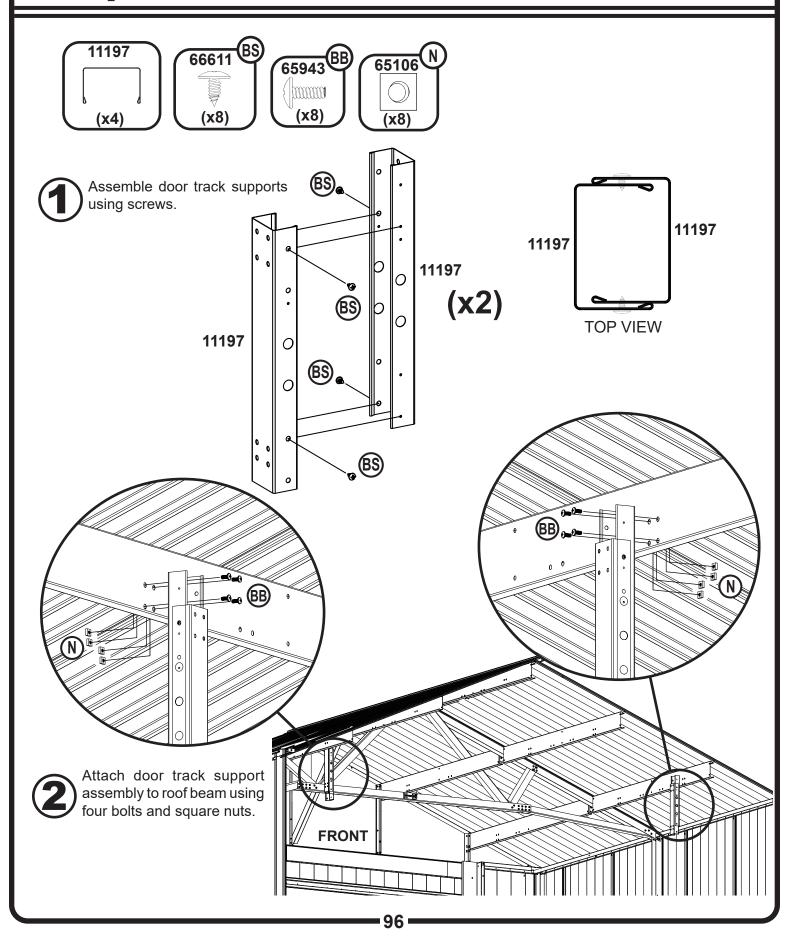
Attach a snap latch keeper to each vertical track using a bolt and nut.



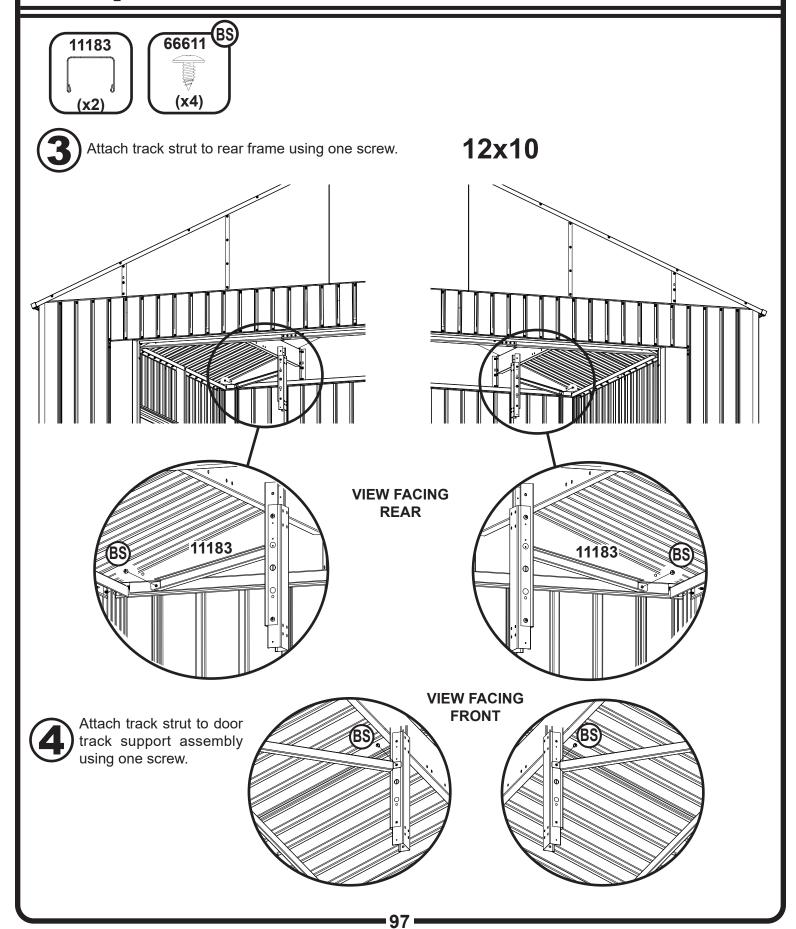
Step 29: Thread Cable



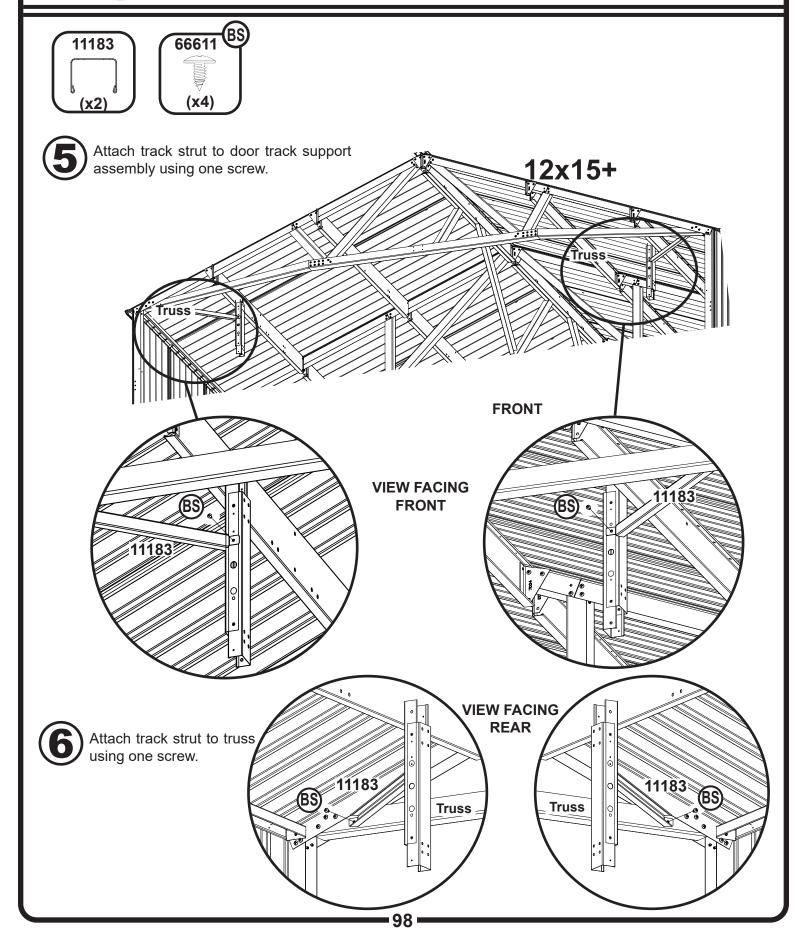
Step 30A: Horizontal Track



Step 30B: Horizontal Track



Step 30C: Horizontal Track



Step 30D: Horizontal Track

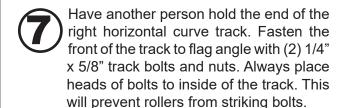






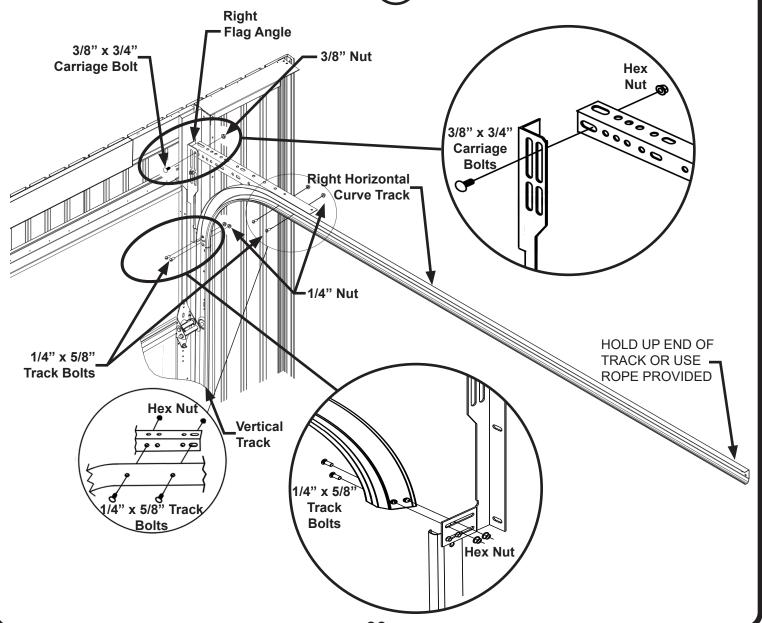




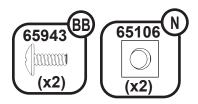


Fasten angle (attached to horizontal curve track) to flag angle with 3/8" x 3/4" carriage bolt and nut. Always place heads of bolts on same side as the door sections. This will prevent door from striking bolts.

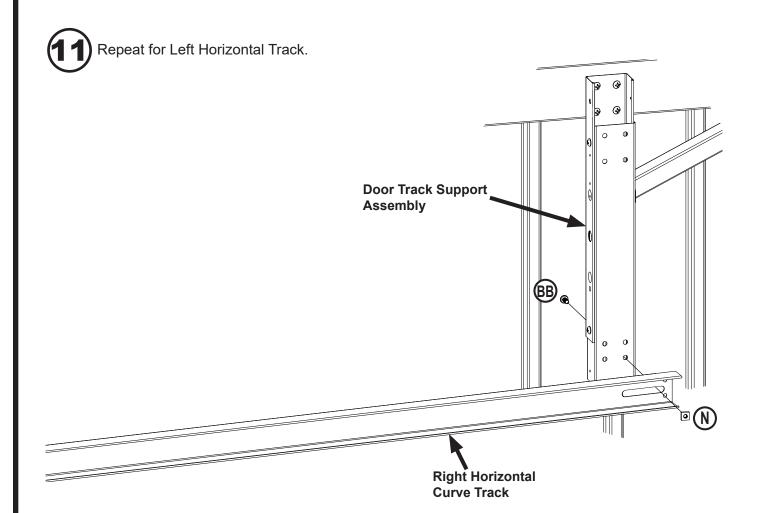




Step 30E: Horizontal Track

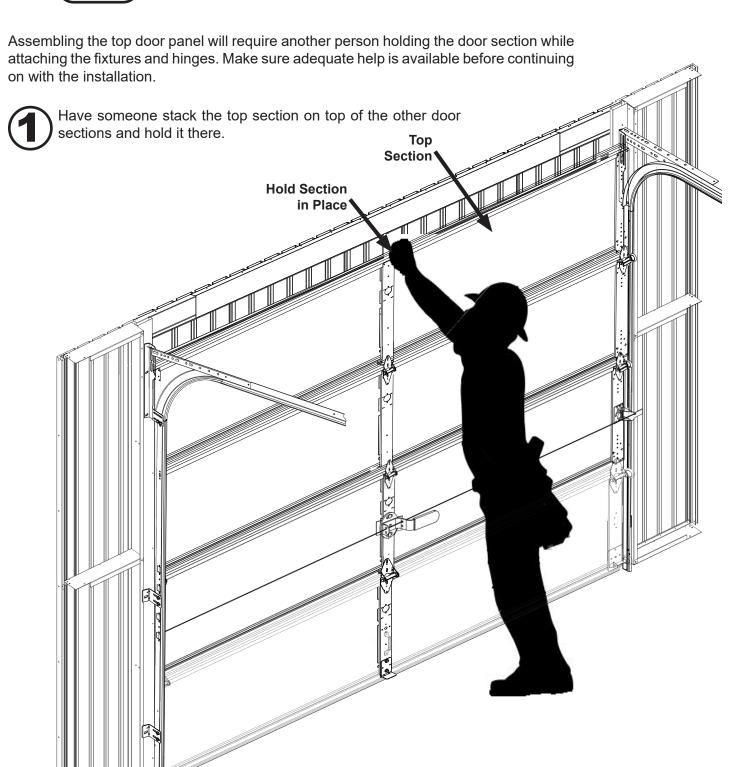


Attach the end of the Right Horizontal Curve Track to the Door Track Support Assembly using bolts and nuts as shown.

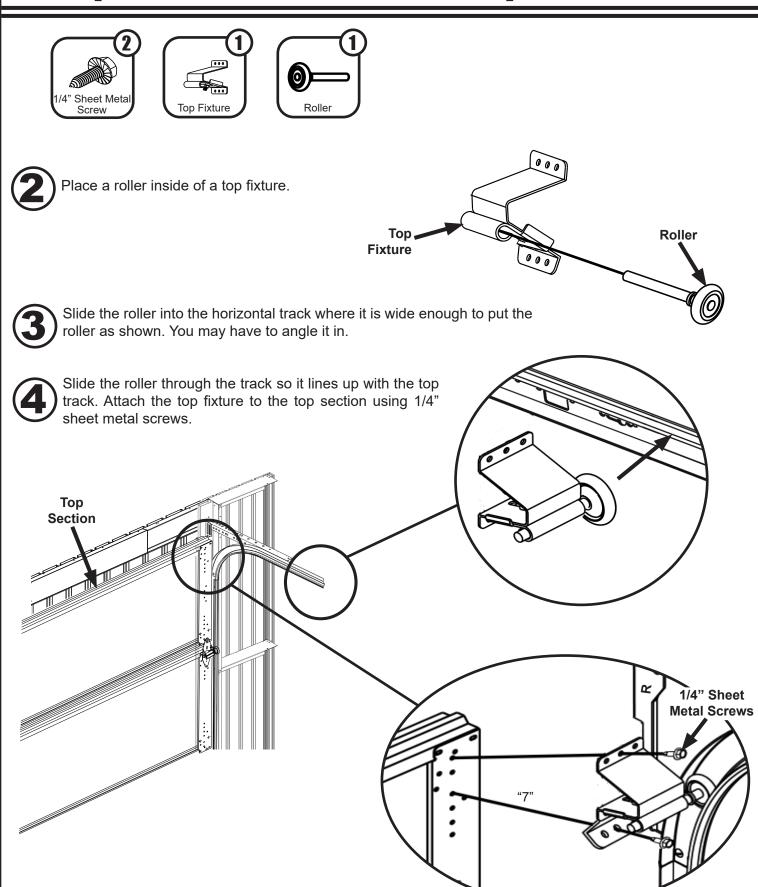


Step 31A: Insert Top Panel





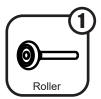
Step 31B: Insert Top Panel



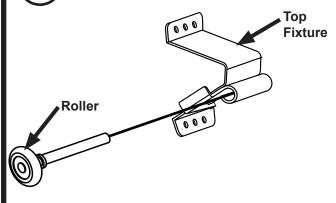
Step 31C: Insert Top Panel

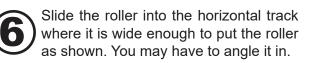


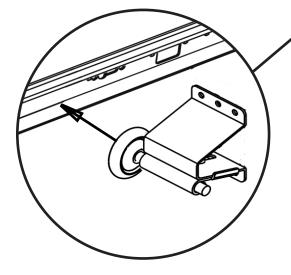


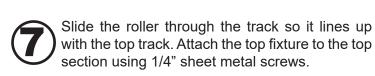


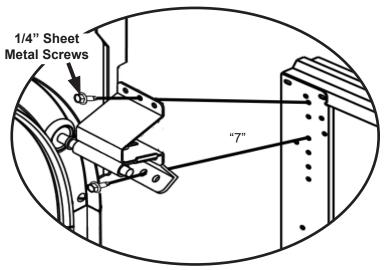
Place another roller into the other top fixture.

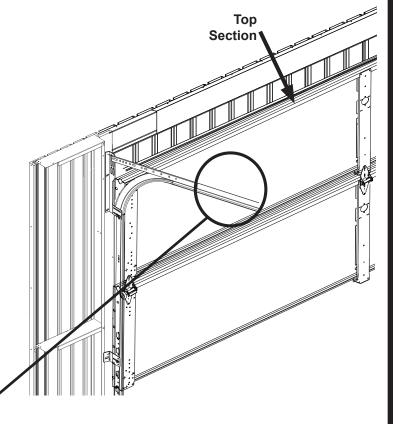






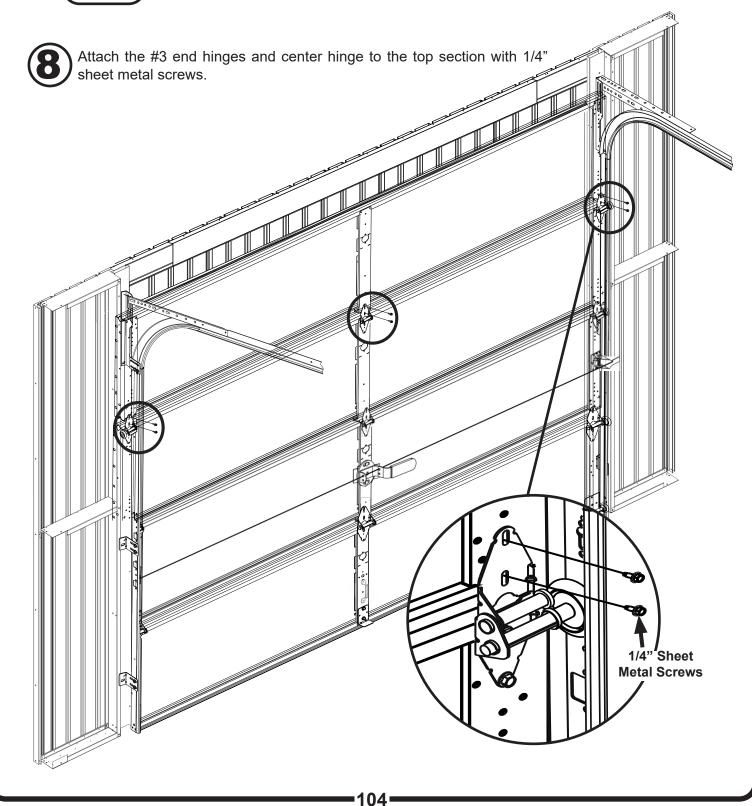






Step 31D: Insert Top Panel





Spring Assembly Preparation

Check all spring assembly instructions and parts.

Warning! If there appears to be any parts missing stop here and contact your Arrow Customer Service immediately. Do not substitute parts.

Warning! Do not remove any factory applied spring tag or warning label! If any tags or labels are missing or unreadable, contact your Arrow Customer Service immediately.

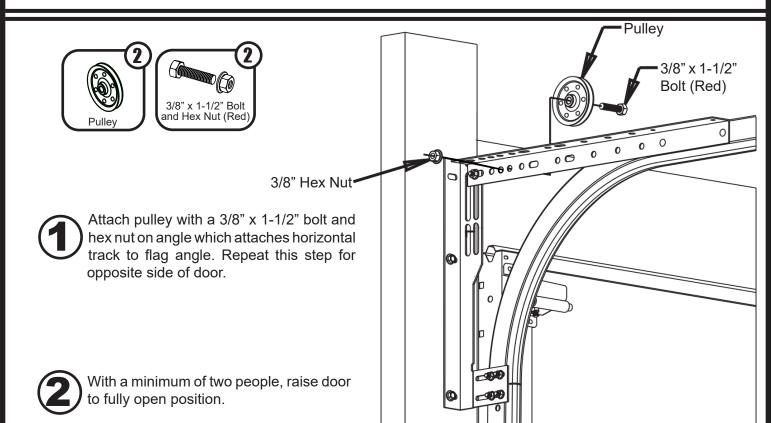
Warning! Never place your fingers in or near section joints while the door is moving.

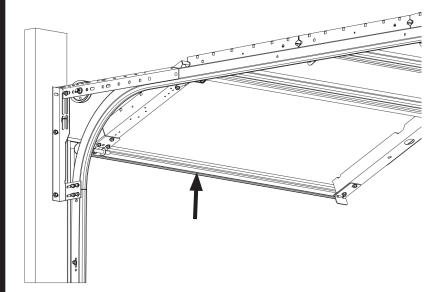
Take time to study the parts and identify them.

Extension Springs: Extension springs mount alongside the horizontal track. They stretch as the door is closed and contract as the door opens. This type of spring is always used in pairs, one on each side of the door. Both springs are the same, it will not matter which one you assemble first.

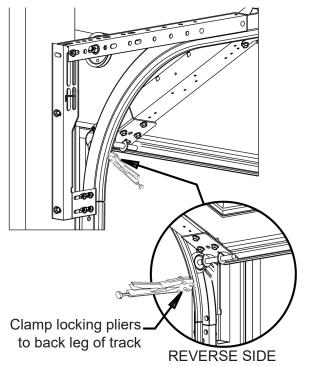
Safety Cable: Extension springs can cause severe damage, personal injury or even death if they are not properly restrained. In the event of a spring failure the safety cable will prevent the spring from being propelled away from the door.

Step 32A: Extension Spring Assembly

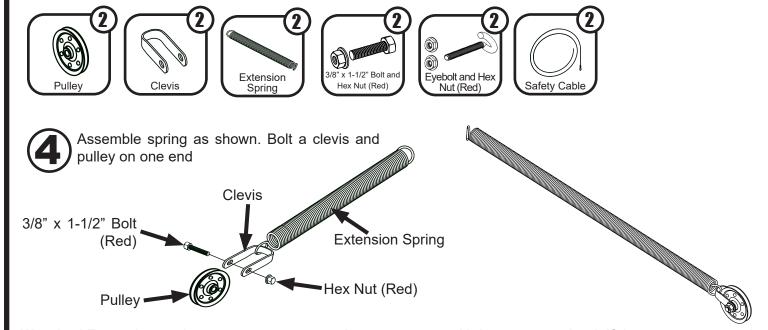




Secure the door firmly at both sides with locking piers. Connected to the track as shown.



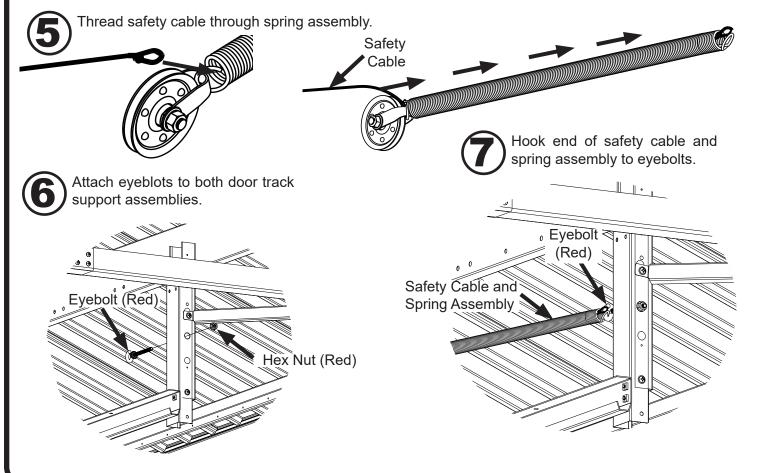
Step 32B: Extension Spring Assembly



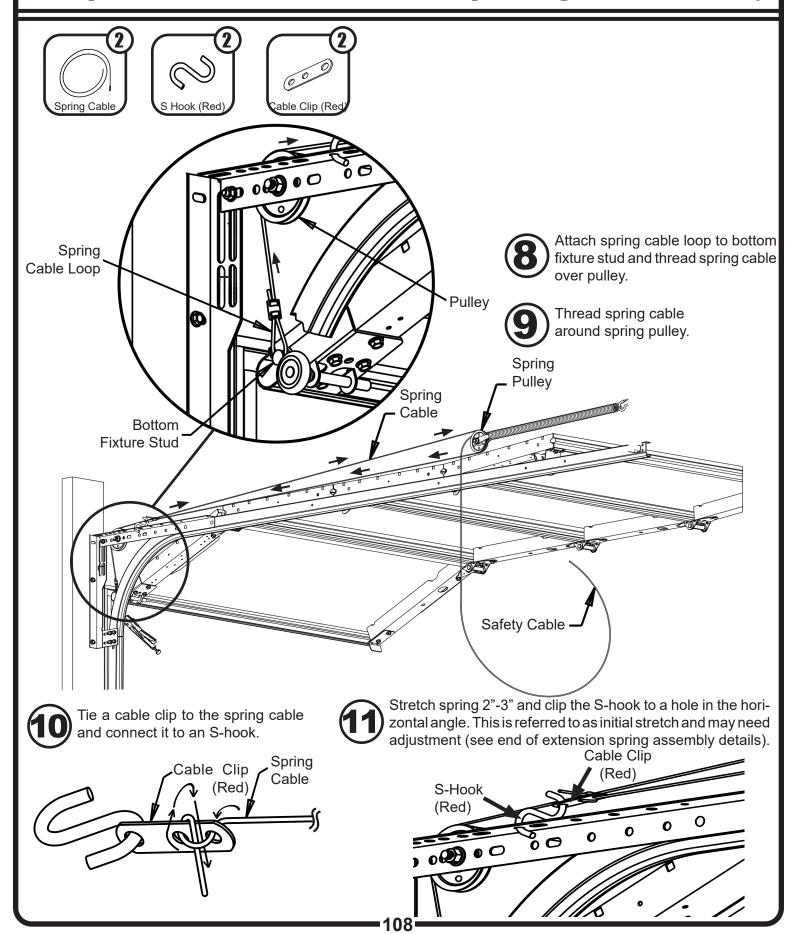
Warning! Extension springs can cause severe damage, personal injury or even death if they are not properly restrained. In the event of a spring failure the safety cable will prevent the spring from being propelled away from the door.

Both springs are the same, it will not matter which one you assemble first.

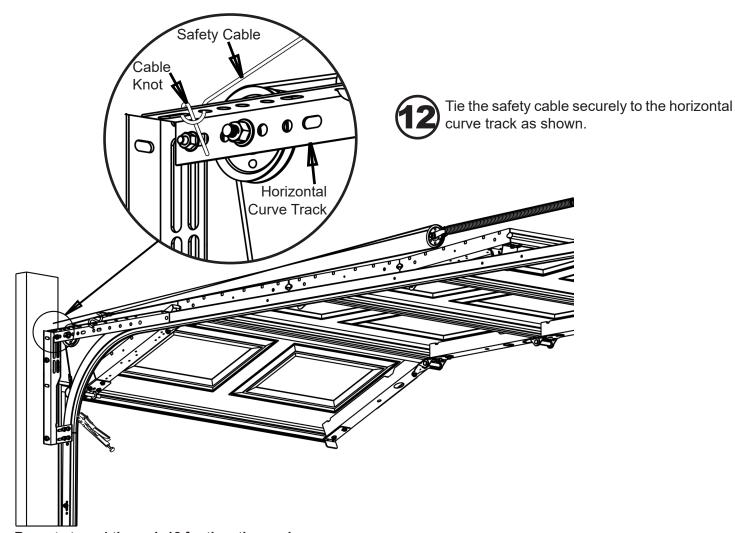
The spring cable is thicker than the safety cable. Be sure to use the correct cable for the appropriate step.



Step 32C: Extension Spring Assembly



Step 32D: Extension Spring Assem-



Repeat steps 4 through 12 for the other spring.

Lowering the door and spring adjustment.

Warning! Until all adjustments are completed, always assume you will have to physically support the full weight of the door. Make sure adequate help is available.

Warning! Never place your fingers in or near section joints while the door is moving.

Warning! All spring component parts whether part of the spring assembly, attached to the door, or attached to the wall are now under tension and are extremely dangerous.

Warning! Spring adjustments from this point onward must be performed in accordance with all warnings and directions as previously stated.

Warning! Spring adjustments can only be performed when door is in fully open position and door restraints are applied to tracks.

With one person holding door in the fully open position, carefully remove locking pliers.

Slowly lower door, testing the balance of the springs. If door does not lift off of the floor by itself, or does not roll back to the floor when not supported, it is properly counterbalanced.

If door lifts off of floor by itself, the springs are too strong and the initial stretch must be reduced.

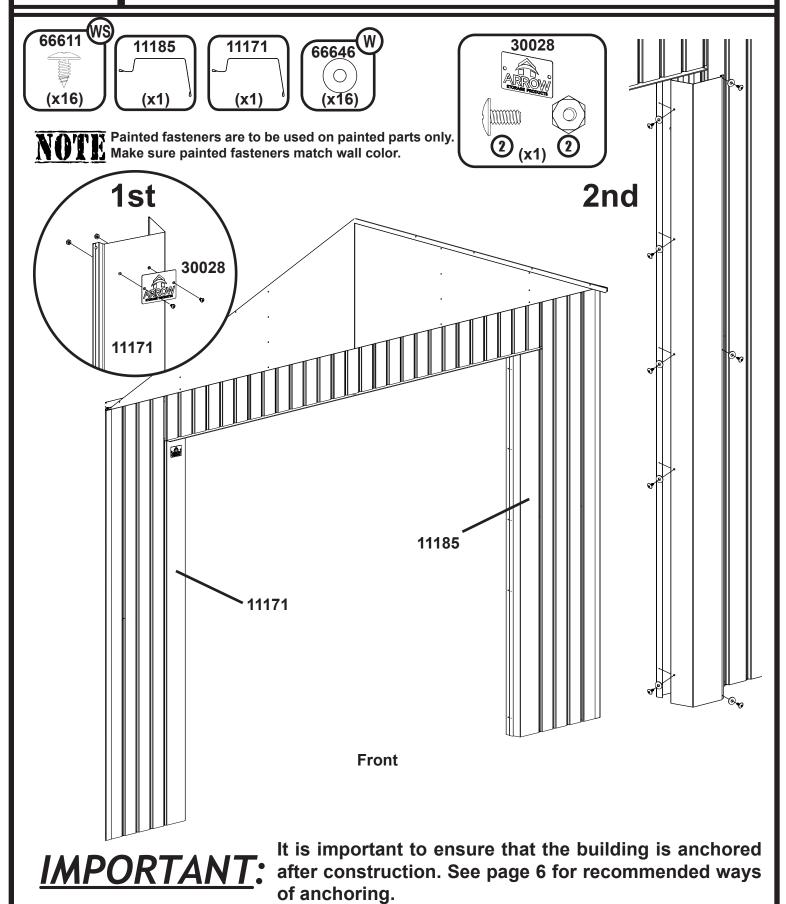
If door rolls back to floor, the springs are too weak and the initial stretch must be increased.

Finalize the track adjustments

Operate door through one full cycle. Check door stops and top fixture for proper seal. If door is not functioning correctly, check for binding against jamb, header or tracks.

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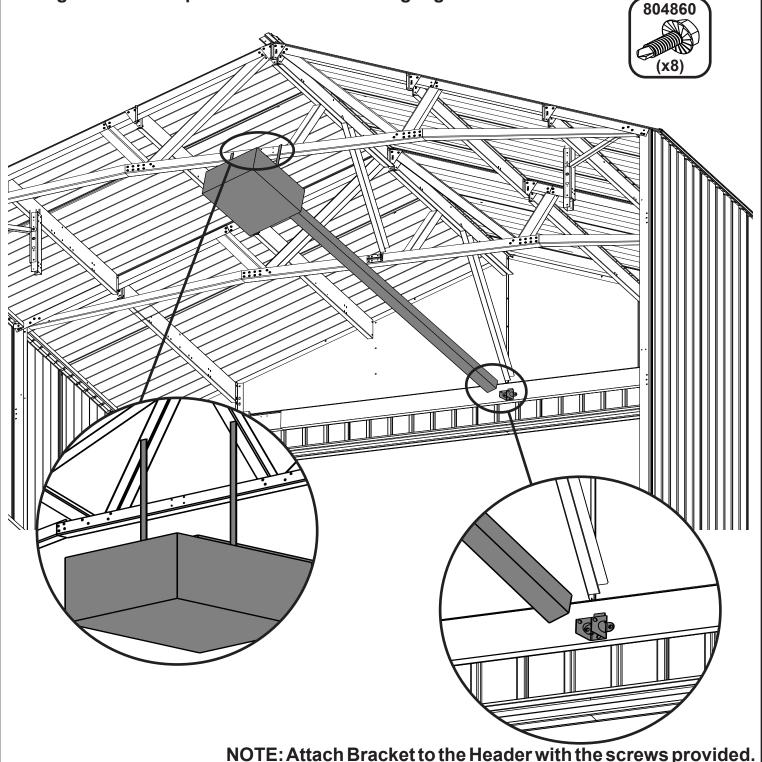
Step 33



Installing Garage Opener

The garage is designed to accomodate a variety of centerline track garage door openers, and the installation process may vary.

Be sure to follow the instructions included with the garage door opener you are using. Attach the opener at the locations highlighted below.



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Do not attach it to the Gable or Gable Strut.

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